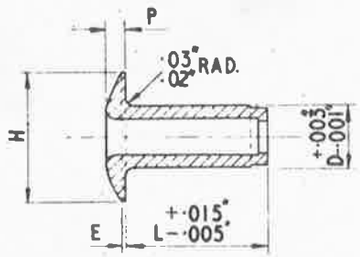
A.G.S. 2074.

ISSUE	ALT. No.	
1		SRB11



LENGTH 'L' INS.	MAX. THICKNESS TO BE RIVETTED. INS.		CODE NUMBER
	BREAK HEAD	BREAK STEM	
·25	·120	·092	625
·29	·160	·131	629
·35	·220	·188	635
·40	·250	·218	640
·49	·360	·305	649
·57	·420	·382	657
·65	·510	·460	665
SHANK DIA. 'D' INS.			3/16
DIA. OF HEAD. 'H' INS.			·385 / ·365
DEPTH OF HEAD. 'P' INS.			·061 / ·053
EDGE. 'E' INS.			·015 / ·005
DRILL SIZE. INS.			·191

METAL SPECIFICATION.

B.S.L. 58. (COMPOSITION ONLY.)

FOR PRECAUTIONS RE-USE SEE A.P. 970 LEAFLET 405/2.

NOTE:-

THE FIRST FIGURE OF THE CODE NUMBER REPRESENTS THE DIA. e.g. 6 = 3/16". THE LENGTH IN 1/100" IS INDICATED BY THE LAST TWO FIGURES.

METHOD OF CALLING UP:-

THE COMPLETE PART NUMBER FOR THE RIVET IS GIVEN BY QUOTING THE A.G.S. NUMBER WHICH DEFINES THE TYPE OF RIVET AND THE MATERIAL FOLLOWED BY THE CODE NUMBER TAKEN FROM THE TABLE WHICH DEFINES THE SHANK DIA. AND LENGTH OF THE RIVET.

EXAMPLE:-

A.G.S. 2074/629 IS A TUCKER 'POP' RIVET ALUMIN ALLOY WITH DOMED HEAD 3/16 SHANK DIA. X ·29" LONG. ADD B.S. OR B.H. TO THIS PART NUMBER TO INDICATE BREAK STEM OR BREAK HEAD MANDREL.

IDENTIFICATION TREATMENT:-

TREATED AND DYED IN ACCORDANCE WITH SPEC. D.T.D. 913.

COLOUR IDENTIFICATION:-

GREEN.

REF.	DRAWING OR PART No.	DESCRIPTION	No. REQUIRED	UNIT QTY	MATERIAL—REMARKS

USED ON

HT

PT NONE SCALE LENGTHS NOT SHOWN

ISSUED BY THE SOCIETY OF BRITISH AIRCRAFT CONSTRUCTORS LTD., 29, KING STREET, ST. JAMES'S, LONDON, S.W.1.

DESIGNED	DRAWN	TRACED	CHECKED	APPROVED FOR S.B.A.C.	DATE
TUCKER	F.A.C.	F.A.C.	F.A.C.		

RIVETS TUCKER ALUMIN ALLOY 'POP' DOMED HEAD.

A.G.S. 2074.