



ALL SHARP EDGES
 TO BE REMOVED

MARK	Z	Y	X	IF MADE FROM SHEET	USED WITH
					B.S.P. THREAD
	+0.005 -0	+0.005 -0	+0.01" -0		
A	.39"	.56"	.08"	14 S.W.G.	1/8"
B	.52"	.69"	.08"	14 S.W.G.	1/4"
BB	.60"	.77"	.08"	14 SWG.	19 T.P.I. WHITEFORM .60" O.D.
C	.66"	.83"	.08"	14 SWG	3/8"
CC	.75"	.92"	.09"	13 SWG.	14 T.P.I. WHITEFORM .75" O.D.
D	.83"	1.00"	.09"	13 SWG	1/2"
E	.91"	1.08"	.09"	13 SWG.	5/8"
F	1.05"	1.22"	.09"	13 SWG.	3/4"
G	1.19"	1.36"	.09"	13 SWG	7/8"
H	1.31"	1.56"	.12"	10 SWG	1"
J	1.66"	1.91"	.12"	10 SWG	1 1/4"
K	1.89"	2.14"	.12"	10 SWG	1 1/2"

THE MATERIAL TO BE COPPER (ANNEALED CONDITION) B.S.S. 899

FINISH - TO BE CADMIUM PLATED TO SPEC STD 934 (LATEST ISSUE)

ALTERNATIVE ELECTROPLATED FINISHES NOT

LESS THAN 0.002

ISSUED BY DRAWING OFFICE DIRECTORATE OF TECHNICAL DEVELOPMENT	TITLE: - PIPE COUPLINGS JOINTING WASHERS (COPPER)				DRAWN	TRACED M. CRAWFORD 3-9-45
	ISSUE N°	X	Z	Y	CHECKED	APPROVED
	ALTERATION N°	400/449	400/450	400/451	400/452	400/453