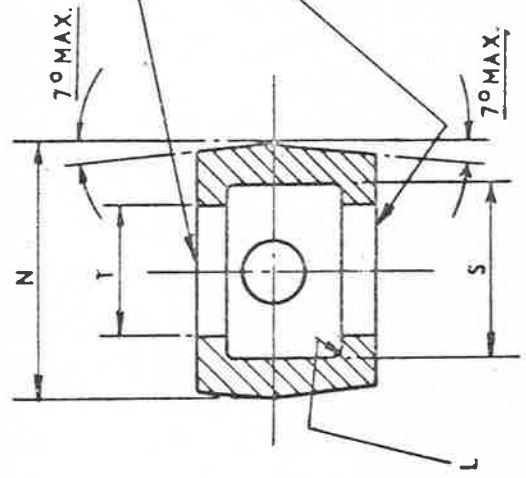
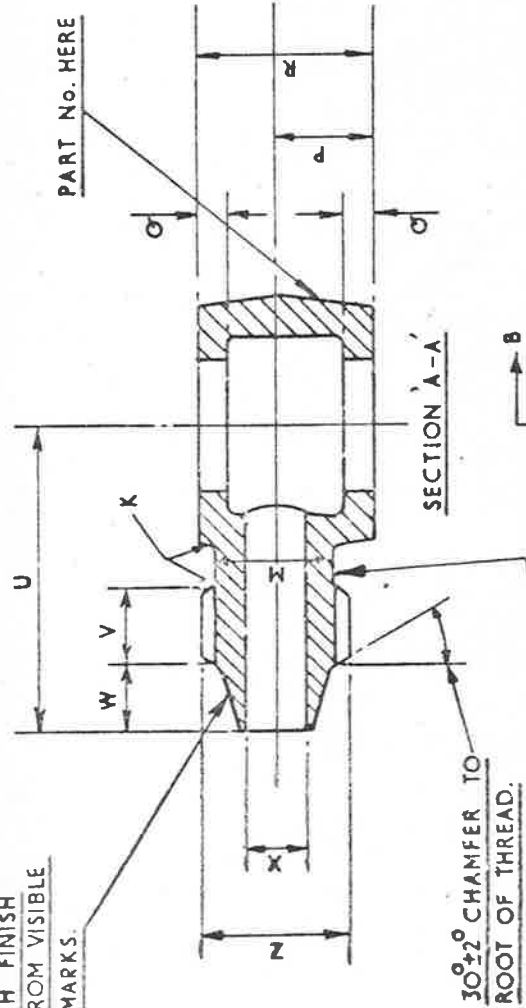
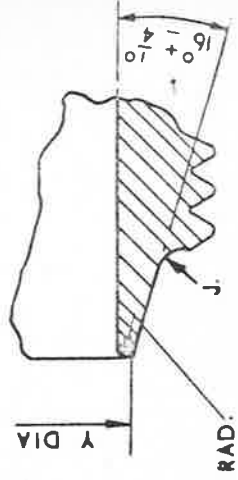


ISSUE	ALT. No.
10	F. 2.
11	F.46
12	F.96
13	F.101
14	F.123
15	F.130
16	F.156
	1/4/58

SMOOTH FINISH  
FREE FROM VISIBLE  
TOOL MARKS.



SMOOTH FINISH  
FREE FROM VISIBLE  
TOOL MARKS.



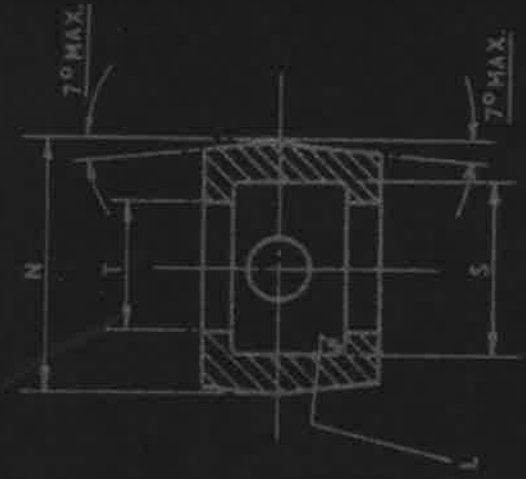
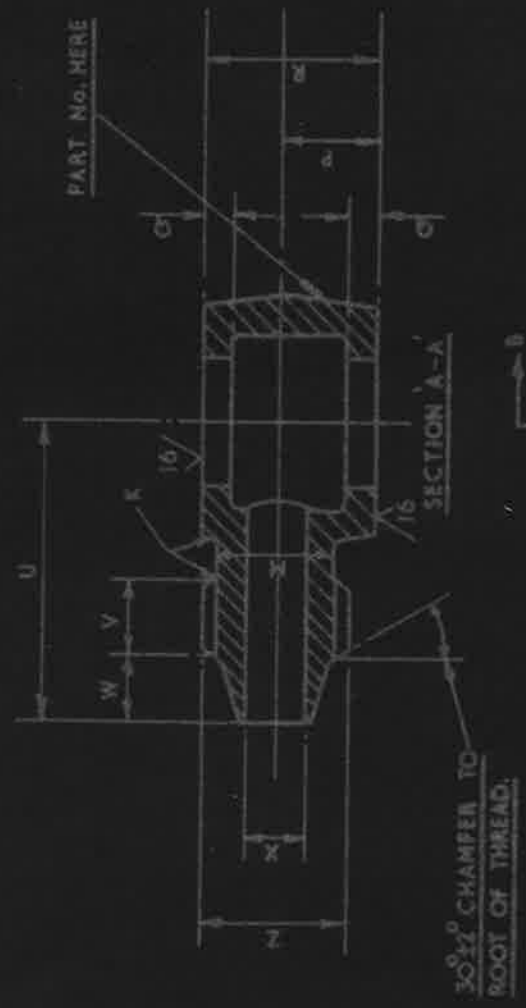
NO CHANGE OF SECTION AS A RESULT OF  
MACHINING SHOULD BE VISIBLE IN THIS AREA.

