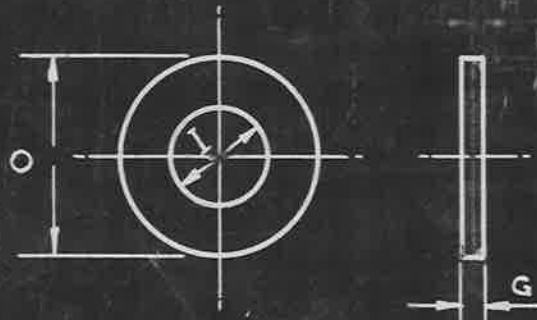


6. 4. 26  
J. H. LEDBOER



NOMINAL SIZE	MARK	+ .002" I - 0"	O	G	
0 B.A.	A	.26"	.50"	19 SWG.	.02
1 B.A.	AA	.22"	.50"	20 SWG.	.02
2 B.A.	B	.19"	.437"	21 SWG.	.02
4 B.A.	C	.15"	.344"	22 SWG.	.02
6 B.A.	D	.12"	.281"	23 SWG.	.01
8 B.A.	E	.10"	.187"	25 SWG.	.01
10 B.A.	F	.08"	.187"	25 SWG.	.01

SPECIFICATION:- THE MATERIAL TO BE BRASS TO BRITISH STANDARD SPECIFICATION B.5. (LATEST ISSUE)

OR BRASS SCREW WIRE SUITABLE FOR COLD FORGING, THE COPPER CONTENT BEING 64/68% & THE REMAINDER ZINC. THE IMPURITIES SHALL NOT EXCEED 0.7%.

NOTE: IF REQUIRED BY THE PROCESS OF MANUFACTURE, THE WASHERS MAY HAVE A SPLIT IN A RADIAL DIRECTION, BUT WITHOUT ANY GAP.

ISSUED BY DRAWING OFFICE  
DIRECTORATE OF  
TECHNICAL DEVELOPMENT  
**AIR MINISTRY**

TITLE:- **B.A. WASHERS**

DRAWN  
H. MILLER

RE-TRACED  
A. RICHARDSON  
10. 1. 39

ISSUE N°	3	4	5		
ALTERATION N°	AGS/150	AS N° AGS/176	MOD. AGS/182		

CHECKED  
L.R. ELLIS

APPROVED  
J. BRASHER 15.2.26

# OBSOLESCE

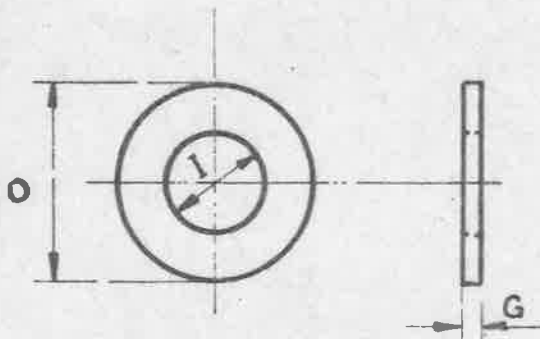
FOR NEW DESIGNS USE WASHERS  
SELECTED FROM RANGE OF  
BRITISH STANDARD SPECIFICATION  
S.P. 22 AND S.P. 25.

MINISTRY OF  
SUPPLY

AGS. No 1582.

SHEET No. 1.

No. of SHEETS 1.



NOMINAL SIZE	MARK.	$\begin{matrix} +.002 \\ I-0 \end{matrix}$	O	G	
0 B.A.	A	.26"	.50"	19 S.W.G.	
1 B.A.	AA	.22"	.50"	20 S.W.G.	
2 B.A.	B	.19"	.437"	21 S.W.G.	
4 B.A.	C	.15"	.344"	22 S.W.G.	
6 B.A.	D	.12"	.281"	23 S.W.G.	
8 B.A.	E	.10"	.187"	25 S.W.G.	
10 B.A.	F	.08"	.187"	25 S.W.G.	

FINISH :- TO BE CADMIUM PLATED TO SPEC: D.T.D. 904 (LATEST ISSUE),  
ALTERNATIVELY, ELECTRO-TINNED, THICKNESS NOT LESS THAN .0002"

SPECIFICATION:- THE MATERIAL TO BE BRASS TO BRITISH STANDARD  
SPECIFICATION. 265 (LATEST ISSUE)

OR BRASS SCREW WIRE SUITABLE FOR COLD  
FORGING, THE COPPER CONTENT BEING 64/68%  
AND THE REMAINDER ZINC. THE IMPURITIES  
SHALL NOT EXCEED 0.7%.

NOTE:- IF REQUIRED BY THE PROCESS OF MANUFACTURE, THE WASHERS MAY  
HAVE A SPLIT IN A RADIAL DIRECTION, BUT WITHOUT ANY GAP.

ISSUED BY  
ROYAL  
AIRCRAFT  
ESTABLISHMENT.

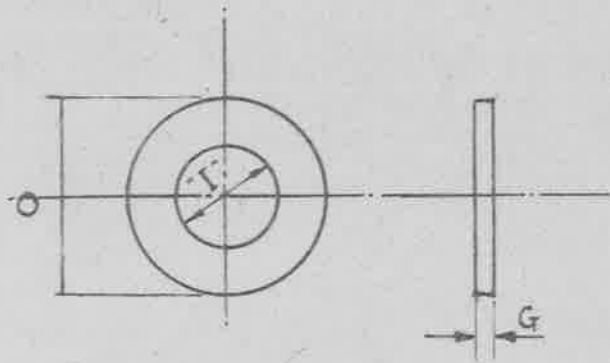
TITLE - B.A. WASHERS

DRAWN  
H. MILLER.

RE-TRACED.  
A. RICHARDSON.  
10.1.39.

ISSUE No 2 4 5 6 7  
ALTERATION No AGS/ MOD No AS/AGS/ MOD/AGS

CHECKED L.R. ELLIS. 30/10/39  
APPROVED J. BRASHER 15.2.26  
RE-CHK T. Reynolds



NOMINAL SIZE	MARK	$I \pm .002''$ I - 0	O	G	
0.8A	A	.26	.50	19 SWG	
1 BA	AA	.22	.50	20 SWG	
2 BA	B	.19	.437	21 SWG	
4 BA	C	.15	.344	22 SWG	
6 BA	D	.12	.281	23 SWG	
8 BA	E	.10	.127	25 SWG	
10 BA	F	.08	.187	25 SWG	

FINISH - TO BE CADMIUM PLATED TO SPEC<sup>t</sup> D.T.D 904 (LATEST ISSUE)  
ALTERNATIVELY, ELECTRO-TINNED THICKNESS NOT LESS THAN .0002"

SPECIFICATION:- THE MATERIAL TO BE BRASS TO BRITISH STANDARD  
SPECIFICATION 265 (LATEST ISSUE)

OR BRASS SCREW WIRE SUITABLE FOR COLD  
FORGING. THE COPPER CONTENT BEING '64/68'  
AND THE REMAINING ZINC. THE IMPURITIES  
SHALL NOT EXCEED 0.7%

NOTE - IF REQUIRED BY THE PROCESS OF MANUFACTURE, THE WASHER MAY  
HAVE A SPLIT IN THE RADIAL DIRECTION, BUT WITHOUT ANY GAP.

ISSUED BY ROYAL AIRCRAFT ESTABLISHMENT.	TITLE B.A. WASHERS				DRAWN H-MILLER	RE-TRACED D.A.P. GAF LHP 19.12.40.
	ISSUE NO	5	6		CHECKED	APPROVED.
	ALTERATION NO	AGS 412	AS NO DES663			