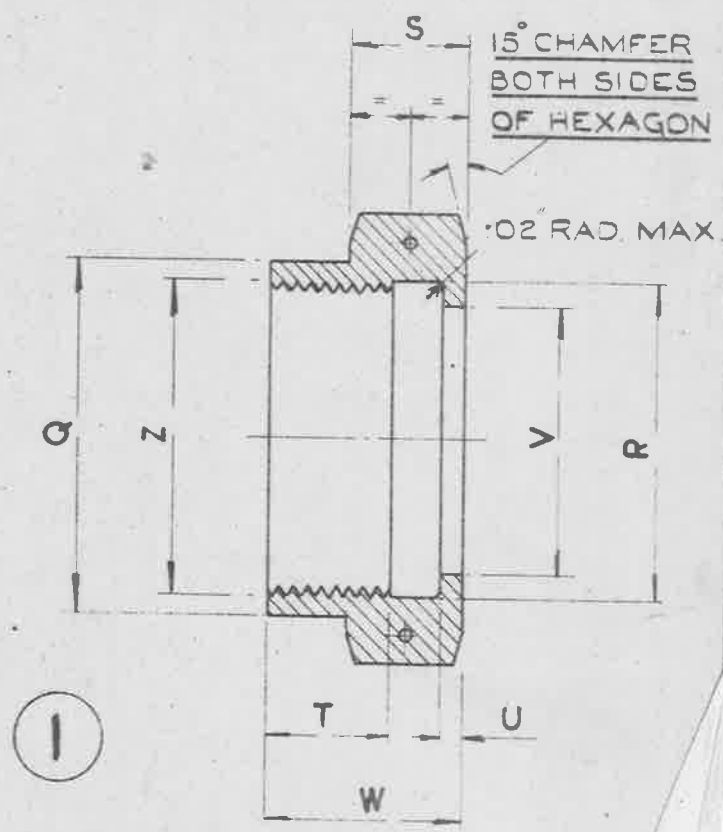
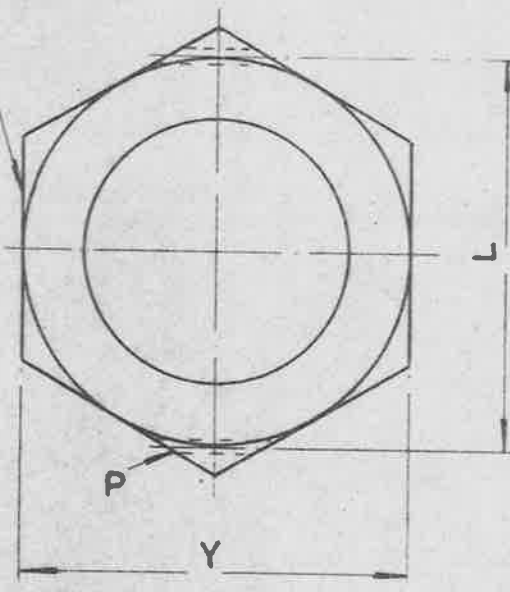


BASED ON DRAWINGS SUPPLIED BY
THOS. BOORN & CO LTD CLAPHAM, SW 4.

A.G.S. 1231

A.G.S 1231/* TO BE LEGIBLY AND
DURABLY MARKED ON THIS OR
OPPOSITE FACE.

(* MARK)



NOTE:- ALL SHARP EDGES AND BURRS TO BE REMOVED

M A R K	1/DIA OF HOSE	Z B.S.F. THR9	Y		W	V	U	T	S	R	Q	P	L
			MAX	MIN	+02 -0	+005 -0	+01 -0	+02 -0	+02 -0	+005 -0	±.01	DIA DRILL	±.01
A	1/8	1/8	.525	.520	.45	.266	.100	.26	.26	.383	.49	1/32	.48
B	1/4	1/4	.710	.705	.61	.375	.110	.41	.30	.518	.64	1/16	.67
C	3/8	3/8	.820	.815	.60	.500	.120	.36	.35	.656	.78	1/16	.79
D	1/2	1/2	1.010	1.002	.70	.625	.120	.43	.41	.825	.97	1/16	.96
E	5/8	5/8	1.100	1.092	.76	.734	.120	.48	.44	.902	1.06	1/16	1.06
F	3/4	3/4	1.300	1.292	.82	.875	.120	.53	.48	1.041	1.20	.076 (Nº48)	1.26
G	7/8	7/8	1.390	1.382	.93	1.000	.120	.63	.54	1.189	1.35	.076 (Nº48)	1.37
H	1	1	1.670	1.658	1.01	1.125	.120	.64	.59	1.309	1.45	.076 (Nº48)	1.68
J	1 1/4	1 1/4	2.050	2.035	1.02	1.385	.120	.64	.61	1.650	1.83	.076 (Nº48)	2.03
K	1 1/2	1 1/2	2.220	2.200	1.13	1.635	.160	.74	.68	1.882	2.09	.076 (Nº48)	2.14
L	1 3/4	1 3/4	2.580	2.555	1.15	1.890	.120	.68	.70	2.116	2.37	.076 (Nº48)	2.56
M	2	2	2.760	2.735	1.25	2.135	.125	.74	.72	2.347	2.64	.076 (Nº48)	2.77

MATERIAL:- LIGHT ALLOY TO SPEC: D.T.D. 423 (LATEST ISSUE)

FINISH:- TO BE ANODISED IN ACCORDANCE WITH SPEC: D.T.D. 910 (LATEST ISSUE)

NOTE:- SCREW THREADS TO B.S. SPEC 84 - 1940 MEDIUM FIT, FOR DIAMETERS & TOLERANCES OF MARKS L & M SEE AGS100

TITLE:- UNION NUT, RE-USABLE END
FITTINGS FOR NON-FIRE RESISTANT
PIPE TO SPEC: NO D.T.D. (RDI) 3951.

ISSUE	1				
ALT. NO	MOD AGS 786				
R.A.E. APPROVAL		AD. S.A.E. APPROVAL			
SIGNATURE	DATE	SIGNATURE	DATE		
<i>C.S. Revell</i>	28.10.49	<i>C. J. Yambor</i>	19/12/49		
SHEET NO	1	A.G.S. NO 1231			
NO OF SHEETS	1				

MINISTRY OF SUPPLY
PUBLICATIONS FOR A.G.S. SHEETS TO:-
10, A. THAMES HOUSE, MILLBANK, S.W.1.
FOR ALL INQUIRIES TO:-
10, A. THAMES HOUSE, MILLBANK, S.W.1.