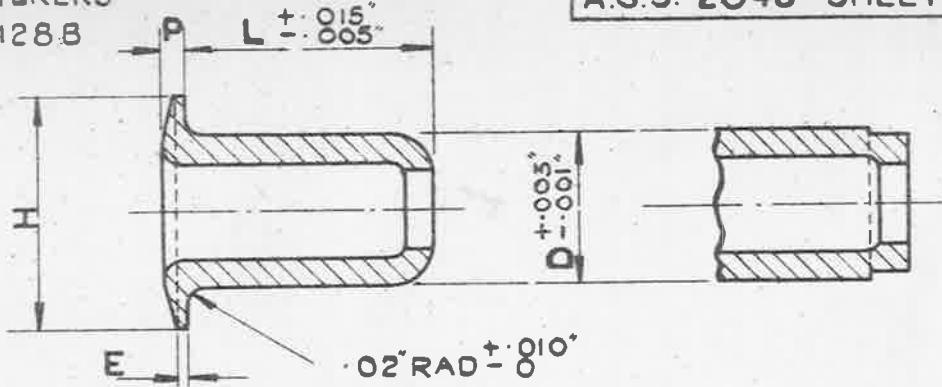


BASED ON MANUFACTURER'S
DRAWING N° G.T. 30128 B
SHEETS 1 & 2

A.G.S. 2048 SHEET 1



IMPORTANT NOTE.
FOR PRECAUTIONS RE
USE - SEE A.P. 970
LEAFLET 405/2

METAL SPECIFICATION ALTERNATIVE END FORM
B.S.L.58 (COMPOSITION ONLY) METAL SPECIFICATION B.S.L.58

THIS RIVET IS A PROPRIETARY ARTICLE MANUFACTURED BY:- GEORGE TUCKER EYELET CO. LTD.
WALSALL ROAD, BIRMINGHAM, AND KNOWN COMMERCIALY BY THE MAKER'S CODE LETTERS
T.A.P/D. FOR CALLING UP PURPOSES, HOWEVER, THE A.G.S. NUMBER IS TO BE USED,
FOLLOWED BY THE CODE NUMBER AS GIVEN IN THE TABLE.

LENGTH L INS.	MAX. THICKNESS TO BE RIVETED INS.		CODE NUMBERS.		
	BREAK HEAD	BREAK STEM			
.14	.05	-	414		
.18	.08	.05		518	
.20	.09	.07	420		
.23	.12	.10	423		
.23	.13	.10		523	
.25	.12	.10			625
.29	.19	.17	429		
.29	.19	.16		529	
.29	.16	.14			629
.35	.22	.20			635
.37	.25	.23		537	
.40	.25	.23			640
.49	.36	.32			649
.65	.51	.48			665
SHANK DIA.	'D' INS.		1/8	5/32	.2
DIA. OF HEAD	'H' INS.		.236 ± .007	.263 ± .007	.306 ± .010
DEPTH OF HEAD	'P' INS.		.028 ± .003	.028 ± .003	.032 ± .004
EDGE	'E' INS.		.010 ± .005	.015 ± .005	.015 ± .005
DRILL SIZE	INS.		.1285	.1610	.2040

NOTE:- THE FIRST FIGURE OF THE CODE NUMBER REPRESENTS THE DIA. e.g. 4 = 1/8",
5 = 5/32", & 6 = .2". THE LENGTH IN 1/100" IS INDICATED BY THE LAST TWO FIGURES
METHOD OF CALLING UP:- THE COMPLETE PART NUMBER FOR THE RIVET IS GIVEN
BY QUOTING THE A.G.S. NUMBER, WHICH DEFINES THE TYPE OF RIVET AND
THE MATERIAL, FOLLOWED BY THE CODE NUMBER, TAKEN FROM THE TABLE
ABOVE, WHICH DEFINES THE SHANK DIA. AND LENGTH OF THE RIVET.
EXAMPLE:- A.G.S. 2048/423 IS A TUCKER 'POP' RIVET- ALUM. ALLOY WITH DOMED
HEAD - 1/8" SHANK DIA. X .23" LONG. ADD B.S. OR B.H. TO THIS PART
NUMBER TO INDICATE BREAK STEM, OR BREAK HEAD, MANDREL.
IDENTIFICATION TREATMENT:- TREATED & DYED IN ACCORDANCE WITH SPEC. D.T.D. 913
COLOUR IDENTIFICATION:- GREEN (LATEST ISSUE)

