



NOTE :- A.G.S. 770, LIGHT ALLOY-808, BRASS-1158, STEEL ARE DIMENSIONALLY INTERCHANGEABLE.

MARK.	Z.	Y.		X.	W.	V.	U.	T.	S.	R.	Q.
		MAX.	MIN.								
A.	1/8 B.S.P.	.525"	.520"	.610"	.450"	.270"	.120"	.070"	.260"	.364"	.490"
B.	1/4 B.S.P.	.710"	.705"	.820"	.510"	.370"	.130"	.070"	.300"	.489"	.670"
BB.	19 T.P.I. WHIT. 60°/D.	.820"	.815"	.950"	.570"	.440"	.140"	.100"	.340"	.571"	.780"
C.	3/8 B.S.P.	.820"	.815"	.950"	.600"	.500"	.140"	.100"	.350"	.627"	.780"
CC.	14 T.P.I. WHIT. 75°/D.	.920"	.915"	1.060"	.650"	.540"	.150"	.100"	.380"	.709"	.880"
D.	1/2 B.S.P.	1.010"	1.002"	1.170"	.700"	.620"	.150"	.120"	.410"	.784"	.970"
E.	5/8 B.S.P.	1.100"	1.092"	1.270"	.760"	.740"	.160"	.120"	.440"	.861"	1.060"
F.	3/4 B.S.P.	1.300"	1.292"	1.500"	.820"	.870"	.170"	.120"	.480"	1.001"	1.260"
G.	7/8 B.S.P.	1.390"	1.382"	1.610"	.930"	1.000"	.180"	.120"	.540"	1.149"	1.350"
H.	1" B.S.P.	1.670"	1.658"	1.930"	1.010"	1.110"	.190"	.180"	.590"	1.257"	1.620"
J.	1 1/4 B.S.P.	2.050"	2.035"	2.370"	1.020"	1.400"	.200"	.180"	.610"	1.598"	2.000"
K.	1 1/2 B.S.P.	2.220"	2.200"	2.560"	1.130"	1.665"	.210"	.180"	.680"	1.831"	2.170"

NOTE :- SCREW THREADS TO BE TO B.S. SPEC 84-1940 (LATEST ISSUE). MEDIUM FIT. IT IS PERMITTED TO ALLOW RUN OUT OF LEADING THREADS INTO UNDERCUT IF NECESSARY.

MATERIAL :- IS TO BE STEEL TO B.S. SPEC. No 51. OR 970.E76 (LATEST ISSUES)

FINISH :- TO BE ZINC OR CADMIUM PLATED TO SPEC. D.T.D. 903 OR 904. (LATEST ISSUES.)

ISSUED BY THE ROYAL AIRCRAFT ESTABLISHMENT.	TITLE:- STANDARD UNION NUTS (STEEL.)				DRAWN. S.A.E. I.	TRACED G.N.A. 9.18.42
	ISSUE No	2				
	ALTER? No				<i>J.M.</i>	<i>U.L.</i>

23-1-43
Res: AGS. 69