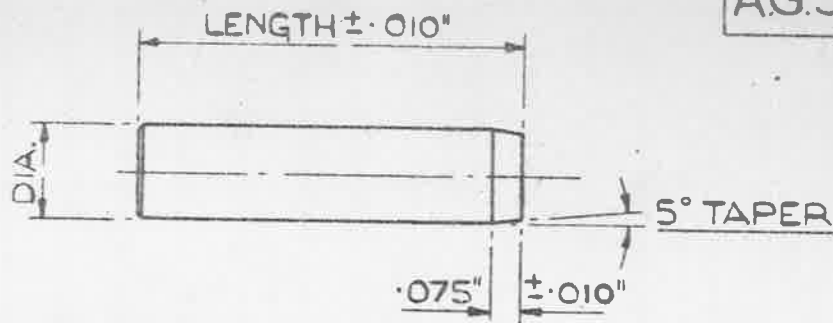


BASED ON THE  
MANUFACTURER'S  
INSPECTION DATA  
SHEET No 87

AG.S.2042



CODE No	DIA. OF PIN INS	LENGTH OF PIN INS	NOM. SHANK DIA. OF RIVET INS	CODE No	DIA. OF PIN INS	LENGTH OF PIN INS	NOM. SHANK DIA. OF RIVET INS
404	.088 <sup>+0</sup> --0.0005	.22	1/8	823	.184 <sup>+0</sup> --0.001	.84	1/4
406		.28		825		.91	
408		.34		1009		.42	
410		.41		1011		.48	
504	.107 <sup>+0</sup> --0.0005	.24	5/32	1013	.210 <sup>+0</sup> --0.001	.54	5/16
506		.30		1015		.60	
508		.36		1017		.67	
510		.43		1019		.73	
512	.106 <sup>+0.0005</sup> -0	.49	3/16	1021		.79	
514		.55		1023		.85	
605		.28		1025		.92	
607		.34		1027		.98	
609	.132 <sup>+0</sup> --0.0005	.41	1/4	1029		1.04	
611		.47		1211		.50	
613		.53		1213		.56	
615		.59		1215		.62	
617	.131 <sup>+0.0005</sup> -0	.66	3/8	1217		.68	
619		.72		1219		.75	
807		.34		1221		.81	
809		.41		1223		.87	
811	.184 <sup>+0</sup> --0.001	.47	1/4	1225	.250 <sup>+0</sup> --0.001	.93	3/8
813		.53		1227		1.00	
815		.59		1229		1.06	
817		.66		1231		1.12	
819		.72		1233		1.18	
821		.78		1235		1.25	

FOR SNAP HEAD RIVET, SELECT A SEALING PIN WITH SAME CODE NUMBER AS RIVET  
FOR COUNTERSUNK HEAD RIVET, SEALING PIN WITH THE SAME CODE NUMBER  
WILL PROJECT, AND IF DESIRED NEXT SHORTER SIZE CAN BE USED.  
EXAMPLE FOR CALLING UP:- A.G.S 2042/410 IS A SEALING PIN FOR  
CHOBERT SNAP HEAD RIVET 1/8" DIA x 5/16" LONG.

MATERIAL:- STEEL, TO B.S. SPECIFICATION S.I. (LATEST ISSUE)

PROTECTIVE TREATMENT:- CADMIUM PLATE TO SPEC:D.T.D.904. (LATEST ISSUE)

