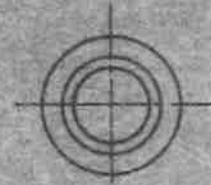
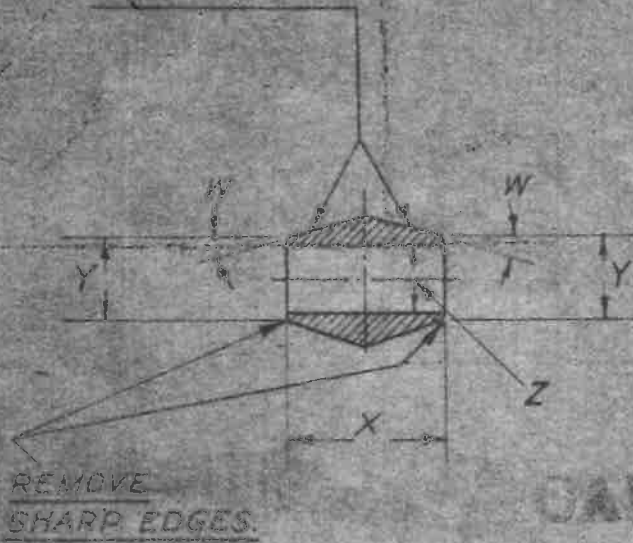


SMOOTH FINISH
FREE FROM TOOL MARKS.

AIR MINISTRY AGS. N° 903.

SHEET N° 1, N° OF SHEETS, 1.



CANCELLED BY MOD N° AGS 759

SUPERSEDED BY AGS 1170

MARK	EXTERNAL DIA. OF PIPE	Z	Y	X	W	MACHINED FROM BAR DIA.
		DRILL.	+ .005" - 0	+ .02" - 0		
A	$\frac{3}{16}$	$\frac{7}{64}$.145"	.315	16°	$\frac{1}{8}$ "
B	$\frac{1}{4}$	$\frac{11}{64}$.208"	.38	16°	$\frac{3}{16}$ "
BB	$\frac{5}{16}$	$\frac{7}{32}$.252"	.5	16°	$\frac{1}{2}$ "
C	$\frac{3}{8}$	$\frac{9}{32}$.318"	.5	16°	$\frac{1}{2}$ "
CC	$\frac{7}{16}$	$\frac{11}{32}$.377"	.5	16°	$\frac{5}{8}$ "
D	$\frac{1}{2}$	$\frac{13}{32}$.438"	.5	16°	$\frac{5}{8}$ "
E	$\frac{5}{8}$	$\frac{17}{32}$.575"	.5	16°	$\frac{7}{8}$ "
F	$\frac{3}{4}$	$\frac{21}{32}$.7	.5	16°	1"
G	$\frac{7}{8}$	$\frac{49}{64}$.82"	.5	16°	$\frac{1}{8}$ "
H	1"	$\frac{29}{32}$.945"	.5	16°	$\frac{1}{8}$ "
J	$\frac{1}{2}$ "	$\frac{1}{8}$ "	1.2"	.5	16°	$\frac{3}{8}$ "
K	$\frac{1}{2}$ "	$\frac{3}{8}$ "	1.45"	.6	16°	$\frac{3}{8}$ "

SPECIFICATION - THE MATERIAL TO BE LIGHT ALLOY
TO BRITISH STANDARD SPECIFICATION L1. (LATEST ISSUE)

FINISH - ANODISED.

OR D.T.D. 423 (LATEST ISSUE).

ISSUED BY DRAWING OFFICE
DIRECTORATE OF
TECHNICAL DEVELOPMENT
AIR MINISTRY

TITLE: METAL COUPLINGS
(LIGHT ALLOY) NIPPLE.

ISSUE N° X 1 1/2 3/4 5
ALTERATION N° AGS/299 AGS/334 AS N° 133 AS N° 25209 AS N° 45212

DRAWN M.W. SHIPPEY
CHECKED J.M. THOMSON
RE-CHECKED RB BASTABLE

RE-TRACED DE. HALL
9.1.39
APPROVED G.W. 3 7.34

29.11.30
302130/34