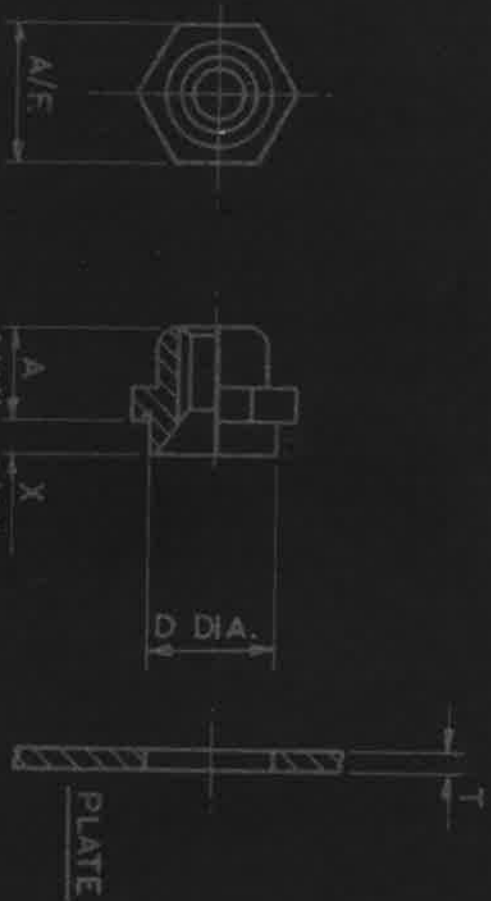


THE APPLICATION OF THIS A.G.S. IS EXPLAINED ON A.G.S. 2000.



EXAMPLE FOR CALLING UP :-
 A 2BA ALUMI^m ALLOY CLINCH NUT IS DESIGNATED AS A.G.S. 2011/C/3.
 B.A. THREADS TO B.S. SPEC. 93.
 B.S.F. THREADS TO B.S. SPEC. 84 FREE FIT.
 * FINISH NOT APPLICABLE TO "NYLOC" NUTS.

Δ ANODISED IN ACCORDANCE WITH SPEC. DTD.910 AND DYED BLUE, e.g. SOLWAY BLUE S.E.S. IS A SUITABLE DYE.

SIZE	MARK No.	A MAX.	A/F	D MAX.	X MAX.	T	MAX. SWG
6 B.A.	A	.180"	.248" .245"	.192"	.080"	18	
4 B.A.	B	.219"	.324" .321"	.255"	.085"	18	
2 B.A.	C	.267"	.413" .410"	.312"	.095"	18	
1" B.S.F.	E	.319"	.525" .520"	.375"	.110"	16	
5/16 B.S.F.	G	.380"	.600" .595"	.444"	.135"	14	
3/8 B.S.F.	J	.490"	.710" .705"	.625"	.160"	12	

SUFFIX No.	MATL.	SPEC.	FINISH
1	MILD STEEL	S.1 S.112 OR S.113	CAD PLATED DTD. 904
2	NON-CORRODIBLE STEEL	S.80	CAD. PLATED DTD. 904 *
3	ALUMI ^m ALLOY	L.85. OR B.S.L65.	Δ
4	BRASS OR BRONZE	B.11 OR B.S.249 OR B.S.251 B.S.369	ELECTRO-TINNED DTD. 924

DESIGNED	DRAWN	TRACED	CHECKED	APPROVED FOR	DATE
	F.A.L.	F.A.L.	F.A.L.	<i>[Signature]</i>	15-5-24

ISSUED BY THE SOCIETY OF BRITISH AEROSPACE COMPANIES LTD.,
 29, KING STREET, ST. JAMES'S, LONDON, S.W.1.

