



METAL SPECIFICATION B.S. L.58 (COMPOSITION ONLY.) ALTERNATIVE END FORM METAL SPECIFICATION B.S.L.58

THIS RIVET IS A PROPRIETARY ARTICLE MANUFACTURED BY:- GEORGE TUCKER EYELET CO.LTD WALSALL ROAD, BIRMINGHAM, AND KNOWN COMMERCIALY BY THE MAKER'S CODE LETTERS T.A.C/D. FOR CALLING UP PURPOSES, HOWEVER, THE A.G.S. NUMBER IS TO BE USED, FOLLOWED BY THE CODE NUMBER AS GIVEN IN THE TABLE.

LENGTH L INS.	MAX. THICKNESS TO BE RIVETED. INS.	CODE NUMBERS		
.15	.08	415		
.19	.08		519	
.21	.09	421		
.24	.12	424		
.24	.13		524	
.26	.12			626
.30	.19	430		
.30	.19		530	
.30	.16			630
.36	.22			636
.38	.25		538	
.41	.25			641
.50	.36			650
.66	.51			666
SHANK DIA. 'D' INS.		1/8	5/32	.2
DIA. OF HEAD 'H' INS.		.236 ± .007	.263 ± .007	.306 ± .010
DEPTH OF HEAD 'P' INS.		.028 ± .003	.028 ± .003	.032 ± .004
EDGE 'E' INS.		.010 ± .005	.015 ± .005	.015 ± .005
DRILL SIZE	INS.	.1285	.1610	.2040

NOTE:- THE FIRST FIGURE OF THE CODE NUMBER REPRESENTS THE DIA. eg 4 = 1/8", 5 = 5/32", & 6 = .2". THE LENGTH IN 1/100" IS INDICATED BY THE LAST TWO FIGURES

METHOD OF CALLING UP:- THE COMPLETE PART NUMBER FOR THE RIVET IS GIVEN BY QUOTING THE A.G.S NUMBER, WHICH DEFINES THE TYPE OF RIVET AND THE MATERIAL, FOLLOWED BY THE CODE NUMBER, TAKEN FROM THE TABLE ABOVE, WHICH DEFINES THE SHANK DIA. AND LENGTH OF THE RIVET.

EXAMPLE:- A.G.S.2053/424 IS A TUCKER CUP RIVET-ALUM^N ALLOY WITH DOMED HEAD - 1/8" SHANK DIA. X .24" LONG.

IDENTIFICATION TREATMENT:- TREATED & DYED IN ACCORDANCE WITH SPEC: D.T.D 913 (LATEST ISSUE)

COLOUR IDENTIFICATION :- GREEN S.M.99

TITLE:- RIVETS, TUCKER, ALUM ^N ALLOY, B.S.L.58, (FORMERLY D.T.D 303) CUP, DOMED HEAD.	ISSUE	2						
	ALT. N°	MOD/ISS	919					

MINISTRY OF SUPPLY APPLICATIONS FOR A.G.S. SHEETS TO:- A.T.P.4, BLOCK 'E', CHESSINGTON, SURREY. GENERAL ENQUIRIES TO:- A.D./S.A.E. ST. GILES COURT, 1-13 ST. GILES HIGH STREET, LONDON W.C.2.	R.A.E. APPROVAL		NUMBER OF SHEETS 1	A.G.S. N°. 2053 SHEET 1
	SIGNATURE	DATE		
	A.D./S.A.E. APPROVAL			
	SIGNATURE	DATE		
	G.T. Yarnham	20/8/53		

ORIGINAL APPROVAL DATE 13.7.50