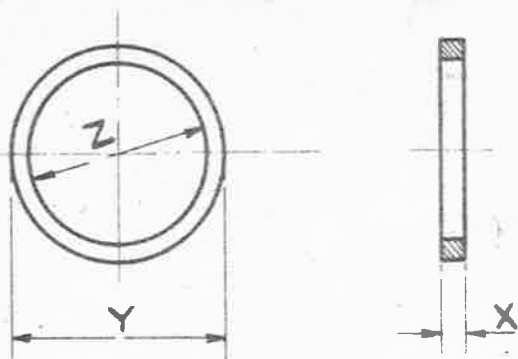


1155. AGS. 62.



ALL SHARP EDGES TO BE REMOVED.

MARK	Z	Y	X		USED WITH B.S.P. THREADS
			*	IF MADE FROM SHEET.	
	+0.005 -0.0	±0.005"			
A	.39"	.56"	.08"	14 S.W.G.	1/8"
B	.52"	.69"	.08"	14 S.W.G.	1/4"
B.B.	.60"	.77"	.08"	14 S.W.G.	19 T.P.I. WHIT. FORM .60" Ø/D.
C	.66"	.83"	.08"	14 S.W.G.	3/8"
C.C.	.75"	.92"	.092"	13 S.W.G.	14 T.P.I. WHIT. FORM .75" Ø/D.
D	.83"	1.00"	.092"	13 S.W.G.	1/2"
E	.91"	1.08"	.092"	13 S.W.G.	5/8"
F	1.05"	1.22"	.092"	13 S.W.G.	3/4"
G	1.19"	1.36"	.092"	13 S.W.G.	7/8"
H	1.31"	1.56"	.128"	10 S.W.G.	1"
J	1.66"	1.91"	.128"	10 S.W.G.	1 1/4"
K	1.89"	2.14"	.128"	10 S.W.G.	1 1/2"

* TOLERANCES OF DIMENSION 'X' TO BE IN ACCORDANCE WITH B.S.1470, TABLE 2.

THE MATERIAL TO BE ALUMINIUM TO B.S. SPEC. 1470 - S.I.C. - H (LATEST ISSUE)

FINISH:- TO BE ANODISED TO SPEC: D.T.D. 910. (LATEST ISSUE).

NOTE:- TO BE FULLY ANNEALED AFTER MANUFACTURE

ISSUED BY
ROYAL
AIRCRAFT
ESTABLISHMENT

TITLE:- PIPE COUPLINGS.
JOINTING WASHERS (ALUMINIUM).

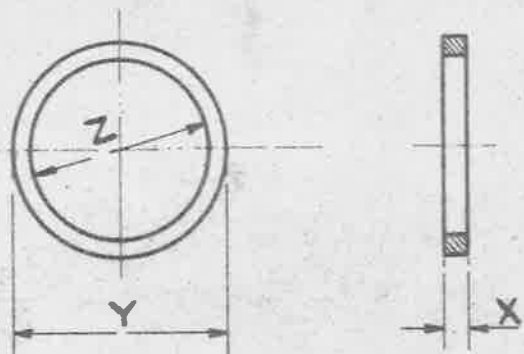
DRAWN
C.T. Reynolds

TRACED
P.L.N. 17/7/42.

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CHECKED
J. B. Smith

APPROVED
J. B. Smith



ALL SHARP EDGES TO BE REMOVED

MARK	Z	Y	X		USED WITH B.S.P. THREADS
	+0.005 -0	±0.005"	*	IF MADE FROM SHEET.	
A	.39"	.56"	.08"	14 S.W.G.	1/8"
B	.52"	.69"	.08"	14 S.W.G.	1/4"
B.B.	.60"	.77"	.08"	14 S.W.G.	19 T.P.I. WHIT. FORM 60°/D.
C.	.66"	.83"	.08"	14 S.W.G.	3/8"
C.C.	.75"	.92"	.092"	13 S.W.G.	14 T.P.I. WHIT. FORM 75°/D.
D	.83"	1.00"	.092"	13 S.W.G.	1/2"
E	.91"	1.08"	.092"	13 S.W.G.	5/8"
F	1.05"	1.22"	.092"	13 S.W.G.	3/4"
G	1.19"	1.36"	.092"	13 S.W.G.	7/8"
H	1.31"	1.56"	.128"	10 S.W.G.	1"
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* TOLERANCES OF DIMENSION 'X' TO BE IN ACCORDANCE WITH B.S.1470, TABLE 2.

THE MATERIAL TO BE ALUMINIUM TO B.S. SPEC. 1470 - S.I.C. - H (LATEST ISSUE)
 FINISH:- TO BE ANODISED TO SPEC: D.T.D. 910. (LATEST ISSUE).

NOTE:- TO BE FULLY ANNEALED AFTER MANUFACTURE
 WORKING PRESSURES:- 2,000 LB./SQ. IN. FOR SIZES UP TO AND INCLUDING 1/2" B.S.P.
 NOTE:- IT IS THE RESPONSIBILITY OF USERS TO DETERMINE THE SUITABILITY OF THIS ITEM, IN SIZES ABOVE 1/2" B.S.P., FOR USE IN SPECIFIC APPLICATIONS.

ISSUED BY ROYAL AIRCRAFT ESTABLISHMENT	TITLE:- PIPE COUPLINGS. JOINTING WASHERS (ALUMINIUM).		DRAWN C.T.Reynolds	TRACED P.L.N. 17/7/42.
	ISSUE No	5/6/45	CHECKED	APPROVED.
	ALTER No	1/10/48	<i>[Signature]</i>	<i>[Signature]</i> 17/1/42