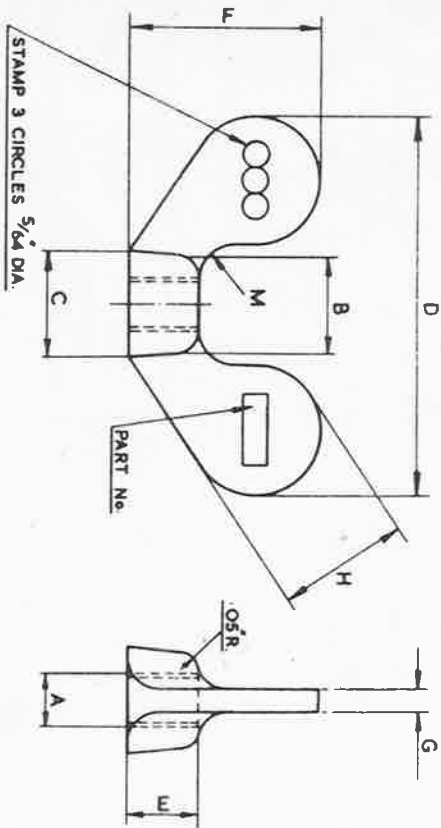


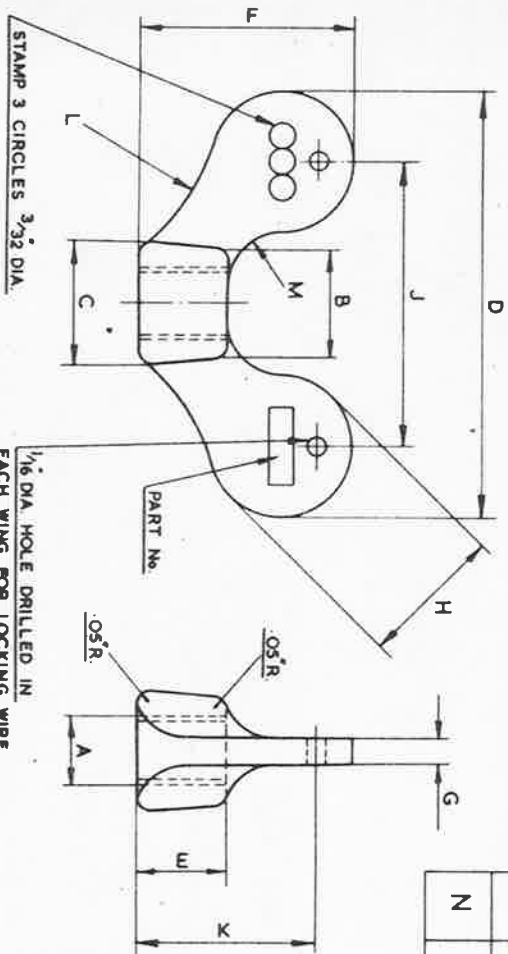
A.G.S. 3413

SR 594

MARKS A-D



MARKS E-N



MARK	A		B	C	D	E	F	G	H	J	K	L	M
	THREAD												
A	4 UNC.	.25"	.28"	1.00"	.187"	.500"	.062"	.344"	-	-	-	.090"	
B	6 UNC.	.25"	.28"	1.00"	.187"	.500"	.062"	.344"	-	-	-	.080"	
C	8 UNC.	.312"	.34"	1.25"	.250"	.625"	.080"	.406"	-	-	-	.080"	
D	10 UNF.	.312"	.34"	1.25"	.250"	.625"	.080"	.406"	-	-	-	.080"	
E	1/4 UNF.	.375"	.44"	1.50"	.310"	.750"	.094"	.500"	.000"	.630"	.750"	.190"	
G	5/16 UNF.	.437"	.52"	1.62"	.390"	.812"	.094"	.562"	1.060"	.670"	.810"	.220"	
J	3/8 UNF.	.500"	.60"	1.75"	.470"	.875"	.094"	.594"	1.160"	.730"	.880"	.250"	
L	7/16 UNF.	.562"	.71"	2.00"	.550"	1.00"	.125"	.687"	1.310"	.830"	1.00"	.280"	
N	1/2 UNF.	.625"	.82"	2.25"	.630"	1.125"	.125"	.750"	1.500"	.940"	1.130"	.310"	

THE MATERIAL TO BE A HOT STAMPING TO B.S.S. 218. THREADS TO B.S. SPEC. 1580 CLASS 2B. THE A.G.S. No. AND MARK ARE TO BE STAMPED ON THE WINGS, AND IN THE CASE WHERE TWO SIZES ARE MADE FROM ONE DIE CASTING BOTH NUMBERS MUST BE STAMPED ON, THE UNNECESSARY ONE TO BE REMOVED AFTER MACHINING. FINISH: CADMIUM PLATED TO SPEC. D.T.D. 904. ALTERNATIVELY, ELECTRO-TINNED. THICKNESS NOT LESS THAN .0003". FILLET RADIUS .25"

1/16 DIA. HOLE DRILLED IN EACH WING FOR LOCKING WIRE.

STAMP 3 CIRCLES 3/32 DIA.

USED ON

DESIGNED BY THE SOCIETY OF BRITISH AIRCRAFT ENGINEERS LTD., 18, BOND STREET, ST. JAMES'S, LONDON, S.W.1.

DESIGNED BY: F.A.L. DRAWN BY: F.A.L. TRACED BY: F.A.L. CHECKED BY: [Signature]

HT

PT SEE ABOVE

WING NUTS

A.G.S. 3413

THIRD ANGLE PROJECTION

BRASS

B.S.S. 218

MATERIAL - REMARKS