

CODE N°	DIA. OF PIN INS	LENGTH OF PIN INS.	NOM SHANK DIA OF RIVET INS.	CODE N°	DIA. OF PIN INS.	LENGTH OF PIN INS.	NOM SHANK DIA OF RIVET INS.
404	.088 ⁺⁰ _{-.0005}	.22	1/8	823	.184 ⁺⁰ _{-.001}	.84	1/4
406		.28		825		.91	
408		.34		1009		.42	
410		.41		1011		.48	
504	.107 ⁺⁰ _{-.0005}	.24	5/32	1013	.210 ⁺⁰ _{-.001}	.54	5/16
506		.30		1015		.60	
508		.36		1017		.67	
510		.43		1019		.73	
512	.106 ⁺⁰ _{-.0}	.49		1021		.79	
514		.55		1023		.85	
605	.132 ⁺⁰ _{-.0005}	.28		1025		.92	
607		.34		1027		.98	
609		.41		1029		1.04	
611	.131 ⁺⁰ _{-.0}	.47	3/16	1211		.50	
613		.53		1213		.56	
615		.59		1215		.62	
617		.66		1217		.68	
619		.72		1219		.75	
807	.184 ⁺⁰ _{-.001}	.34	1/4	1221	.250 ⁺⁰ _{-.001}	.81	3/8
809		.41		1223		.87	
811		.47		1225		.93	
813		.53		1227		1.00	
815		.59		1229		1.06	
817		.66		1231		1.12	
819		.72		1233		1.18	
821		.78		1235		1.25	

FOR SNAP HEAD RIVET, SELECT SEALING PIN WITH SAME CODE NUMBER AS RIVET
 FOR COUNTERSUNK HEAD RIVET, SEALING PIN WITH THE SAME CODE NUMBER WILL PROJECT, AND IF DESIRED THE NEXT SHORTER SIZE CAN BE USED.

EXAMPLE FOR CALLING UP:- AGS 2047/410 IS A SEALING PIN FOR
 CHOBERT SNAP HEAD RIVET 1/8 DIA X 5/16 LONG

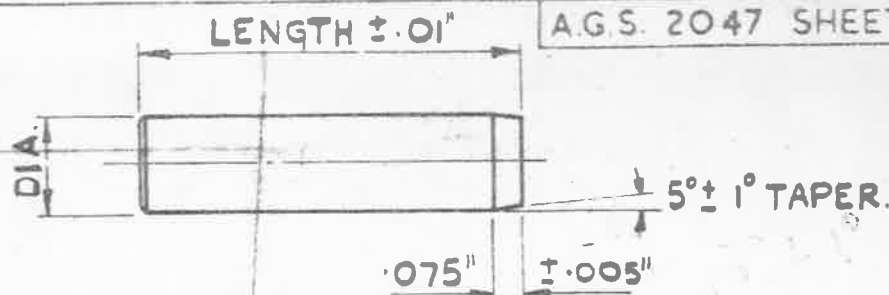
MATERIAL:- ALUMN ALLOY, TO SPECIFICATION L.I. OR DTD 423. (LATEST ISSUES).

PROTECTIVE TREATMENT :- NONE

S.M.595 S.M.765

TITLE RIVETS, CHOBERT, - ALUMN ALLOY, PINS, SEALING.	ISSUE	2	3				
	ALT. N°	878	958				
MINISTRY OF SUPPLY APPLICATIONS FOR A.G.S. SHEETS TO:- ATF 4A, THAMES HOUSE, MILLBANK, SW1.	R.A.E. APPROVAL		A.D. S.A.E. APPROVAL				
	SIGNATURE	DATE	SIGNATURE	DATE			
GENERAL INQUIRIES TO:- A.D. S.A.E. THAMES HOUSE, MILLBANK, SW1.	SHEET N°	1	A.G.S. N° 2047.				
	NO OF SHEETS	1					

BASED ON THE
MANUFACTURER'S
INSPECTION DATA
SHEET N^o 87.



