



MARK	TO SUIT HOSE BORE	COMPONENT PARTS		
		AGS. 1217. MARK	AGS. 209 MARK	AGS. 1176 MARK.
B	1/4"	B	B	B
C	3/8"	C	D	C
D	1/2"	D	F	D
E	5/8"	E	H	E
F	3/4"	F	J	F
G	7/8"	G	K	G
H	1"	H	L	H
J	1 1/4"	J	M	J
K	1 1/2"	K	N	K

SPECIFICATION:- SILVER SOLDERING TO B.S. SPEC: 206 (GRADE C.)(LATEST ISSUE)

FINISH:- 1. FOR ELBOWS 1" DIA. & OVER.

(a) CADMIUM PLATED, MINIMUM THICKNESS OF PLATING AT ALL PLACES TO BE .0002" (THE USE OF INTERNAL ANODES WILL NORMALLY BE NECESSARY) OR

(b) TREATED BY A PHOSPHATE PROCESS PREFERABLY WITHOUT ACCELERATORS, FOR NOT LESS THAN 20 MINUTES, FOLLOWED BY STAINING AND OILING.

2. FOR ELBOWS LESS THAN 1" DIA.

AS IN 1 (b) ABOVE.

A PAINT FINISH IS NOT TO BE USED.

NOTES:- 1. THIS END CONNECTION WAS FORMERLY USED WITH FLEXATEX HOSE.

2. FOR ASSEMBLY OF END CONNECTION (45° NIPPLE ELBOW.) TO HOSE, SEE A.G.S. 1184.

ISSUED BY THE
ROYAL
AIRCRAFT
ESTABLISHMENT

TITLE:- END CONNECTION
FUEL HOSE
45° NIPPLE ELBOW - ASSEMBLY.

ISSUE NO 3 4 5 6 7
A.S. No 15 16 17 18 19
A.S. No 4 5 6 7 8

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TRACED
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7-7-44

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