



TURN TOPS OF THREADS
THIS END $.368^{+0} / .371^{-}$

LIMITS FOR A AND B $\pm .02$ "

MARK	A.	B.	C.
B	.4"	.35"	.04"
C	.6"	.55"	"
D	.8"	.65"	"
E	1.0"	"	"
F	1.2"	"	"
G	1.4"	"	"
H	1.6"	"	"
I	1.8"	"	"
J	2.0"	"	"
K	2.2"	"	"
L	2.4"	"	"
M	2.6"	"	"
N	2.8"	"	"
O	3.0"	"	"
P	3.25"	.7"	"
Q	3.5"	"	"
R	3.75"	"	"
S	4.0"	"	"
T	4.25"	"	"
U	4.5"	"	"
V	4.75"	"	"
Y	5.0"	"	"
X	5.5"	.95"	"
Y	6.0"	"	"

EXCLUDED FROM NEW DESIGNS BY S.D.M119 (LATEST ISSUE)
RETAINED ONLY FOR PROVISIONING FOR SPARES.

SPECIFICATION :-

THE MATERIAL TO BE STEEL TO BRITISH STANDARD SPECIFICATION S.I. (LATEST ISSUE)

SCREW THREADS :- BRITISH STANDARD FINE (B.S.F.)

* TO B.S. SPEC. N^o 84, WITH THE EFFECTIVE DIA. (OF THE END SHOWN STARRED) MADE .002" LARGER.

ANTI-CORROSION COATING.

THE FINISHED PARTS SHALL BE CADMIUM PLATED TO SPEC: D.T.O. 904. (LATEST ISSUE.)

ISSUED BY DRAWING OFFICE DIRECTORATE OF TECHNICAL DEVELOPMENT	TITLE:- $2\frac{3}{8}$ B.S.F. STUDS.					DRAWN J.H. MILLS.	RE-TRACED. W.B.H. 10/1/39
	ISSUE N ^o	1	2	3	4	5	CHECKED T.P. CLARY