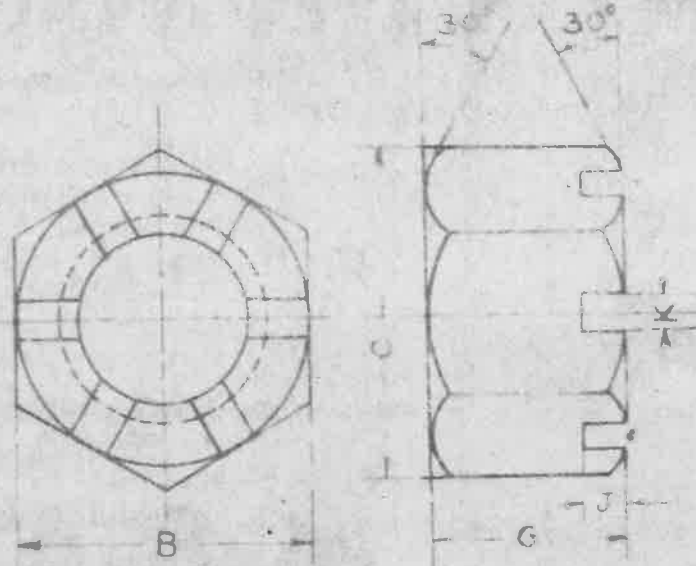


OBSOLESCE - NO FURTHER  
MANUFACTURE - EXISTING  
STOCKS MAY BE USED UP.

AIR MINISTRY A.G.S. No. 864

SHEET No. 1. No. OF SHEETS 1



For all particulars of stainless  
steel nuts  $\frac{1}{32}$ " B.S.F. to 1" B.S.F.  
inclusive, see British Standard  
spec. No. A.16. (Latest issue).

Part No.	Thread B.S.F.	B		G		Approx. Max C	Slot	
		Max.	Min.	Max.	Min.		K	J
A.A.	$\frac{1}{8}$ "	1.670	1.658	1.000	.990	1.93	.250	.280
B.B.	$\frac{1}{4}$ "	1.860	1.845	1.125	1.105	2.15	.290	.328
C.C.	$\frac{3}{8}$ "	2.050	2.035	1.250	1.230	2.37	.290	.328
D.D.	$\frac{1}{2}$ "	2.220	2.200	1.375	1.355	2.56	.290	.328
E.E.	$\frac{5}{8}$ "	2.410	2.390	1.500	1.480	2.78	.333	.375
F.F.	1"	2.580	2.555	1.625	1.605	2.98	.333	.375
G.G.	2"	2.760	2.735	1.750	1.730	3.19	.416	.468

Screw threads :- British Standard fine (B.S.F.) to B.S. Spec. No. 84.  
Specification :- The material to be B.S. Specification S 80. (Latest issue).

Marking :- All nuts shall have the A.G.S. No. followed by the letter "Z",  
and the appropriate part No., applied on one of the Hexagonal faces,  
for example the marking on a  $\frac{1}{4}$ " Stainless Steel nut  
would be A.G.S. 864. Z A A

Iss. by Drawing Office Directorate of Technical Development AIR MINISTRY	TITLE :- B.S.F. Slotted nuts (Stainless Steel)			Drawn W.P.S.-11	Traced G.C. 16742
	Issue No. 5	Alter. No.	AS NO. AGS/1760	Checked G.T. Roy	20 p. 40.

14-3-41  
Res. Mods. 397