



MARK.	THREAD.	NUT A.G.S. 807 MARK	NIPPLE A.G.S. 209 MARK	UNION SLEEVE A.G.S. 1169 MARK	TUBE AGS 1177 MARK	TEST PRESSURE LBS / SQ. IN
A	1/8" B.S.P.	A	A	A	A	3.750
B	1/4" B.S.P.	B	B	B	B	3.750
BB	19 T.P.I. WHIT. FORM. 60%	BB	BB	BB	BB	3.750
C	3/8" B.S.P.	C	D	C	C	3.750
CC	14 T.P.I. WHIT. FORM. 75%	CC	DD	CC	CC	3.750
D	1/2" B.S.P.	D	F	D	D	3.750
E	5/8" B.S.P.	E	H	E	E	750
F	3/4" B.S.P.	F	J	F	F	750
G	7/8" B.S.P.	G	K	G	G	750
H	1" B.S.P.	H	L	H	H	750
J	1 1/4" B.S.P.	J	M	J	J	300
K	1 1/2" B.S.P.	K	N	K	K	300

SPECIFICATION :- SILVER SOLDERING TO B.S. SPEC. 206 (GRADE .C.) (LATEST ISSUE)

FINISH :- 1 FOR ELBOWS 1" DIA & OVER

(a) CADMIUM PLATED. MINIMUM THICKNESS OF PLATING AT ALL PLACES TO BE .0003" (THE USE OF INTERNAL ANODES WILL NORMALLY BE NECESSARY) OR

(b) TREATED BY A PHOSPHATE PROCESS PREFERABLY WITHOUT ACCELERATORS. FOR NOT LESS THAN 20 MINUTES. FOLLOWED BY STAINING AND OILING.

2 FOR ELBOWS LESS THAN 1" DIA AS IN 1. (b) ABOVE.

A PAINT FINISH IS NOT TO BE USED

TEST PRESSURE :- TO BE TESTED FOR LEAKAGE AFTER ASSEMBLY TO PRESSURE GIVEN IN TABLE ABOVE.

ISSUED BY THE ROYAL AIRCRAFT ESTABLISHMENT.	TITLE :- PIPE COUPLINGS. 90° UNION ELBOWS - ASSEMBLY.				DRAWN C.T. REYNOLDS CHECKED	RETRACED D.A.P. G.B.F. L.H. POYNTER 31.11.47 APPROVED.
	ISSUE NO	2	19.6.44	4		
	ALTER ⁿ NO	AS NO AGS	AS NO AGS 365	AS NO AGS 665.		