



LIMITS FOR A & B ± .02"

TURN TOPS OF THREADS

THIS END 3.5 M/M / 3.65 M/M.

EXCLUDED FROM NEW DESIGNS
RETAINED ONLY FOR PROVISIONING FOR SPARES.

MARK.	A.	B.	C
A.	.3"	.25"	.03"
B.	.4"	.3"	"
BB.	.5"	.3"	"
C.	.6"	.5"	"
CC.	.7"	.5"	"
D.	.8"	.5"	"
DD.	.9"	.5"	"
E.	1.0"	.5"	"
EE.	1.1"	.5"	"
F.	1.2"	.5"	"
FF.	1.3"	.5"	"
G.	1.4"	.5"	"
GG.	1.5"	.5"	"
H.	1.6"	.5"	"
HH.	1.7"	.5"	"
I.	1.8"	.5"	"
II.	1.9"	.5"	"
J.	2.0"	.5"	"
JJ.	2.1"	.5"	"
K.	2.2"	.5"	"
KK.	2.3"	.5"	"
L.	2.4"	.5"	"
LL.	2.5"	.5"	"
M.	2.6"	.5"	"
MM.	2.7"	.5"	"
N.	2.8"	.5"	"
NN.	2.9"	.5"	"
O.	3.0"	.5"	"

SPECIFICATION:-

THE MATERIAL TO BE STEEL TO BRITISH STANDARD SPECIFICATION 91 (LATEST ISSUE)

SCREW THREADS:- BRITISH ASSOCIATION (BA) TO B.S. SPEC. NO. 93,

WITH THE EFFECTIVE DIA. (OF THE END SHOWN STARRED) MADE .05 M/M LARGER.
ANTI-CORROSION COATING.

THE FINISHED PARTS SHALL BE CADMIUM

PLATED TO SPEC. D.T.D. 904. (LATEST ISSUE)

ISSUED BY ROYAL AIRCRAFT ESTABLISHMENT.	TITLE:- 4 B.A. STUDS.					RE DRAWN <i>HGS</i>	TRACED <i>W. Johnson</i> 2/11/45.
	ISSUE NO	27	2	25	12.6.44	5	CHECKED <i>lma</i>
ALTER. NO	AGS. NO.	AS	A.S. NO.	A.S. NO.	AS NO.		