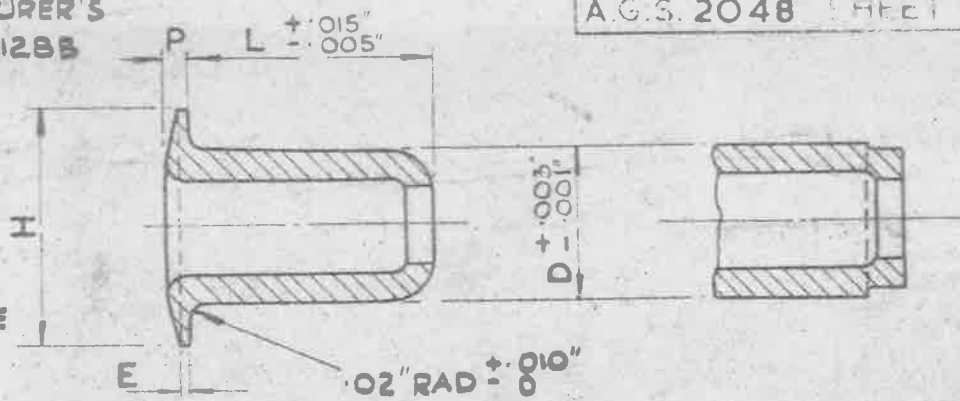
TITLE RIVETS, TUCKER ALUM. ALLOY, B.S.L.58, (FORMERLY D.T.D. 303) 'POP', DOMED HEAD.	ISSUE	2						
	ALT. NO.	MOD/AGS 919						
MINISTRY OF SUPPLY APPLICATIONS FOR A.G.S. SHEETS TO:- A.T.P.4, BLOCK 'E', CHESSINGTON, SURREY. GENERAL ENQUIRIES TO:- A.D.S.A.E. ST. GILES COURT, 1-13 ST. GILES HIGH STREET, LONDON W.C.2.	R.A.E. APPROVAL		NUMBER OF SHEETS		A.G.S. NO. 2048 SHEET 1.			
	SIGNATURE	DATE	1					
		A.D.S.A.E. APPROVAL						
		SIGNATURE	DATE					
		G. J. Hambleton	20/8/53					

ORIGINAL APPROVAL DATE 13.7.50

BASED ON MANUFACTURER'S
DRAWING NO G.T. 301288
SHEETS 1 & 2.

A.G.S. 2048 SHEET 1

IMPORTANT NOTE.
FOR PRECAUTIONS RE
USE - SEE A.P. 970
LEAFLET 405/2



METAL SPECIFICATION
B.S.L. 58 (COMPOSITION ONLY)

ALTERNATIVE END FORM
METAL SPECIFICATION B.S.L. 58

THIS RIVET IS A PROPRIETARY ARTICLE MANUFACTURED BY: GEORGE TUCKER EYELET CO. LTD
WALSALL ROAD, BIRMINGHAM, AND KNOWN COMMERCIALY BY THE MAKER'S CODE LETTERS
T.A.P/D. FOR CALLING UP PURPOSES, HOWEVER, THE A.G.S. NUMBER IS TO BE USED,
FOLLOWED BY THE CODE NUMBER AS GIVEN IN THE TABLE.

LENGTH L INS.	MAX. THICKNESS TO BE RIVETED INS.		CODE NUMBERS		
	BREAK HEAD	BREAK STEM			
.14	.05	-	414		
.18	.08	.05		518	
.20	.09	.07	420		
.23	.12	.10	423		
.23	.13	.10		523	
.25	.12	.10			625
.29	.19	.17	429		
.29	.19	.16		529	
.29	.16	.14			629
.35	.22	.20			635
.35	.25	.23	435		
.37	.25	.23		537	
.40	.25	.23			640
.40	.30	.28	440		
.49	.36	.32			649
.65	.51	.48			665
SHANK DIA	'D' INS.		1/8	5/32	2
DIA. OF HEAD	'H' INS.		.236 ± .007	.263 ± .007	.306 ± .010
DEPTH OF HEAD	'P' INS.		.028 ± .003	.028 ± .003	.032 ± .004
EDGE	'E' INS.		.010 ± .005	.015 ± .005	.015 ± .005
DRILL SIZE	INS.		.1285	.1610	.2040

NOTE:- THE FIRST FIGURE OF THE CODE NUMBER REPRESENTS THE DIA. eg. 4: 1/8",
5: 5/32", & 6: .2". THE LENGTH IN 1/100" IS INDICATED BY THE LAST TWO FIGURES.