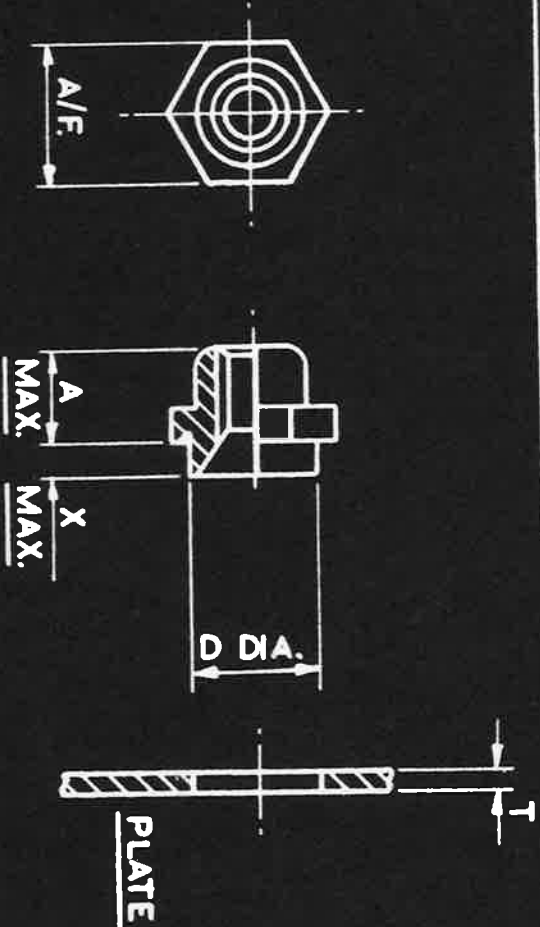
HT	PT	AS ABOVE	SCALE	LIMITS NOT SHOWN	THIRD ANGLE PROJECTION

STIFFNUTS - CLINCH.

A.G.S. 2011

ISSUE	ALT. No.
12	F.45
13	F.101
14	F.124

THE APPLICATION OF THIS A.G.S. IS EXPLAINED ON A.G.S. 2000.



EXAMPLE FOR CALLING UP :-
A 2BA. ALUM. ALLOY CLINCH NUT IS DESIGNATED
AS A.G.S. 2011/C/3.
B.A. THREADS TO B.S. SPEC. 93.
B.S.F. THREADS TO B.S. SPEC. 84 FREE FIT.

~~* FINISH NOT APPLICABLE TO "NYLOC" NUTS.~~

Δ ANODISED IN ACCORDANCE WITH SPEC. DTD.910 AND DYED BLUE, e.g. SOLWAY BLUE S.E.S. IS A SUITABLE DYE.

SIZE	MARK No.	A MAX.	A/F.	D MAX.	X MAX.	T MAX.	SWG
6 B.A.	A	.180"	.248"	.192"	.080"	18	
4 B.A.	B	.219"	.324"	.255"	.085"	18	
2 B.A.	C	.267"	.413"	.312"	.095"	18	
1/4 B.S.F.	E	.319"	.525"	.375"	.110"	16	
5/16 B.S.F.	G	.380"	.600"	.444"	.135"	14	
3/8 B.S.F.	J	.490"	.710"	.625"	.160"	12	

SUFFIX N ^o	MATL.	SPEC.	FINISH
1	MILD STEEL	S.1 S.112 OR S.113	CAD. PLATED DTD. 904
2	NON-CORRODIBLE STEEL	S.80	CAD. PLATED DTD. 904
3	ALUM. ALLOY	L.85. OR B.S.L65.	Δ
4	BRASS OR BRONZE	B.11 OR B.S.249 OR B.S.251 OR B.S.369	ELECTRO-TIMED DTD. 924

DESIGNED	DRAWN	TRACED	CHECKED	APPROVED FOR S.B.A.C.	DATE
F.A.L.	F.A.L.	F.A.L.	F.A.L.	<i>[Signature]</i>	15-1-82

ISSUED BY THE SOCIETY OF BRITISH AEROSPACE COMPANIES LTD.,
 20, KING STREET, ST. JAMES'S, LONDON, S.W.1.

HT	PT	AS ABOVE	SCALE	LIMITS NOT SHOWN	THIRD ANGLE PROJECTION

STIFFNUTS - CLINCH. **A.G.S. 2011**

ISSUE	ALT. No.
12	F.45
13	F.101
14	F.124
15	F.145
16	F.159