A.G.S. 2047 SHEET 1

CODE N ^o	DIA. OF PIN INS.	LENGTH OF PIN INS.	NOM. SHANK DIA. OF RIVET INS.	CODE N ^o	DIA OF PIN INS.	LENGTH OF PIN INS.	NOM. SHANK DIA. OF RIVET INS.
304	.073 $\begin{smallmatrix} +.0005 \\ -0 \end{smallmatrix}$.22	$\frac{3}{32}$	819	.184 $\begin{smallmatrix} +0 \\ -.001 \end{smallmatrix}$.72	$\frac{1}{4}$
306		.28		821		.78	
308		.34		823		.84	
310		.41		825		.91	
404	.088 $\begin{smallmatrix} +0 \\ -.0005 \end{smallmatrix}$.22	$\frac{1}{8}$	1009	.210 $\begin{smallmatrix} +0 \\ -.001 \end{smallmatrix}$.42	$\frac{5}{16}$
406		.28		1011		.48	
408		.34		1013		.54	
410		.41		1015		.60	
504	.107 $\begin{smallmatrix} +0 \\ -.0005 \end{smallmatrix}$.24	$\frac{5}{32}$	1017		.67	
506		.30		1019		.73	
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510		.43		1023		.85	
512	.106 $\begin{smallmatrix} +.0005 \\ -0 \end{smallmatrix}$.49		1025		.92	
514		.55		1027		.98	
605	.132 $\begin{smallmatrix} +0 \\ -.0005 \end{smallmatrix}$.28		1029		1.04	
607		.34		1211		.50	
609	.131 $\begin{smallmatrix} +.0005 \\ -0 \end{smallmatrix}$.41	$\frac{3}{16}$	1213	.56		
611		.47		1215	.62		
613		.53		1217	.68		
615		.59		1219	.75		
617		.66		1221	.81		
619		.72		1223	.87		
807	.184 $\begin{smallmatrix} +0 \\ -.001 \end{smallmatrix}$.34	$\frac{1}{4}$	1225	.93		
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FOR SNAP HEAD RIVET, SELECT SEALING PIN WITH SAME CODE NUMBER AS RIVET.
FOR COUNTERSUNK HEAD RIVET, SEALING PIN WITH THE SAME CODE NUMBER WILL PROJECT, AND IF DESIRED THE NEXT SHORTER SIZE CAN BE USED.
EXAMPLE FOR CALLING UP :-A.G.S. 2047/410 IS A SEALING PIN FOR
CHOBERT SNAP HEAD RIVET $\frac{1}{8}''$ DIA. X $\frac{5}{16}''$ LONG.
MATERIAL:- ALUMN ALLOY TO SPECIFICATION L.64 OR D.T.D 423 (LATEST ISSUES)
PROTECTIVE TREATMENT:- ANODISE TO SPEC D.T.D. 910 (LATEST ISSUE)

TITLE RIVETS, CHOBERT, ALUMN ALLOY, PINS, SEALING.	ISSUE <i>Sm 4869</i>				
	ALT.N ^o <i>MOD/4869 991</i>				
MINISTRY OF SUPPLY APPLICATIONS FOR A.G.S. SHEETS TO: A.T.P.4. BLOCK 'E', CHESSINGTON, SURREY. GENERAL ENQUIRIES TO:- A.D./S.A.E. ST. GILES COURT, 1-13 ST. GILES HIGH STREET, LONDON W.C.2.	R.A.E. APPROVAL SIGNATURE <i>[Signature]</i> DATE <i>11.7.55.</i>	NUMBER OF SHEETS 1		A.G.S. N ^o . 2047 SHEET 1	
	A.D.S.A.E. APPROVAL SIGNATURE <i>[Signature]</i> DATE <i>23/7/55</i>				

ORIGINAL APPROVAL DATE 13.7.50