METHOD OF CALLING UP:- THE COMPLETE PART NUMBER FOR THE RIVET IS GIVEN
BY QUOTING THE A.G.S. NUMBER, WHICH DEFINES THE TYPE OF RIVET AND
THE MATERIAL, FOLLOWED BY THE CODE NUMBER, TAKEN FROM THE TABLE
ABOVE, WHICH DEFINES THE SHANK DIA. AND LENGTH OF THE RIVET.

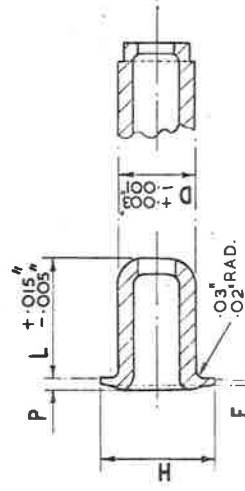
EXAMPLE:- A.G.S. 2048/423 IS A TUCKER 'POP' RIVET - ALUMN ALLOY WITH DOMED
HEAD - 1/8" SHANK DIA. X .23" LONG. ADD B.S. OR B.H. TO THIS PART
NUMBER TO INDICATE BREAK STEM, OR BREAK HEAD, MANDREL.

IDENTIFICATION TREATMENT:- TREATED & DYED IN ACCORDANCE WITH SPEC. D.T.D. 913
COLOUR IDENTIFICATION:- GREEN. (LATEST ISSUE)

TITLE RIVETS, TUCKER ALUMN ALLOY, B.S.L. 58 (FORMERLY D.T.D. 305) 'POP', DOMED HEAD.	ISSUE	3			
	ALT. NO	AS/AGS 1000			
MINISTRY OF SUPPLY APPLICATIONS FOR A.G.S. SHEETS TO:- A.T.P. 4, BLOCK 'E', CRESSINGTON, SURREY. GENERAL ENQUIRIES TO:- A.D./S.A.E. ST GILES COURT, 1-13 ST GILES HIGH STREET, LONDON W.C.2	RAE APPROVAL SIGNATURE <i>[Signature]</i> DATE 4.4.56		NUMBER OF SHEETS 1	A.G.S. NO 2048 SHEET 1	
	A.D.S.A.E. APPROVAL SIGNATURE <i>[Signature]</i> DATE 19.4.56				

ORIGINAL APPROVAL DATE 13.7.50

A.G.S. 2048



METAL SPECIFICATION. ALTERNATIVE END FORM.
 B.S. L.58 (COMPOSITION ONLY). METAL SPECIFICATION B.S. L.58
 FOR PRECAUTIONS RE USE—SEE A.P.970 LEAFLET 405/2.

NOTE :-

THE FIRST FIGURE OF THE CODE NUMBER REPRESENTS THE DIA. e.g. 4 = 1/8", 5 = 5/32", & 6 = 2". THE LENGTH IN 1/100" IS INDICATED BY THE LAST TWO FIGURES.

METHOD OF CALLING UP :-

THE COMPLETE PART NUMBER FOR THE RIVET IS GIVEN BY QUOTING THE A.G.S NUMBER, WHICH DEFINES THE TYPE OF RIVET AND THE MATERIAL, FOLLOWED BY THE CODE NUMBER TAKEN FROM THE TABLE, WHICH DEFINES THE SHANK DIA. AND LENGTH OF THE RIVET.

EXAMPLE :-

A.G.S 2048/423 IS A TUCKER 'POP' RIVET—ALUMM ALLOY WITH DOMED HEAD—1/8" SHANK DIA. X .25" LONG. ADD B.S. OR B.H. TO THIS PART NUMBER TO INDICATE BREAK STEM, OR BREAK HEAD, MANDREL.

IDENTIFICATION TREATMENT :-

TREATED & DYED IN ACCORDANCE WITH SPEC: D.T.D. 913

COLOUR IDENTIFICATION GREEN.

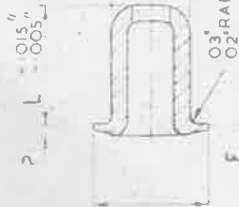
+ 2" DIA RIVET IS OBSOLETE SUPERSEDED BY A.G.S.2074 (3/16 DIA.).

