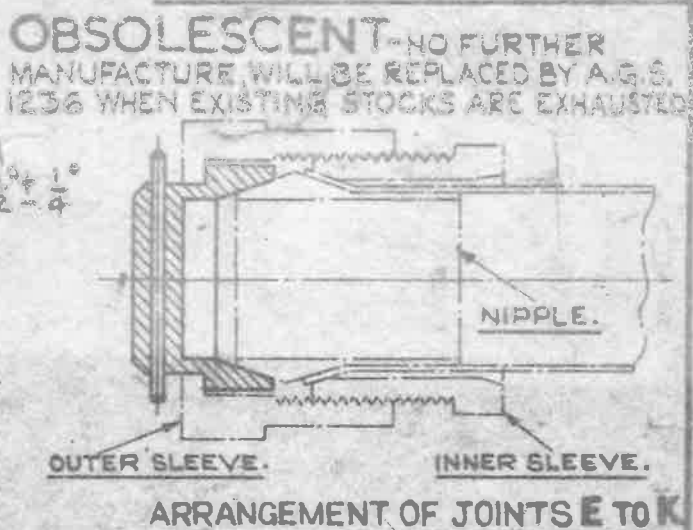
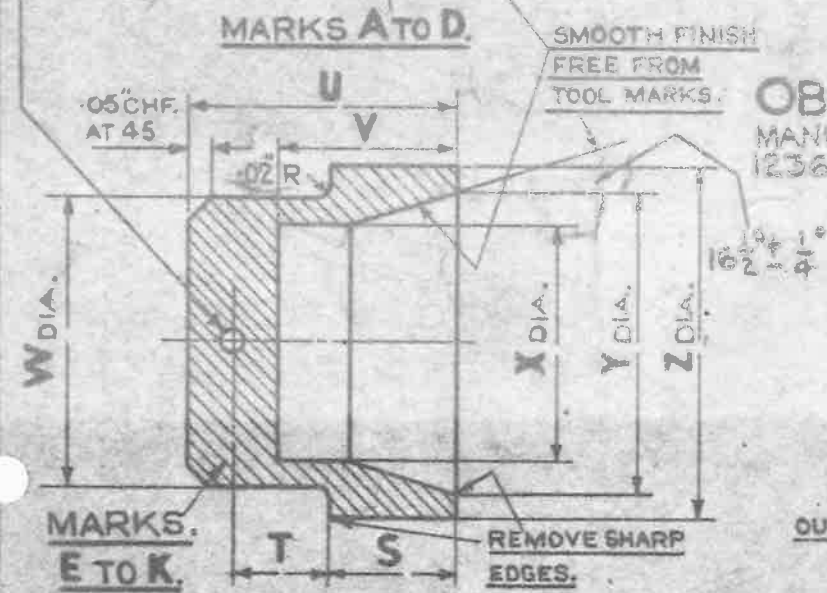
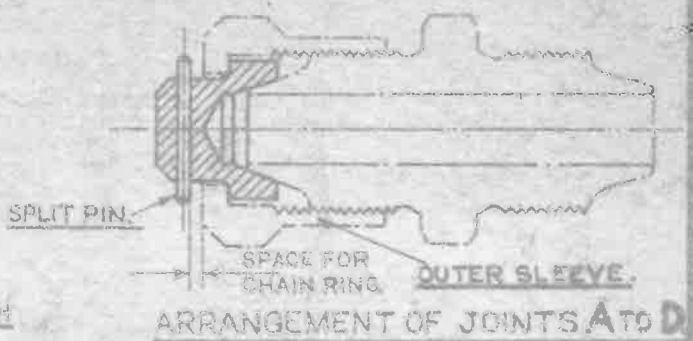
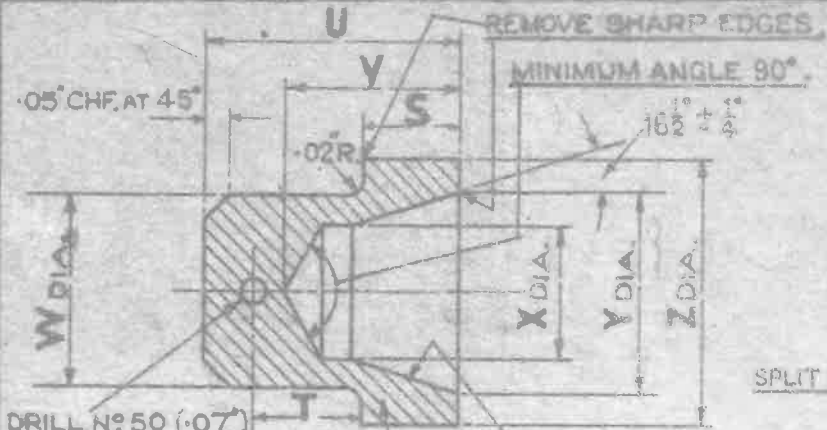


RES. 499.63.



