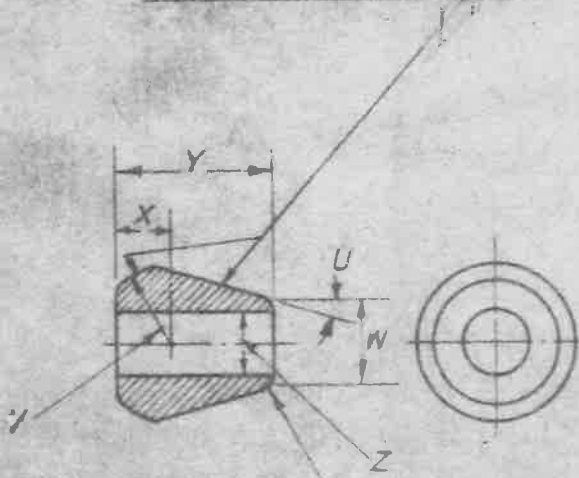


(P)

29-11-34

342130/30

SMOOTH FINISH
FREE FROM TOOL MARKS.

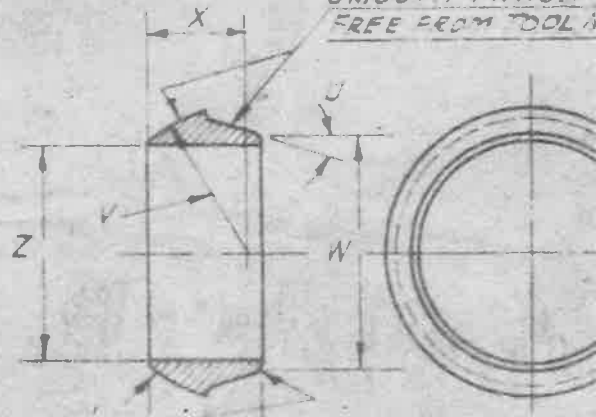


REMOVE SHARP EDGES.

AIR MINISTRY AGS

SHEET N° 1 N° OF SHEETS

SMOOTH FINISH
FREE FROM TOOL MARKS.



REMOVE
SHARP
EDGES

MARKS J

OBSOLESCENT.

SUPERSEDED BY A.G.S. 1142 (STEEL).

MARK	EXTERNAL DIA OF PIPE	Z	Y		X	W	V	U	T
		DRILL	MAX.	MIN	+ .01 - 0	+ .003 - 0	RAD		+ .01 - 0
A	3/16"	7/64"	.30	.29	.10"	.145"	.134"	16°	
B	1/4"	11/64"	.4	.39	.14"	.208"	.2"	16°	
BB	5/16"	7/32"	.43	.42"	.17"	.252"	.24"	16°	
C	3/8"	9/32"	.46	.45"	.19"	.318"	.27"	16°	
CC	7/16"	11/32"	.47	.46	.21"	.377"	.3"	16°	
D	1/2"	13/32"	.48	.47"	.22"	.438"	.33"	16°	
E	5/8"	17/32"	.5	.49	.29"	.575"	.41"	16°	
F	3/4"	21/32"	.53	.52"	.3	.7"	.46"	16°	
G	7/8"	49/64"	.54	.52"	.37"	.82"	.56"	16°	
H	1"	29/32"	.56	.54"	.36"	.945"	.61"	16°	
J	1 1/4"	1 1/8"	.57	.55"	.48"	1.2"	.77"	16°	.24"
K	1 1/2"	1 3/8"	.60	.58"	.55"	1.45"	.91"	16°	.24"

SPECIFICATION:- THE MATERIAL TO BE LIGHT ALLOY TO BS SPECN
L.1. (LATEST ISSUE.) OR D.T.D. 423 (LATEST ISSUE)

FINISH:- ANODISED.

ISSUE NO.	7
ALTERN. NO.	8
	AGS NO 1142
	AGS 212 AGS/363
	B.6.45.
	3.8.45.

ISSUED BY DRAWING OFFICE	TITLE	DRAWN	RE
DIRECTORATE OF	METAL COUPLINGS	M W SHIPPEY	VR
TECHNICAL DEVELOPMENT	(LIGHT ALLOY) ADAPTOR NIPPLE	CHECKED	AP
AIR MINISTRY	ISSUE N°	J M THOMSON	G W
	ALTERATION N°	RE-CH AS STALL	