



LIMITS FOR A & B  $\pm .02$ "

EXCLUDED FROM NEW DESIGNS BY S.D.M.119 (LATEST ISSUE)  
 RETAINED ONLY FOR PROVISIONING FOR SPARES.

MARK.	A	B	C
B	.4"	.35"	.04"
C	.6"	.55"	"
D	.8"	.55"	"
E	1.0"	.55"	"
F	1.2"	.55"	"
G	1.4"	.55"	"
H	1.6"	.55"	"
I	1.8"	.55"	"
J	2.0"	.55"	"
K	2.2"	.55"	"
L	2.4"	.55"	"
M	2.6"	.55"	"
N	2.8"	.55"	"
O	3.0"	.55"	"
P	3.25"	.6"	"
Q	3.50"	.6"	"
R	3.75"	.6"	"
S	4.0"	.6"	"
T	4.25"	.6"	"
U	4.5"	.6"	"
V	4.75"	.6"	"
W	5.0"	.6"	"
X	5.5"	.85"	"
Y	6"	.85"	"

**SPECIFICATION :-**

THE MATERIAL TO BE STEEL TO BRITISH STANDARD SPECIFICATION S.I. (LATEST ISSUE)

SCREW THREADS :- BRITISH STANDARD FINE (B.S.F.) TO

\* B.S. SPEC. No 84, WITH THE EFFECTIVE DIA. (OF THE END SHOWN STARRED) MADE .002" LARGER.

ANTI-CORROSION COATING :-

THE FINISHED PARTS SHALL BE CADMIUM

PLATED TO SPEC: D.T.D. 904 (LATEST ISSUE)

ISSUED BY DRAWING OFFICE  
 DIRECTORATE OF  
 TECHNICAL DEVELOPMENT

TITLE :-  $\frac{1}{4}$  B.S.F. STUDS.

ISSUE No *1* | *2* | *3* | *4* | *5*

DRAWN  
 ORMSTON.

RE-TRACED  
 T.E. MAWER.  
 3-12-39

CHECKED  
 J. MILLS 8-5-31

APPROVED  
 G.W. 27-10-31