



LIMITS FOR A AND B  $\pm .02$

MARK	A	B	C
B	.4"	.35"	.04"
C	.6"	.55"	"
D	.8"	.6"	"
E	1.0"	"	"
F	1.2"	"	"
G	1.4"	"	"
H	1.6"	"	"
I	1.8"	"	"
J	2.0"	"	"
K	2.2"	"	"
L	2.4"	"	"
M	2.6"	"	"
N	2.8"	"	"
O	3.0"	"	"
P	3.25"	.65"	"
Q	3.5"	"	"
R	3.75"	"	"
S	4.0"	"	"
T	4.25"	"	"
U	4.5"	"	"
V	4.75"	"	"
W	5.0"	"	"
X	5.5"	.9"	"
Y	6.0"	"	"

24. *[Signature]*

EXCLUDED FROM NEW DESIGNS BY S.D.M. 119 (LATEST ISSUE)  
 RETAINED ONLY FOR PROVISIONING FOR SPARES.

SPECIFICATION:-

THE MATERIAL TO BE STEEL TO BRITISH STANDARD SPECIFICATION S.I. (LATEST ISSUE)

SCREW THREADS :- BRITISH STANDARD FINE (B.S.F.) TO

\* B.S. SPEC. N. NO. 84, WITH THE EFFECTIVE DIA. (OF THE END SHOWN STARRED)

MADE .002" LARGER.

ANTI-CORROSION COATING.

THE FINISHED PARTS SHALL BE CADMIUM

PLATED TO SPEC: D.T.O. 904. (LATEST ISSUE.)

ISSUED BY DRAWING OFFICE  
 DIRECTORATE OF  
 TECHNICAL DEVELOPMENT

TITLE:- 5/16 B.S.F. STUDS

ISSUE NO. 1 | 2 | 3 | 4 | 5

DRAWN  
 J. MILLS.

CHECKED  
 TR. LADY

RETRACED  
 C.W.  
 13-1-39

APPROVED