

THIS RIVET IS A PROPRIETARY ARTICLE
 MANUFACTURED BY:-AVIATION
 DEVELOPEMENTS LTD, KINGSBOURNE HOUSE
 LONDON W.C.1 AND KNOWN COMMERCIALY
 BY THE MAKER'S CODE TK-CS, TL-CS AND THE
 R220-CS, SERIES. FOR CALLING UP
 PURPOSES, HOWEVER, THE A.G.S. NUMBER
 IS TO BE USED, FOLLOWED BY THE CODE
 NUMBER AS GIVEN IN THE TABLE.

MANUFACTURING DRAWING No 15
 RIVET DIA. IN 1/32 X 100/23
 i.e. 1/8 RIVET IS 400/23.

LENGTH L INS	PLATE THICKNESS TO BE RIVETED, INS		CODE NUMBERS					
	FROM	TO						
1/8	—	.064	404	504				
5/32	—	.064			605			
3/16	.064	.125	406	506				
7/32	.064	.125			607	807		
1/4	.125	.188	408	508				
9/32	.125	.188			609	809	1009	
5/16	.188	.250	410	510				
11/32	.188	.250			611	811	1011	1211
3/8	.250	.312		512				
13/32	.250	.312			613	813	1013	1213
7/16	.312	.375		514				
15/32	.312	.375			615	815	1015	1215
17/32	.375	.437			617	817	1017	1217
19/32	.437	.500			619	819	1019	1219
21/32	.500	.562				821	1021	1221
23/32	.562	.625				823	1023	1223
25/32	.625	.687				825	1025	1225
27/32	.687	.750					1027	1227
29/32	.750	.812					1029	1229
31/32	.812	.875						1231
33/32	.875	.937						1233
35/32	.937	1.000						1235
SHANK DIA. "D" INS	NOMINAL		1/8	5/32	3/16	1/4	5/16	3/8
	ACTUAL		.125 ^{+0.002}	.156 ^{+0.002}	.188 ^{+0.002}	.247 ^{+0.002}	.313 ^{+0.002}	.375 ^{+0.002}
DIA. OF HD. "d" ± .005 INS.			.210	.250	.344	.406	.531	.620
DIA. "B" INS			.080 ^{+0.002}	.094 ^{+0.002}	.120 ^{+0.002}	.172 ^{+0.002}	.196 ^{+0.002}	.238 ^{+0.002}
DIA. "b" ± .002 INS			.060	.074	.098	.146	.169	.205
DEPTH OF HD. "tc" ± .003 INS			.030	.032	.050	.051	.068	.081
MANDREL HD. DIA. INS			.088	.107	.132	.184	.210	.250
DRILL SIZE INS			.128	.161	.191	.250	.316	.377

NOTE:-THE LAST TWO FIGURES OF THE CODE NUMBER REPRESENT THE LENGTH
 IN 1/32", THE REMAINING FIGURE OR FIGURES REPRESENTING THE DIA. IN 1/32"

METHOD OF CALLING UP:- THE COMPLETE PART NUMBER FOR THE RIVET IS GIVEN
 BY QUOTING THE A.G.S. NUMBER WHICH DEFINES THE TYPE OF RIVET AND
 THE MATERIAL, FOLLOWED BY THE CODE NUMBER TAKEN FROM THE
 TABLE ABOVE, WHICH DEFINES THE SHANK DIA. AND LENGTH OF THE RIVET

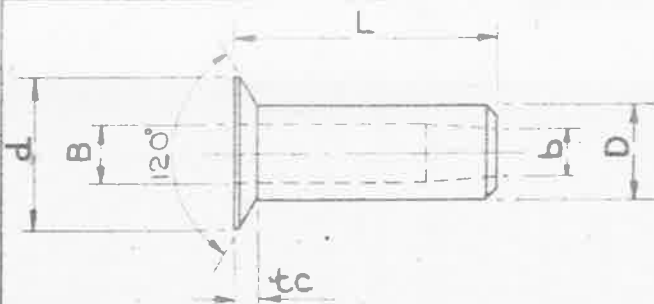
EXAMPLE:- A.G.S. 2041/410 IS A CHOBERT RIVET-MILD STEEL WITH C'SK HD.
 - 1/8" SHANK DIA. x 5/16" LONG.

NOTE:-RIVETS MAY BE USED WITH OR WITHOUT SEALING PINS (AS REQUIRED).
 SEALING PINS ARE LISTED ON A.G.S. 2042

PROTECTIVE TREATMENT:- CADMIUM PLATE, TO SPEC. D.T.D. 904. (LATEST ISSUE)

COLOUR IDENTIFICATION:- CADMIUM.

TITLE RIVETS, CHOBERT. STEEL, D.T.D. 951 C'SK HEAD.	ISSUE	2					
	ALT. No	MOD/AGS 878					
MINISTRY OF SUPPLY APPLICATIONS FOR A.G.S. SHEETS TO:- A.T.P. 4A. THAMES HOUSE, MILLBANK, S.W.1. GENERAL INQUIRIES TO:- A.D.S.A.E. THAMES HOUSE, MILLBANK, S.W.1.	R.A.E. APPROVAL		A.D.S.A.E. APPROVAL				
	SIGNATURE	DATE	SIGNATURE	DATE			
	<i>C.B. R...</i>	4.1.52.	<i>G.T. B...</i>	6/6/52			
SHEET No	1	A.G.S. No 2041.					
No OF SHEETS	1						



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I.E. 1/8 RIVET IS 400/23

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PROTECTIVE TREATMENT:- CADMIUM PLATE, TO SPEC.D.T.D.904.(LATEST ISSUE)
COLOUR IDENTIFICATION:- CADMIUM.

TITLE RIVETS, CHOBERT. STEEL, D.T.D.720, C'SK HEAD.	ISSUE	2	3	3				
	ALT. N ^o	878	1001	SM 874				
MINISTRY OF SUPPLY APPLICATIONS FOR A.G.S. SHEETS TO: ATR.4A. THAMES HOUSE, MILLBANK, S.W.1.	R.A.E. APPROVAL			AD S.A.E. APPROVAL				
	SIGNATURE	DATE		SIGNATURE	DATE			
GENERAL INQUIRIES TO:- AD.S.A.E. THAMES HOUSE, MILLBANK, S.W.1.	SHEET No		1		A.G.S. No 2041.			
	NO OF SHEETS		1					