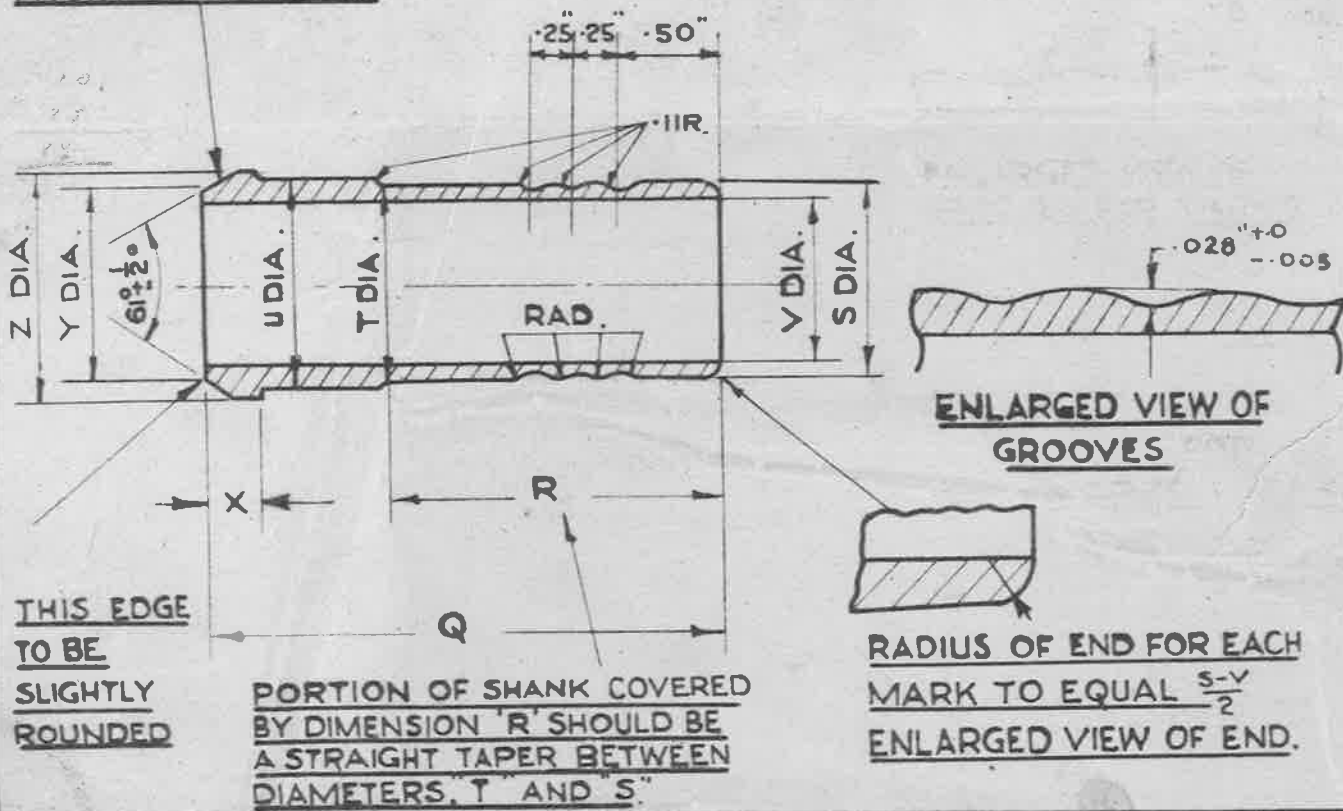


SMOOTH FINISH FREE FROM TOOL MARKS.



MARK	TO SUIT HOSE BORE	Z	Y	X	V	U	T	S	R	Q
		+0.005" - 0	+0.005" - 0	+0.01"	DIA. DRILL	+0 -0.005	+0.005" - 0	+0.005 - 0	+0.01"	+0
C	3/8"	.57"	.44"	.19"	17/64"	.48"	.415"	.385"	1.75"	2.50"
D	1/2"	.71"	.56"	.23"	25/64"	.60"	.525"	.505"	1.75"	2.50"
E	5/8"	.805"	.62"	.25"	33/64"	.72"	.650"	.630"	1.75"	2.50"
F	3/4"	.94"	.76"	.25"	41/64"	.85"	.775"	.755"	1.75"	2.50"
G	7/8"	1.08"	.90"	.25"	49/64"	.98"	.900"	.880"	1.75"	2.50"
H	1"	1.18"	1.00"	.30"	57/64"	1.09"	1.025"	1.005"	1.75"	2.75"
J	1 1/4"	1.50"	1.26"	.35"	1 1/8"	1.38"	1.275"	1.255"	2.0"	3.0"
K	1 1/2"	1.75"	1.52"	.35"	1 3/8"	1.64"	1.525"	1.505"	2.0"	3.25"

MATERIAL LIGHT ALLOY TO SPEC D.T.D. 423 (LATEST ISSUE).

