



BEND RADIUS = .03"
SHARP EDGES TO BE REMOVED.
CLIP TURNED ROUND ROLLERS.

MARK	A DIA.	B	C	D	E	F	G R.D.	H	J	K DIA.	L	M DIA. HOLES	N S.W.G.
1	.60	.75	.62	.37	.37	.32	.25	.37	.62	.25	.00	1/8	24

MATERIALS -

CLIP - SPRING STEEL TO SPEC: D.T.D, 187 (LATEST ISSUE)

ROLLER - MS - SPEC: N° 51 (LATEST ISSUE)

FINISH -

PHOSPHATE TREATMENT FOLLOWED BY
STOVE ENAMEL TO D.T.D. 56 (LATEST ISSUE)
FOR BOTH SPRING AND ROLLER.

REPRODUCED FROM HEDSON HANKER AIRCRAFT CO'S DRAWING N° A.48172/3

ISSUED BY DRAWING OFFICE
 DIRECTORATE OF
 TECHNICAL DEVELOPMENT
 AIR MINISTRY

TITLE -
 CLIP FOR SPEAKING TUBES

ISSUE NO 1 2 3 4
 OPERATION NO 1 2 3 4

DRAWN
 G. ORMSTON
 CL 9-1-30

CHECKED
 H. BRASHER
 G.W. 12-9-35

RE-TRACED
 CL 9-1-30

APPROVED
 G.W. 12-9-35