LENGTH L INS	MAXIMUM THICKNESS TO BE RIVETED INS.		CODE NUMBERS
	BREAK HEAD	BREAK STEM	
.14	.05	—	414
.18	.08	.05	518
.20	.09	.07	320
.23	.12	.10	420
.23	.13	.10	423
.25	.12	.10	523
.29	.18	.16	329
.29	.19	.17	429
.29	.19	.16	529
.29	.16	.14	629
.35	.22	.20	635
.35	.25	.23	435
.37	.25	.23	537
.40	.25	.23	640
.40	.30	.28	440
.45	.33	.31	545
.49	.36	.32	649
.50	.38	.36	749
.57	.42	.40	550
.65	.51	.48	657
SHANK DIA.			3/32 1/8 5/32 .2 + 7/32
DIA. OF HEAD			1/8 1/8 .243/229 270/256 316/296 334/314
DEPTH OF HEAD			.030/.024 .031/.025 .031/.025 .036/.028 .036/.028
EDGE			.015/.005 .015/.005 .020/.010 .020/.010 .020/.010
DRILL SIZE			INS. .0960 .1285 .1610 .2040 .2210

USED ON		HT	PT	SCALE		DESCRIPTION	AS ABOVE.
REF.	DRAWING OR PART No.	REF.	NONE	AS ABOVE.	UNIT QTY	DESCRIPTION	MATERIAL—REMARKS
APPROVED FOR	CHECKED	DATE					
TUCKER	F.A.C.	E. S. 53					
RIVETS, TUCKER-ALUMM ALLOY 'POP', DOMED HEAD.							
A.G.S. 2048.							

A.G.S 2048

1	2	3	4	5	6	7	8	9	10



E
0.2 RAD

METAL SPECIFICATION. ALTERNATIVE END FORM.
 B.S. L.58 (COMPOSITION ONLY) METAL SPECIFICATION B.S. L.58
 FOR PRECAUTIONS RE USE-SEE A.P.970 LEAFLET 405/2.

NOTE :-

THE FIRST FIGURE OF THE CODE NUMBER
 REPRESENTS THE DIA. e.g. 4=1/8", 5=5/32", & 6=2".
 THE LENGTH IN 1/100" IS INDICATED BY THE LAST TWO
 FIGURES.

METHOD OF CALLING UP :-

THE COMPLETE PART NUMBER FOR THE RIVET IS
 GIVEN BY QUOTING THE A.G.S NUMBER, WHICH DEFINES
 THE TYPE OF RIVET AND THE MATERIAL, FOLLOWED BY
 THE CODE NUMBER TAKEN FROM THE TABLE, WHICH DEFINES
 THE SHANK DIA. AND LENGTH OF THE RIVET.

EXAMPLE -

A.G.S 2048/423 IS A TUCKER 'POP' RIVET -
 ALUMM ALLOY WITH DOMED HEAD - 1/8" SHANK DIA.
 X 25' LONG. ADD B.S. OR B.H. TO THIS PART NUMBER TO INDICATE
 BREAK STEM, OR BREAK HEAD, MANDREL.

IDENTIFICATION TREATMENT :-

TREATED & DYED IN ACCORDANCE WITH SPEC DTD. 913.

COLOUR IDENTIFICATION
 GREEN.

LENGTH L INS	MAXIMUM THICKNESS TO BE RIVETED INS		CODE NUMBERS	
	BREAK HEAD	BREAK STEM		
.14	.05		414	
.18	.08	.05		518
.20	.09	.07	320	420
.23	.12	.10		423
.25	.13	.10		523
.25	.12	.10		625
.29	.18	.16	329	
.29	.19	.17		429
.29	.19	.16		529
.29	.16	.14		629
.35	.22	.20		635
.35	.25	.23		435
.37	.25	.23		
.40	.25	.23		537
.40	.30	.28		640
.45	.33	.31		440
.49	.36	.32		545
.50	.38	.36		550
.57	.42	.40		649
.65	.51	.48		657
				665
SHANK DIA.	D	INS.	5/32 ✓ 1/8	5/32 +.2 7/32 ✓
DIA. OF HEAD	H	INS.	.192/178 243/229 270/256 316/296 334/314	
DEPTH OF HEAD	P	INS.	.030/024 031/025 031/025 036/028-036/028	
EDGE	E	INS.	.015/005 015/005-020/010 -020/010-020/010	
DRILL SIZE		INS.	.0960 .1285 .1610 .2040 .2210	

NOTE :- * 2" DIA. RIVET IS OBSOLESCENT SUPER -
 SEDED BY A.G.S 2074 (3/16" DIA)

PT

HT

ALUMM ALLOY

AS ABOVE

AS ABOVE

AS ABOVE