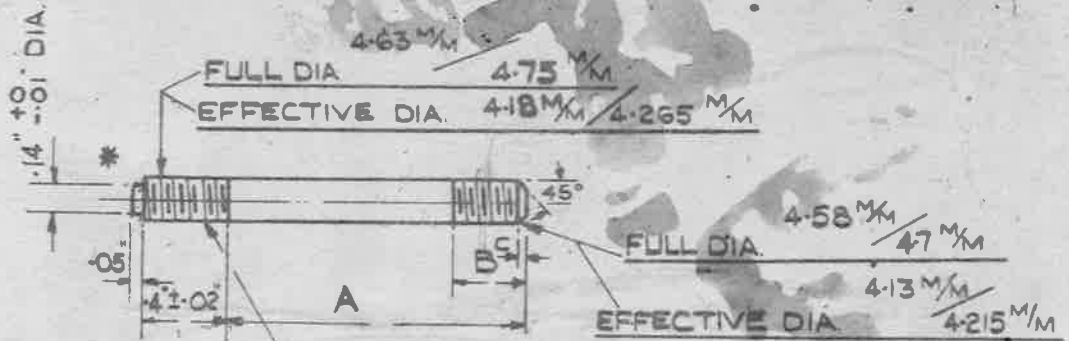


MEMO 54/1893/4/66-1
25-10-1950



TURN TOPS OF THREADS
THIS END 4.58 M/M / 4.64 M/M

3/16 dia

EXCLUDED FROM NEW DESIGNS BY S.D.M.119 (LATEST ISSUE)
RETAINED ONLY FOR PROVISIONING FOR SPARES.

off 92
16 off

MARK	A	B	C	MARK	A	B	C
				J	2.0	.5	.04
B	.4	.35	.04	JJ	2.1	.5	"
BB	.5	.35	"	K	2.2	.5	"
C	.6	.5	"	KK	2.3	.5	"
CC	.7	.5	"	L	2.4	.5	"
D	.8	.5	"	LL	2.5	.5	"
DD	.9	.5	"	M	2.6	.5	"
E	1.0	.5	"	MM	2.7	.5	"
EE	1.1	.5	"	N	2.8	.5	"
F	1.2	.5	"	NN	2.9	.5	"
FF	1.3	.5	"	O	3.0	.5	"
G	1.4	.5	"	P	3.25	.55	"
GG	1.5	.5	"	Q	3.5	.55	"
H	1.6	.5	"	R	3.75	.55	"
HH	1.7	.5	"	S	4.0	.55	"
I	1.8	.5	"				
II	1.9	.5	"				

SPECIFICATION:-

THE MATERIAL TO BE STEEL TO BRITISH STANDARD SPECIFICATION S.I. (LATEST ISSUE)

SCREW THREADS:- BRITISH ASSOCIATION (B.A) TO B.S. SPECN N° 93.

* WITH THE EFFECTIVE DIA. (OF THE END SHOWN STARRED) MADE .05 M/M LARGER.

ANTI-CORROSION COATING.

THE FINISHED PARTS SHALL BE CADMIUM PLATED TO SPEC: DTD 904. (LATEST ISSUE.)

ISSUED BY THE ROYAL AIRCRAFT ESTABLISHMENT

TITLE:- 2 B.A. STUDS.

ISSUE NO 4 2 5
ALTER N° AS. N° A.S. N° AGS/172/AGS/691

RE DRAWN HGS

TRACED & CHECKED 1-11-45

CHECKED J. Moore

APPROVED J. Moore 9/11/45