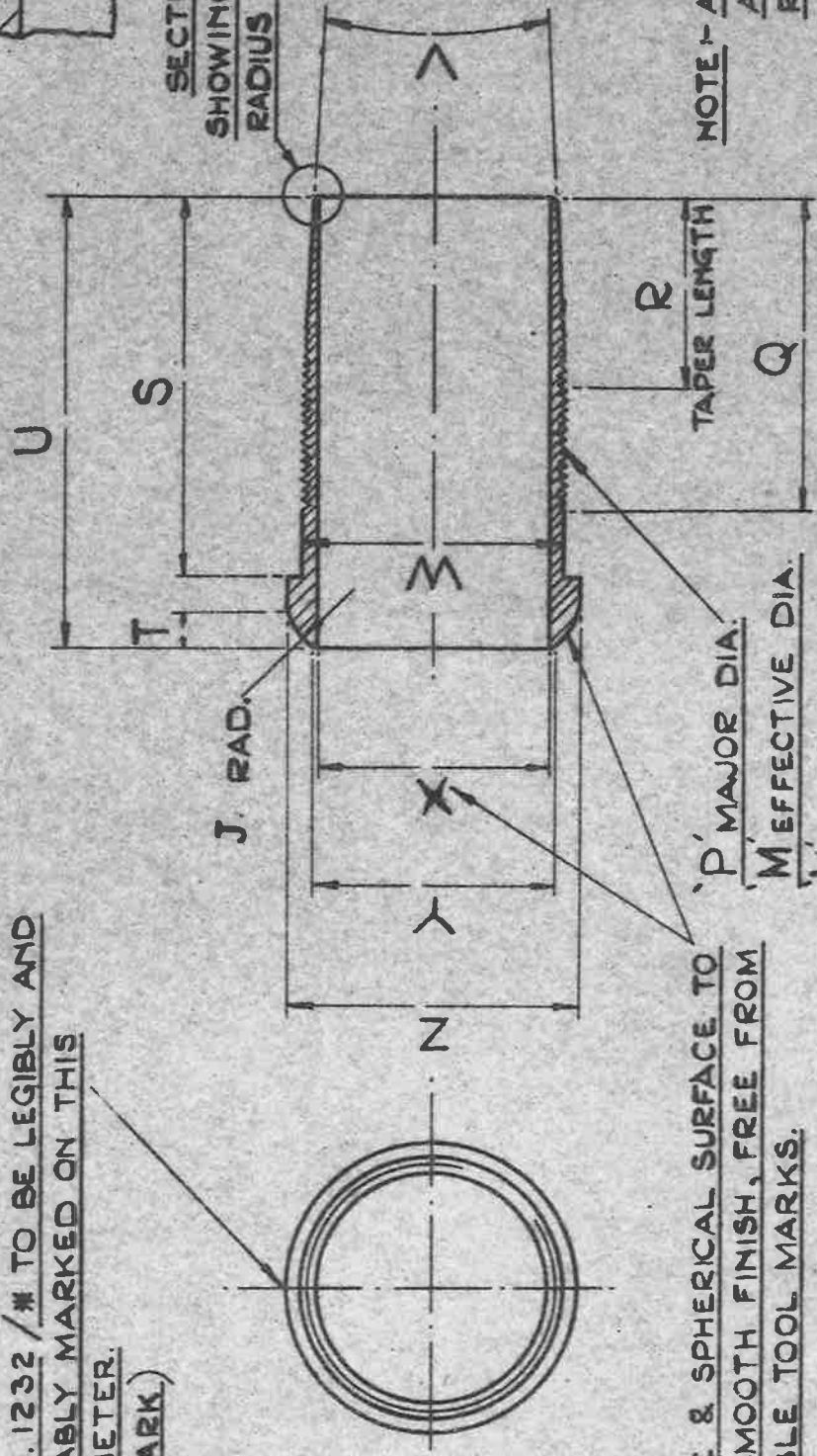
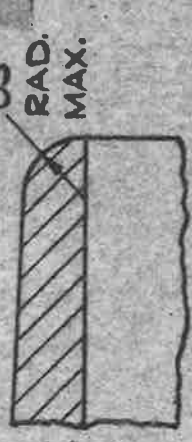


BASED ON DRAWINGS SUPPLIED BY THOS. BOORN & CO LTP, CLAPHAM, S.W. 4.
IT IS CLAIMED THAT THIS DESIGN IS PATENTED.

A.G.S. 1232 / * TO BE LEGIBLY AND DURABLY MARKED ON THIS DIAMETER.
(* MARK)



NOTE:- ALL SHARP EDGES AND BURRS TO BE REMOVED.

BORE & SPHERICAL SURFACE TO BE SMOOTH FINISH, FREE FROM VISIBLE TOOL MARKS.

MATERIAL:- LIGHT ALLOY TO SPEC: D.T.D. 423. (LATEST ISSUE.)
FINISH:- TO BE ANODISED IN ACCORDANCE WITH SPEC: D.T.D. 910 (LATEST ISSUE.)

NOTE:- SCREW THREADS TO B.S. SPEC: 84 - 1940 MEDIUM FIT.

