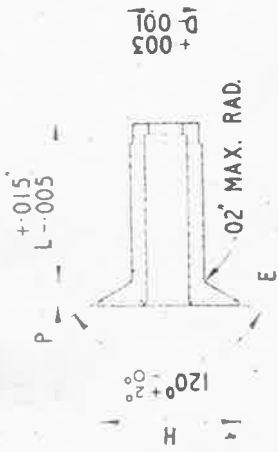


AGS 2073



METAL SPECIFICATION

B.S. L.58. COMPOSITION ONLY.
FOR PRECAUTIONS RE-USE SEE A.P.970 LEAFLET 405/2.

NOTE:-

THE FIRST FIGURE OF THE CODE NUMBER REPRESENTS THE DIA. e.g. 6 = $\frac{3}{16}$ " THE LENGTH IN $\frac{1}{100}$ " IS INDICATED BY THE LAST TWO FIGURES.

METHOD OF CALLING UP -

THE COMPLETE PART NUMBER FOR THE RIVET IS GIVEN BY QUOTING THE A.G.S. NUMBER WHICH DEFINES THE TYPE OF RIVET AND THE MATERIAL FOLLOWED BY THE CODE NUMBER TAKEN FROM THE TABLE WHICH DEFINES THE SHANK DIA. AND THE LENGTH OF THE RIVET.

EXAMPLE:-

AGS 2073/629 IS A TUCKER 'POP' RIVET. ALUMM ALLOY WITH 'C'S.K.' HEAD $\frac{3}{16}$ " SHANK DIA. X .29" LONG. ADD B.S. OR B.H. TO THIS PART NUMBER TO INDICATE BREAK STEM OR BREAK HEAD MANDREL.

IDENTIFICATION TREATMENT:-

TREATED AND DYED IN ACCORDANCE WITH SPEC DTP.913
COLOUR IDENTIFICATION

GREEN

* THIS APPLIES WHERE THE PLATES HAVE BEEN C'SK BY MACHINING AND NOT BY DIMPLING.

LENGTH L INS.	MAX THICKNESS TO BE RIVETTED INS		CODE NUMBER
	BREAK HEAD	BREAK STEM	
25	.15	.122	625
29	.19	.161	629
35	.25	.218	635
40	.28	.248	640
49	.39	.335	649
57	.45	.412	657
65	.54	.49	665
	SHANK DIA. 'D' INS.		$\frac{3}{16}$
	DIA. OF HEAD 'H' INS.		.385 / 365
	DEPTH OF HEAD 'P' INS.		.068 / .060
	EDGE 'E' INS.		.015 / .003
	DRILL SIZE. INS.		.191

DATE	ISSUED	DRAWN	CHECKED	BY	HT	PT	SCALE	MATERIAL-REMARKS
	TUCKER	FAC	FAC	FAC		RIVETS TUCKER ALUMM ALLOY		A.G.S. 2073
						'POP' C'SK HEAD		

SIZE 11-1/2