



GENERAL ARRGT OF JOINT

MARK	B.S.P. THREAD	Z	Y	X	W	V	U	S	ITEMS REQD TO COMPLETE JOINT
		±.01"	±.01"	DRILL DIA	±.01"	±.01"	±.01"	±.01"	OUTER SLEEVE SPLIT PIN
A									
B	1/4"	.40"	.25"	NOT DRILLED		.14"	.86"	.49"	AGS A.G.S 711/B.166-2
BB									
C									
CC									
D									
E									
F									
G									
H									
J									
K									

THE MATERIAL TO BE BRASS TO BS SPEC 251 OR 249 (LATEST ISSUES)

NOTES - WORKING PRESSURES - 3000 LB/SQ IN. FOR SIZES UP TO 1/2 B.S.P.  
500 LB/SQ. IN FOR SIZES UP TO 1 B.S.P.

200 LB/SQ. IN FOR SIZES 1 1/4 AND 1 1/2 B.S.P.

FINISH - TO BE CADMIUM PLATED TO SPEC B.T.D 904 (LATEST ISSUE)  
ALTERNATIVELY ELECTRO-TINNED THICKNESS NOT LESS THAN .0002

ISSUED BY ROYAL AIRCRAFT ESTABLISHMENT	TITLE - PIPE COUPLINGS NIPPLE PLUGS (BRASS)			DRAWN K. Wilson	YR 1965 11-45
	ISSUE NO ALTERS NO	X-2 600		CHECKED C.T. Reynolds	APPROVED 11-45