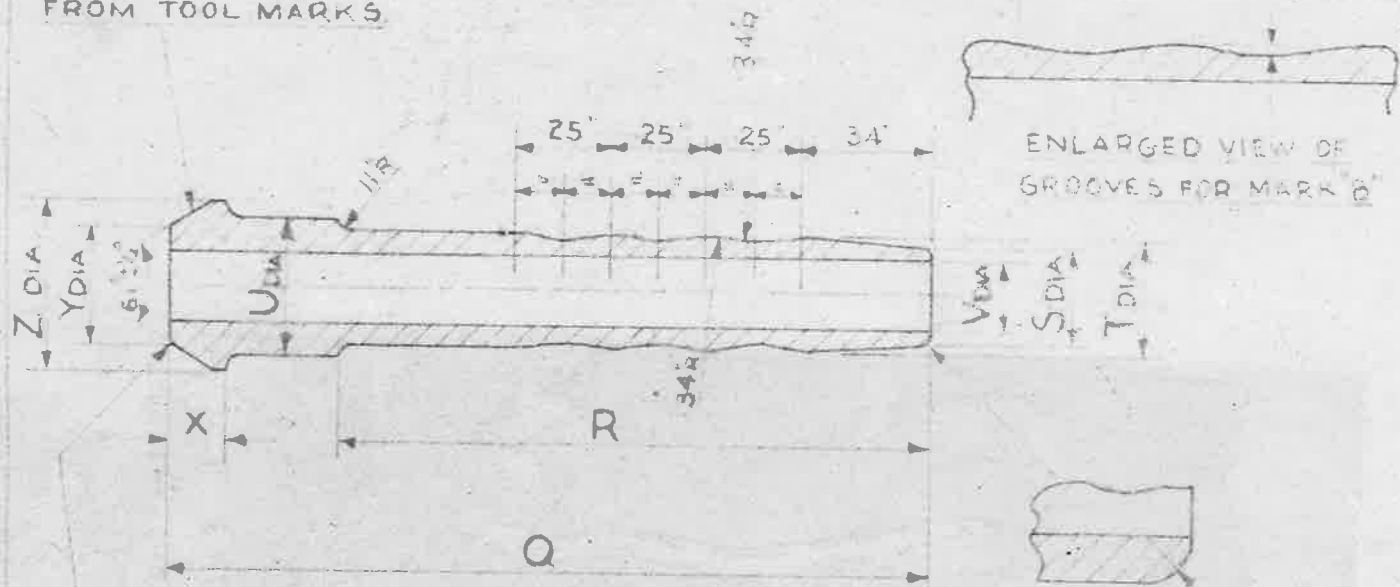
FINISH ANODISED TO SPEC. D.T.D. 910 (LATEST ISSUE).

NOTE USED WITH STANDARD NUTS (LIGHT ALLOY)
A.G.S. N^o 1187.

ISSUED BY DRAWING OFFICE DIRECTORATE OF TECHNICAL DEVELOPMENT AIR MINISTRY.	TITLE:- PIPE COUPLINGS CONE END UNION PIECE (CORRUGATED)			DRAWN	TRACED P. CAMPBELL 3.12.1945	
	ISSUE No.	1	2	3	CHECKED	APPROVED
	ALTER ⁿ No.	MOD. N ^o 1 AGS/560	AGS N ^o 347	MOD. N ^o 1 AGS/560	Wilmard.	

SMOOTH FINISH FREE
FROM TOOL MARKS

015 ± 0.02



THIS EDGE TO BE
SLIGHTLY ROUNDED

RAD OF END FOR EACH
MARK TO EQUAL 1/2
ENLARGED VIEW OF END

MARK	TO SUIT HOSE BORE	Z	Y	X	V	U	T	S	R	Q
		+005" - 0	±.005"	±.01"	DIA DRILL	+0 -005	+ .01 - 0	+ .01 - 0	± .01" - .01"	± .02" - .02"
B	1/4"	.44"	.32"	.15"	3/16	.35"	.30"	.25"	1.56"	2.0"

MATERIAL SPEC - STAINLESS STEEL BAR DTD 525 OR STAINLESS STEEL DTD 207.

ISSUED BY THE ROYAL AIRCRAFT ESTABLISHMENT	TITLE - PIPE COUPLINGS. CONE END UNION PIECE (CORRUGATED)	DRAWN A/S.	TRACED F.A.G. /26-6-45
	ISSUE No /	CHECKED	APPROVED
ALTER No	MFD No	HT No	