

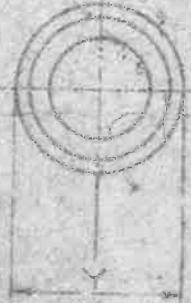
SMOOTH FINISH FREE FROM TOOL MARKS

AIR MINISTRY AGS. No. 908

SHEET No 1 / No of SHEETS

OBSOLESCENT, NO FURTHER MANUFACTURE EXISTING STOCKS MAY BE USED. SUPERSEDED BY A.G.S. 552

1/8" CHAMFER AT 45° EXCEPT FOR MARK A



REMOVE SHARP EDGES

MARK	EXTERNAL DIA. OF PIPE	Z	Y	X	W	V	U
A	1 1/2"	1 1/2"	1.065	1.035	.25	13 1/2°	5"
B	1 3/4"	1 3/4"	1.42	1.34	.25	13 1/2°	5"
BB	1 3/4"	1 3/4"	1.523	1.454	.25	13 1/2°	5"
C	1 7/8"	1 7/8"	1.575	1.48	.25	13 1/2°	5"
CC	1 7/8"	1 7/8"	1.65	1.54	.25	13 1/2°	5"
D	2"	2"	1.72	1.6	.25	13 1/2°	5"
E	2 1/8"	2 1/8"	1.795	1.735	.25	14°	5"
F	2 1/4"	2 1/4"	1.885	1.84	.25	14°	5"
G	2 3/8"	2 3/8"	1.985	1.98	.25	14°	5"
H	2 1/2"	2 1/2"	2.075	2.08	.25	14°	5"
J	2 7/8"	2 7/8"	2.152	2.135	.25	14°	5"
K	3"	3"	2.175	2.165	.25	14 1/2°	5"

SPECIFICATION:- THE MATERIAL TO BE LIGHT ALLOY TO B.S. SPEC. 1211 (LATEST ISSUE) OR D.T.D. 423 (LATEST ISSUE)

FINISH:- ANODISED

ISSUE NO	7						
ALTS NO	43 NO	AGS/630					
ISSUED BY DRAWING OFFICE		TITLE:- METAL COLLAR NGS (LIGHT ALLOY) PIPE COLLAR				DRAWN BY: SHIRLEY	
DIRECTORATE OF TECHNICAL DEVELOPMENT AIR MINISTRY						RETRACED 18.11.39	
						CHECKED BY: J.M. THOMPSON	
						APPROVED BY: G.Y. 3-7-34	