2

9M600

TITLE :- TAILPIECE, RE-USABLE END FITTINGS FOR NON-FIRE RESISTANT HOSE TO SPEC: N° D.T.D. (RDI) 3951.
MINISTRY OF SUPPLY
APPLICATIONS FOR A.G.S. SHEETS TO:- A.T.P.4A. THAMES HOUSE, MILLBANK, S.W.1.
GENERAL INQUIRIES TO:- A.D.S.AE. THAMES HOUSE, MILLBANK, S.W.1.

ISSUE	1	2			
ALT N°	MOD/AGS 786	MOD/AGS 913			
R.A.E. APPROVAL			A.D. S.A.E. APPROVAL		
SIGNATURE	DATE	SIGNATURE	DATE		
<i>[Signature]</i>	28-10-49	<i>[Signature]</i>	19/12/49		
SHEET N°	1	A.G.S. N° 1232.			
N° OF SHEETS	2				

M MARK	1/DIA OF HOSE	Z +0 -003	Y ±005	X ±004	W ±001	V 14"	U 1750"	T 187"	S ±005	R ±005	Q ±005	P MAJOR DIAMETER		M EFFECTIVE DIAMETER		L MINOR DIAMETER		K THDS PER INCH	J			
												MAX.	TOL.	MIN.	TOL.	MAX.	TOL.			MIN.	TOL.	
A	1 1/8"	.336"	.150"	.109"	.250"	14"	1750"	187"	±005	.375"	1.312"	.2500"	.0057"	.2443"	.2254"	.0037"	.2217"	.2008"	.0076"	.1932"	26	.375"
B	1 1/4"	.449"	.260"	.219"	.359"	14"	1750"	187"	.375"	.375"	1.125"	.3590"	.0064"	.3526"	.3344"	.0044"	.3300"	.3098"	.0085"	.3013"	26	.375"
C	3/8"	.567"	.385"	.344"	.484"	7"	1750"	187"	.750"	.750"	1.125"	.4840"	.0064"	.4776"	.4594"	.0044"	.4550"	.4348"	.0085"	.4263"	26	.375"
D	1 1/2"	.732"	.510"	.469"	.609"	7"	1750"	187"	.750"	.750"	1.125"	.6090"	.0067"	.6023"	.5844"	.0047"	.5797"	.5598"	.0088"	.5510"	26	.375"
E	5/8"	.809"	.635"	.594"	.723"	7"	1812"	187"	.750"	.750"	1.125"	.7230"	.0067"	.7163"	.6984"	.0047"	.6937"	.6738"	.0088"	.6650"	26	.375"
F	3/4"	.948"	.760"	.719"	.868"	7"	1812"	187"	.750"	.750"	1.125"	.8680"	.0070"	.8610"	.8434"	.0050"	.8384"	.8186"	.0091"	.8097"	26	.375"
G	7/8"	1.096"	.884"	.844"	.984"	7"	1937"	187"	.750"	.750"	1.250"	.9840"	.0070"	.9770"	.9594"	.0050"	.9544"	.9348"	.0091"	.9257"	26	.375"
H	1"	1.191"	1.010"	.969"	1.109"	7"	1966"	187"	.750"	.750"	1.250"	1.1090"	.0070"	1.1020"	1.0844"	.0050"	1.0794"	1.0598"	.0091"	1.0507"	26	.375"
J	1 1/4"	1.532"	1.260"	1.219"	1.375"	6"	2375"	268"	1.000"	1.000"	1.656"	1.3750"	.0077"	1.3673"	1.3430"	.0055"	1.3375"	1.3110"	.0100"	1.3010"	20	.800"
K	1 1/2"	1.764"	1.510"	1.469"	1.625"	5"	2500"	227"	1.250"	1.250"	1.781"	1.6250"	.0077"	1.6173"	1.5930"	.0055"	1.5875"	1.5610"	.0100"	1.5510"	20	.937"
L	1 3/4"	1.998"	1.760"	1.719"	1.880"	5"	2625"	218"	1.250"	1.250"	1.781"	1.8800"	.0077"	1.8723"	1.8480"	.0055"	1.8425"	1.8160"	.0100"	1.8060"	20	1.060"
M	2"	2.229"	2.010"	1.969"	2.125"	4"	2875"	200"	1.375"	1.375"	2.000"	2.1250"	.0080"	2.1170"	2.0930"	.0058"	2.0872"	2.0610"	.0103"	2.0507"	20	1.216"

TITLE :- TAILPIECE. RE-USABLE END FITTINGS FOR NON-FIRE RESISTANT HOSE TO SPEC. N° D.T.D. (R.D.I.) 3951

MINISTRY OF SUPPLY

APPLICATIONS FOR A.G.S. SHEETS TO: ATR4A, THAMES HOUSE, MILLBANK, S.W.1.

GENERAL INQUIRIES TO: A.D.S.A.E. THAMES HOUSE, MILLBANK, S.W.1.

ISSUE No. 2

ALT. No. 915

R.A.E. APPROVAL		A.D.S.A.E. APPROVAL	
SIGNATURE	DATE	SIGNATURE	DATE
<i>[Signature]</i>	15.8.52	<i>[Signature]</i>	10/10/52
SHEET NO	2	A.G.S. No 1232.	
NO OF SHEETS	2		