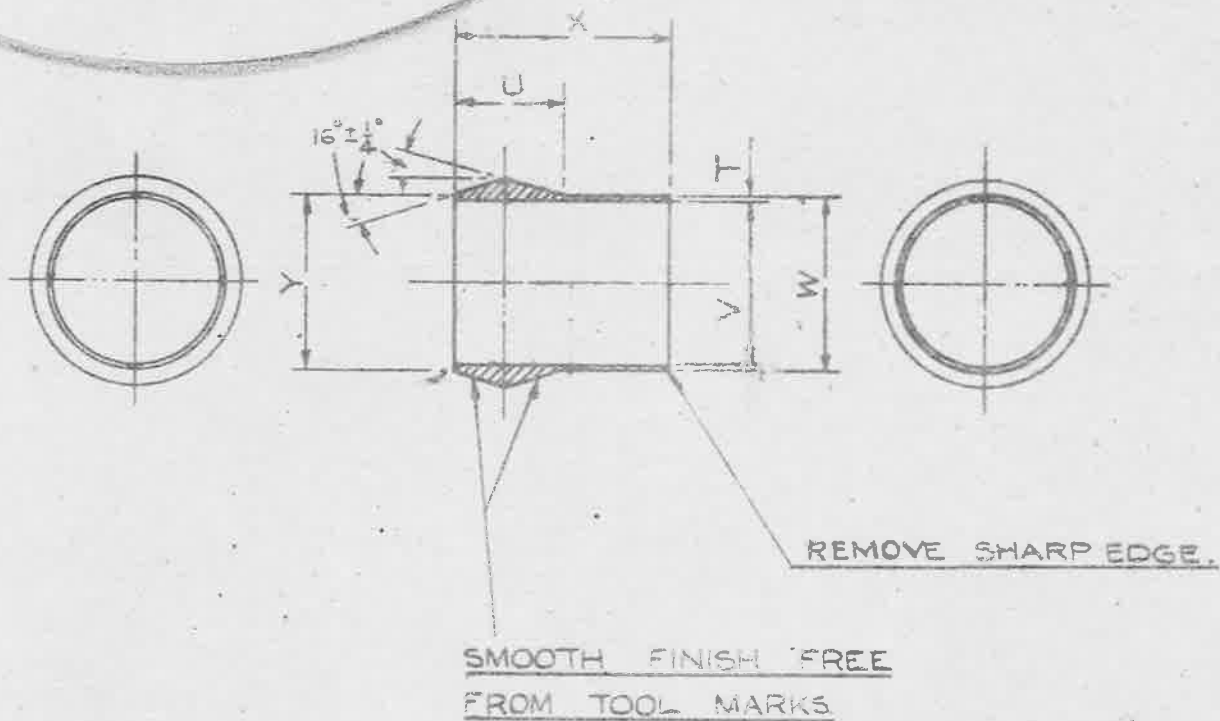


**NOTE :- OBSOLESCENT.**  
**REPLACED BY AGS. 1170.**



MARK	O/D. OF PIPE	Y	X	W	V	U	T	APPROX
								MAX. DIA.
		+0.005 -0	+0.02	+0.03 -0.02	BORE	+0.02 -0	MIN	
E	5/8"	.575"	1.05"	.540"	1/2"	.57"	.017"	.74"
F	3/4"	.700"	1.40"	.665"	5/8"	.57"	.018"	.86"
G	7/8"	.820"	1.12"	.789"	3/4"	.56"	.018"	.98"
H	1"	.945"	1.15"	.914"	7/8"	.56"	.018"	1.11"
J	1 1/4"	1.200"	1.25"	1.163"	1.100"	.57"	.025"	1.36"
K	1 1/2"	1.450"	1.45"	1.412"	1.350"	.67"	.030"	1.64"

\* **NOTE:-**

THESE DIMENSIONS ARE FOR USE IN ORDERING BAR MATERIAL, AND ARE NOT INTENDED FOR INSPECTION PURPOSES.

MARKS E TO J SUITABLE FOR 20 SW.G. PIPES, MARK. K. SUITABLE FOR 20 & 22 SW.G. PIPES.

THE MATERIAL TO BE STEEL TO B.S. SPEC. S.I. DR 970 EN.6. (LATEST ISSUES)

FINISH:- TO BE ZINC OR CADMIUM PLATED TO D.T.D. 903 OR 904 (LATEST ISSUES)

WORKING PRESSURES:- 500LB/SQ.IN. FOR SIZES 5/8" TO 1" B.S.P.

200LB/SQ.IN. FOR SIZES 1 1/4" AND 1 1/2" B.S.P.

ISSUED BY DRAWING OFFICE DIRECTORATE OF TECHNICAL DEVELOPMENT MINISTRY OF AIRCRAFT PRODUCTION	TITLE:- <u>PIPE COUPLINGS</u> <u>NIPPLE</u>				DRAWN. C.T.Reynolds	TRACED MH. 27-10-41
	ISSUE NO	2	3		CHECKED <i>J.M. Stanley</i>	APPROVED. <i>J.M. Stanley</i>
ALTERS NO						7.11.41