S.M. 595 S.M. 765

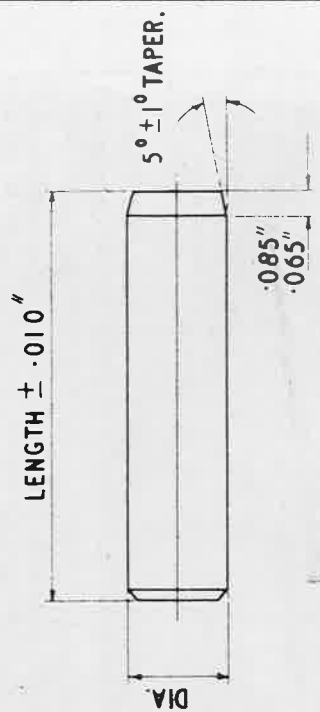
TITLE:- RIVETS, CHOBERT, - STEEL, PINS, SEALING.	ISSUE	2	3				
	ALT. No	MOD/AGS 878	MOD/AGS 958				
MINISTRY OF SUPPLY APPLICATIONS FOR A.G.S. SHEETS TO- ATP.4A. THAMES HOUSE, MILLBANK, S.W.1.	R.A.E. APPROVAL		A.D.S.A.E. APPROVAL				
	SIGNATURE	DATE	SIGNATURE	DATE			
GENERAL INQUIRIES TO - A.D.S.A.E. THAMES HOUSE, MILLBANK, S.W.1.	SHEET No	1	A.G.S. No 2042.				
	No OF SHEETS	1					

ORIGINAL APPROVAL DATE .13.7.50

A.G.S. 2042.

ISSUE	DATE
4	F.2.
5	F.10
6	F.112

SM1099



FOR SNAP HEAD RIVET SELECT A SEALING PIN WITH SAME CODE NUMBER AS RIVET, FOR COUNTERSUNK HEAD RIVET SEALING PIN WITH THE SAME CODE NUMBER WILL PROJECT, AND IF DESIRED NEXT SHORTER SIZE CAN BE USED.

EXAMPLE FOR CALLING UP: A.G.S. 2042/410 IS SEALING PIN FOR CHOBERT SNAP HEAD RIVET 1/8" DIA X 5/16" LONG.

PROTECTIVE TREATMENT: CADMIUM PLATE TO D.I.D. 904.  
SEE A.G.S. 100 FOR GENERAL INFORMATION.

CODE No.	DIA. OF PINS.	LENGTH OF PINS.	NOMINAL SHANK DIA OF RIVET.
304		.22"	
306	.0727"	.28"	3/32
308	.0722"	.34"	
310		.41"	

CODE No.	DIA. OF PINS.	LENGTH OF PINS.	NOMINAL SHANK DIA OF RIVET.	CODE No.	DIA. OF PINS.	LENGTH OF PINS.	NOMINAL SHANK DIA OF RIVET.
404		.22"		823	.1831"	.84"	1/4
406	.0880"	.28"		825	.1826"	.91"	
408	.0875"	.34"	1/8	1009		.42"	
410		.41"		1011		.48"	
504		.24"		1013		.54"	
506	.1070"	.30"		1015		.60"	
508	.1065"	.36"	5/32	1017	.210"	.67"	5/16
510		.43"		1019	.209"	.73"	
512	.1065"	.49"		1021		.79"	
514	.1060"	.55"		1023		.85"	
605		.28"		1025		.92"	
607	.1320"	.34"		1027		.98"	
609	.1315"	.41"		1029		1.04"	
611		.47"	3/16	1211		.50"	
613	.1315"	.53"		1213		.56"	
615	.1310"	.59"		1215		.62"	
617		.66"		1217		.68"	
619		.72"		1219		.75"	
807		.34"		1221	.250"	.81"	3/8
809	.1838"	.41"		1223	.249"	.87"	
811	.1833"	.47"		1225		.93"	
813	.1833"	.53"	1/4	1227		1.00"	
815	.1828"	.59"		1229		1.06"	
817		.66"		1231		1.12"	
819	.1831"	.72"		1233		1.18"	
821	.1826"	.78"		1235		1.25"	

DESIGNED	DRAWN	TRACED	CHECKED	APPROVED FOR	DATE
AV DEV	F A C	F A C	F A C	F A C	6 5 52
HT			PT AS ABOVE		
SCALE			SCALE		
DESCRIPTION			DESCRIPTION		
STEEL			STEEL		
MATERIAL			MATERIAL		
REMARKS			REMARKS		

RIVETS CHOBERT, STEEL, PINS SEALING. A.G.S. 2042.