

METAL SPRAY WIRES

NO. CA.388
ISSUE B

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ALUMINIUM SPRAY WIRES

DESIGNATION	COPPER		ZINC		IRON + SILICON		OTHER ELEMENTS			ALUMINIUM	
	Min.	Max.	Min.	Max.	Min.	Max.	EACH		Min.	Max.	
							Min.	Max.			TOTAL
CA.388-8 (Old designation CA.621)	-	-	0.80	1.10	-	0.40	-	0.03	-	0.10	Balance
CA.388-9	-	0.20	-	0.10	-	1.00	-	0.05	-	0.15	99.0
CA.388-10	-	0.20	-	0.10	5.50	6.50 (1)	-	0.05	-	0.15	Balance

(1) Silicon only.

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STEEL SPRAY WIRES

DESIGNATION	CARBON		MANGANESE		SILICON		CHROMIUM		PHOSPHORUS		SULPHUR		IRON	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
CA.388-14	0.27	0.37	-	1.0	-	1.0	12.5	14.5	-	0.04	-	0.03		Balance

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COBALT SPRAY WIRES

DESIGNATION	CARBON	MANGANESE	SILICON	NICKEL	CHROMIUM	TUNGSTEN	SULPHUR	PHOS.	IRON	COBALT
CA.388-19	Min.	1.0	-	9.0	19.0	14.0	-	-	-	Bal.
	Max.	0.15	1.0	11.0	21.0	16.0	0.030	0.040	3.0	

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AMENDMENT 1

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AMENDMENT 1

THIS AMENDMENT FORMS PART OF SPECIFICATION CA388 ISSUE B AND WILL BE INCORPORATED AT THE NEXT REVISION.

CHANGE Para 5 Table headed 'Aluminium Spray Wires' to read:

ALUMINIUM SPRAY WIRES

DESIGNATION	COPPER	ZINC		SILICON		SILICON & IRON		OTHER ELEMENTS		ALUMINIUM	
		MAX	MIN	MAX	MIN	MAX	MIN	MAX	EACH	TOTAL	MIN
CA388-8	-	.80	1.10	-	-	-	.40	.03	.10	BALANCE	
CA388-9	.20	-	.10	-	-	-	1.00	.05	.15	99.0	-
CA388-10	.30	-	-	4.50	6.00	-	.80 (1)	-	-	92.0	-

(1) Iron only

INCORPORATED 11-11-85 JAC

ISSUE	DATE	ISSUE	DATE
Am 1	July 10 '85		

ISSUE	DATE	APPROVAL				
		PREPARED BY	ENGINEERING	QUALITY	MANUFACTURING	R.A.A.F.
Am 1	July 10 '85	J.L. Marion	<i>[Signature]</i>	<i>[Signature]</i>	-	<i>[Signature]</i>