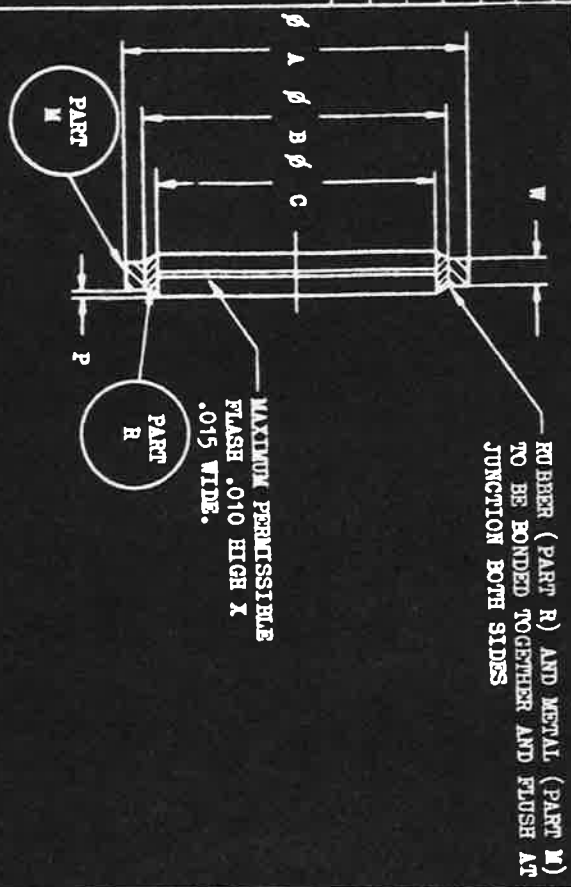


SM214

AGS 3820-3869



1. DIMENSIONS ARE IN INCHES.
2. MATERIALS: PART M - AL. ALLOY B-3, L-64 OR L-65
PART R - NITRILE RUBBER AM 75 (DOWTY SEALS LTD.)
3. BREAK SHARP EDGES .003 MIN. TO .010 MAX. (PART M ONLY)
4. ADDITIVES TO DWP 151 COLOUR NATURAL (PART M ONLY)
5. IDENTIFICATION MARKING TO BS-610 METHOD 5.
6. FOR DETAILS OF ASSOCIATED SPICERS, RECESSES ETC, REFER TO BS.703
7. THESE ITEMS ARE SUBJECT TO THE REQUIREMENTS OF AGS. 1.
8. DO NOT USE UNASSIGNED PART NUMBERS.
9. MANUFACTURED BY DOWTY SEALS LTD, ASBURNHOPE, GLOS.

PART NUMBER	DOWTY PART NUMBER	NOMINAL DIAMETER OR THREAD SIZE	Ø A			Ø B			Ø C			P		V	
			MAX	MIN	Ø	MAX	MIN	Ø	MAX	MIN	Ø	MAX	MIN	MAX	MIN
AGS3823	DD2014-3	.190	.335	.330	.295	.245	.210	.200							
AGS3824	DD2014-4	.290	.525	.520	.380	.310	.275	.265							
AGS3825	DD2014-5	.290	.530	.525	.380	.370	.280	.270				.015	.008	.054	.048
AGS3826	DD2014-6	.312	.530	.525	.380	.370	.330	.322							
AGS3827	DD2014-7	.312	.565	.560	.400	.390	.345	.335							
AGS3828	DD2014-A	.375 & 1/8 B.S.P.F.	.630	.625	.471	.461	.411	.403							
AGS3829	DD2014-B	.400	.727	.723	.495	.485	.442	.438							
AGS3830	DD2014-9	.438	.755	.750	.520	.510	.465	.455							
AGS3831	DD2014-B	.500 & 1/4 B.S.P.F.	.815	.810	.604	.594	.544	.536							
AGS3832	DD2014-10	.562	.880	.875	.650	.640	.590	.580							
AGS3833	DD2014-BB	.600	.880	.875	.606	.676	.626	.618							
AGS3834	DD2014-11	.625	1.005	1.000	.743	.733	.655	.645							
AGS3835	DD2014-C		.942	.937	.743	.733	.685	.675							
AGS3836	DD2014-12	.688	1.005	1.000	.780	.770	.720	.710							
AGS3837	DD2014-60	.750	1.065	1.060	.840	.830	.778	.770							
AGS3838	DD2014-D	.812 & 1/2 B.S.P.F.	1.130	1.125	.911	.901	.851	.843							
AGS3839	DD2014-E	.875 & 5/8 B.S.P.F.	1.295	1.290	.988	.978	.928	.920							
AGS3840	DD2014-13	.938	1.315	1.310	1.030	1.020	.960	.950							
AGS3841	DD2014-F	1.000 & 3/4 B.S.P.F.	1.380	1.375	1.128	1.118	1.068	1.060							
AGS3842	DD2014-7F	1.062	1.525	1.520	1.220	1.200	1.100	1.090							
AGS3843	DD2014-14	1.125	1.445	1.440	1.220	1.210	1.160	1.150							
AGS3844	DD2014-0	1.188 & 7/8 B.S.P.F.	1.505	1.500	1.276	1.266	1.216	1.208							
AGS3845	DD2014-15	1.250	1.635	1.630	1.410	1.400	1.290	1.280							
AGS3846	DD2014-H	1.312 & 1 B.S.P.F.	1.690	1.685	1.457	1.447	1.337	1.329							
AGS3847	DD2014-16	1.375	1.755	1.750	1.540	1.530	1.420	1.410							
AGS3848	DD2014-17	1.500	1.895	1.880	1.660	1.650	1.540	1.530							
AGS3849	DD2014-J	1.625 & 1 1/4 B.S.P.F.	2.067	2.062	1.813	1.803	1.693	1.685							
AGS3850	DD2014-18	1.750	2.255	2.250	1.910	1.900	1.790	1.780							
AGS3851	DD2014-K	1.875 & 1 1/2 B.S.P.F.	2.312	2.307	2.028	2.018	1.910	1.902							
AGS3852	DD2014-19	2.000	2.505	2.500	2.160	2.150	2.040	2.030							
AGS3853	DD2014-L		1.3/4 B.S.P.F.	2.755	2.750	2.290	2.164	2.156							
AGS3854	DD2014-LL	2.250	2.775	2.770	2.410	2.400	2.290	2.280							
AGS3855	DD2014-M		2 B.S.P.F.	2.800	2.875	2.510	2.500	2.380							
AGS3856	DD2014-MM	2.500	3.065	3.060	2.660	2.650	2.540	2.530							
AGS3857	DD2014-N		2-1/4 B.S.P.F.	3.135	3.130	2.750	2.630	2.620							
AGS3858	DD2014-P		2-1/2 B.S.P.F.	3.560	3.550	3.130	3.120	3.000							

USED ON:

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APPROVED FOR S.A.C. DATE: 22.7.68

PREPARED BY THE ENGINE STANDARDIZATION PANEL

WASHER, SEAL, FLAT. AGS 3820-3869

INCHEP 1448-7/61