SEE A.G.S.100 FOR GENERAL INFORMATION.  
B.S.P.F. THREADS TO B.S.SPEC. 2779 MEDIUM FIT TRUNCATED.  
WORKING PRESSURE:- 3000 LB/SQ. IN.  
FOR GENERAL ARRANGEMENT SEE A.G.S. 1128 SHEET 1.  
THESE FITTINGS SHOULD NOT BE USED IN AREAS OF HIGH PRESSURE IMPULSES

USED ON	REF.	DRAWING OR PART No.	ALUM. ALLOY	DESCRIPTION	A1 DRAWING UNIT QTY	L.85.	MATERIAL - REMARKS
DESIGNED	HT	PT	R.S.116, NO PAINT	SCALE	LIMITS NOT SHOWN	THIRD ANGLE PROJECTION	
ISSUED BY THE SOCIETY OF BRITISH AEROSPACE COMPANIES LTD., 29, KING STREET, ST. JAMES'S, LONDON, S.W.1.		APPROVED FOR S.B.A.C.	DATE	PIPE COUPLINGS (ALUMINUM ALLOY) SINGLE END CONE BANJO BODY 3/16" TO 1/2"			
		26.8.58	27.1.58	AGS.1129 SHEET 1.			

ISSUE	ALT. No.
10	F. 2.
11	F. 46
12	F. 96
13	F. 101
14	F. 123

SM2024



30° CHAMFER TO ROOT OF THREAD.

SECTION B-B

ENLARGED VIEW OF CONE END.

SEE A.G.S. 100 FOR GENERAL INFORMATION.  
 B.S.P.F. THREADS TO B.S. SPEC. 2779 MEDIUM FIT TRUNCATED.  
 WORKING PRESSURE: 2000 LB/SQ. IN.  
 FOR GENERAL ARRANGEMENT SEE A.G.S. 112 B SHEET 1.



USED ON	REF.		DRAWING OR PART No.	ALUM. ALLOY		DESCRIPTION	AL. DRAWN HAND	L.B.S.	MATERIAL - REMARKS
DESIGNED	F.A.C.	TRACED	F.A.C.	HT	PT	R.S.116. NO. PAINT	SCALE	LIMITS NOT SHOWN	THIRD ANGLE PROJECTION
APPROVED FOR	DATE		27.1.58		PIPE COUPLINGS (ALUM. ALLOY) SINGLE END CONE BANJO BODY 3/16" TO 1/2".				
ISSUED BY THE SOCIETY OF BRITISH AEROSPACE COMPANIES LTD., 29, KING STREET, ST. JAMES'S, LONDON, S.W.1.									
AGS.1129 SHEET 1.									

SM2027

MARK	Q.D. OF PIPE	J		K		L		M		N		P	O	R	S	T	U	V	W	X	Y	Z	
		RAD.	RAD.	RAD.	RAD.	DIA.	DIA.	DRILL	B.S.P.F. THREAD														
A	$\frac{3}{16}$ "	.030"	.060"	.060"	.320"	.790"	.300"	.110"	.510"	.310"	.388"	1.060"	.310"	.230"	$\frac{3}{32}$ "	.170"	$\frac{1}{8}$ "						
B	$\frac{1}{4}$ "	.040"	.060"	.060"	.410"	.890"	.360"	.110"	.610"	.660"	.523"	1.230"	.310"	290"	$\frac{5}{32}$ "	.234"	$\frac{1}{4}$ "						
BB	$\frac{5}{16}$ "	.040"	.060"	.060"	.440"	1.040"	.450"	.130"	.710"	.760"	.605"	1.360"	.350"	.330"	$\frac{3}{16}$ "	.277"	19 T.P.I. 60 O.D. WHIT (B.S.84.)						
C	$\frac{3}{8}$ "	.040"	.060"	.060"	.520"	1.140"	.480"	.130"	.810"	.810"	.661"	1.440"	.380"	.330"	$\frac{1}{4}$ "	.343"	$\frac{3}{8}$ "						
CC	$\frac{7}{16}$ "	.060"	.060"	.060"	.600"	1.240"	.530"	.160"	.910"	.910"	.755"	1.570"	.400"	.330"	$\frac{5}{16}$ "	.387"	14 T.P.I. 75 O.D. WHIT (B.S.84.)						
D	$\frac{1}{2}$ "	.060"	.060"	.060"	.690"	1.340"	.570"	.160"	1.010"	1.010"	.830"	1.630"	.410"	.330"	$\frac{3}{8}$ "	.448"	$\frac{1}{2}$ "						

ISSUE  
1  
2  
3

ALT. No.  
F.57  
F101

USED  
ON

DESIGNED  
F.A.C.

DRAWN  
F.A.C.

TRACED  
F.A.C.

CHECKED  
F.A.C.

APPROVED FOR  
*[Signature]*

DATE  
27.1.58

ISSUED BY THE SOCIETY OF BRITISH AIRCRAFT CONSTRUCTORS LTD.,  
29, KING STREET, ST. JAMES'S, LONDON, S.W.1.

REF. DRAWING OR PART No. HT PT

SCALE

DESCRIPTION

LIMITS NOT SHOWN

AS DRAWN OR HAND UNIT QTY

MATERIAL - REMARKS

A.G.S.1129-SHEET 2

SIZE B.5-8"x13"