OBSOLESCENT-NO FURTHER MANUFACTURE WILL BE REPLACED BY A.G.S. 1236 WHEN EXISTING STOCKS ARE EXHAUSTED.

MARK	B.S.P. THREAD	Z	Y	X	W	V	U	S	T	ITEMS REQUIRED TO COMPLETE JOINT.			
		± .01"	+ .005" - 0	DRILL DIA	± .01"	+ 0 - .01"	± .01"	+ .02" - 0	+ .01"	OUTER SLEEVE	SPLIT PIN	INNER SLEEVE	NIPPLE
A	1/8"	.30"	.214"	7/64"	.19"	.34"	.56"	.18"	.25"	A.G.S. 904/A	A.G.S. 166/1		
B	1/4"	.40"	.313"	5/22"	.25"	.41"	.63"	.25"	.25"	A.G.S. 904/B	A.G.S. 166/2		
BB	19 T.P.I. WHIT. FORM .60" O.D.	.49"	.356"	13/64"	.31"	.41"	.63"	.25"	.25"	A.G.S. 904/BB	A.G.S. 166/2		
C	3/8"	.55"	.422"	1/4"	.37"	.41"	.63"	.25"	.25"	A.G.S. 904/C	A.G.S. 166/2		
CC	14 T.P.I. WHIT. FORM .75" O.D.	.61"	.466"	5/16"	.44"	.41"	.63"	.25"	.25"	A.G.S. 904/CC	A.G.S. 166/3		
D	1/2"	.69"	.527"	3/8"	.50"	.44"	.66"	.25"	.28"	A.G.S. 904/D	A.G.S. 166/3		
E	5/8"	.78"	.664"	1/2"	.62"	.46"	.68"	.30"	.25"	A.G.S. 904/E	A.G.S. 166/3	A.G.S. 905/E	A.G.S. 1141/E
F	3/4"	.92"	.789"	5/8"	.75"	.48"	.71"	.33"	.25"	A.G.S. 904/F	A.G.S. 166/4	A.G.S. 905/F	A.G.S. 1141/F
G	7/8"	1.06"	.909"	3/4"	.87"	.48"	.71"	.33"	.25"	A.G.S. 904/G	A.G.S. 166/4	A.G.S. 905/G	A.G.S. 1141/G
H	1"	1.16"	1.034"	7/8"	1.00"	.49"	.73"	.35"	.25"	A.G.S. 904/H	A.G.S. 166/5	A.G.S. 905/H	A.G.S. 1141/H
J	1 1/4"	1.50"	1.288"	1 1/8"	1.25"	.49"	.73"	.35"	.25"	A.G.S. 904/J	A.G.S. 166/6	A.G.S. 905/J	A.G.S. 1141/J
K	1 1/2"	1.73"	1.556"	1 3/8"	1.50"	.51"	.75"	.37"	.25"	A.G.S. 904/K	A.G.S. 166/6	A.G.S. 905/K	A.G.S. 1141/K

MATERIAL:- TO BE LIGHT ALLOY TO D.T.D. 423. (LATEST ISSUE).
FINISH:- TO BE ANODISED TO D.T.D. 910. (LATEST ISSUE).
WORKING PRESSURE:- 3,000 LB/60 IN FOR SIZES UP TO 1/2" B.S.P.
 500 LB/50 IN FOR SIZES 3/8" TO 1" B.S.P.
 200 LB/50 IN FOR SIZES 1 1/4" & 1 1/2" B.S.P.

ISSUED BY THE ROYAL AIRCRAFT ESTABLISHMENT	TITLE:- PIPE COUPLINGS. CONE CAPS (3/16 TO 1 1/2")					DRAWN. C.T.Reynolds.	TRACED <i>H. Homan</i>
	ISSUE N ^o	4	5	6	7	CHECKED	APPROVED.
	ALTERS N ^o	AGS/511	AGS/704	AGS/733	995	<i>Shibby</i>	<i>Shibby</i>