

TOLERANCE $\pm .010$ UNLESS OTHERWISE STATED.

SIZE X		MARK	L	Z	W	V	U
NOMINAL	LIMITS						
3/16"	.1855" .1865"	C.L.	.35"	6BA	.245" .248"	.05"	.15"
		C.M.	.25"				
		C.S.	.15"				
7/32"	.2167" .2177"	D.L.	.40"	4BA	.321" .324"	.07"	.20"
		D.M.	.30"				
		D.S.	.20"				
1/4"	.2480" .2490"	E.L.	.45"	4BA	.321" .324"	.07"	.20"
		E.M.	.35"				
		E.S.	.20"				
9/32"	.2792" .2802"	F.L.	.50"	2BA	.410" .413"	.07"	.25"
		F.M.	.40"				
		F.S.	.25"				
5/16"	.3105" .3115"	G.L.	.55"	2BA	.440" .445"	.07"	.25"
		G.M.	.40"				
		G.S.	.25"				
3/8"	.3730" .3740"	J.L.	.65"	7/32BSF	.520" .525"	.07"	.28"
		J.M.	.50"				
		J.S.	.30"				
7/16"	.4355" .4365"	L.L.	.80"	7/32BSF	.595" .600"	.08"	.28"
		L.M.	.60"				
		L.S.	.35"				
1/2"	.4980" .4990"	N.L.	.90"	1/4BSF	.595" .600"	.08"	.30"
		N.M.	.65"				
		N.S.	.40"				

NOTE - RE-PRODUCED FROM MESSRS. ARMSTRONG WHITWORTH DRG N° 319.

SPECIFICATION:-

THE MATERIAL TO BE STEEL (NON-CORRODIBLE) TO B.S. SPECIFICATION S 80.

SCREW THREADS:-

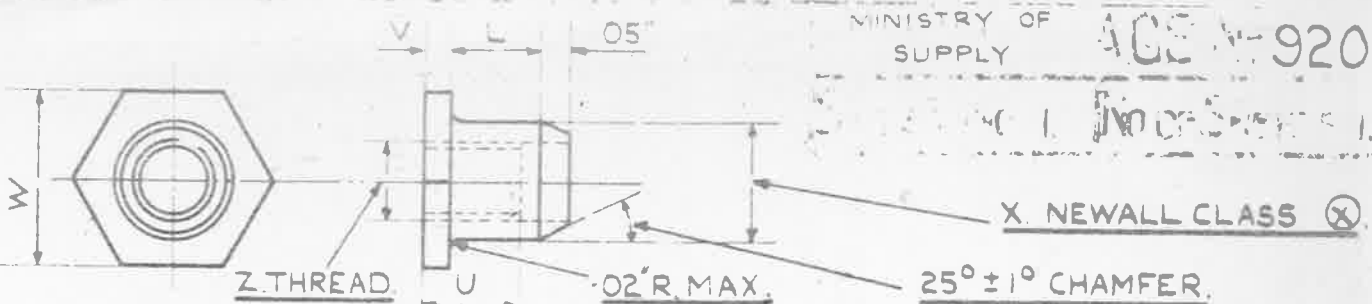
BRITISH ASSOCIATION (BA) TO B.S. SPEC N° 93.
BRITISH STANDARD FINE (B.S.F.) TO B.S. SPEC N° 84-1940.

MEDIUM FIT

MARKING:-

THE LETTERS 'SS' ARE TO BE STAMPED ON THE END FACE

DRAWN BY DRAWING OFFICE AIR MINISTRY	TITLE - FERRULES (NON-CORRODIBLE) FOR SCREWED ROD		RETRACED FOR A.G.C. E.J. Ruff	DRAWN M.W. Shippay	TRACED W.W. 22.10.35
	ISSUE No. 1/17	209 300	AGS/663	CHECKED J.H. Brasher	APPROVED 15/5/37



TOLERANCE $\pm .010$ UNLESS OTHERWISE STATED.

SIZE X		MARK	L	Z	W	V	U
NOMINAL	LIMITS						
3/16	1855	CL	.35	6 B A	245	.05	.15
	1865	CM	.25		248		
		CS	.15				
7/32	2167	DL	.40	4 B A	321	.07	.20
	2177	DM	.30		324		
		DS	.20				
1/4	2480	EL	.45	4 B A	321	.07	.20
	2490	EM	.35		324		
		ES	.20				
9/32	2792	FL	.50	2 B A	410	.07	.25
	2802	FM	.40		413		
		FS	.25				
5/16	3105	GL	.55	2 B A	440	.07	.25
	3115	GM	.40		445		
		GS	.25				
3/8	3730	JL	.65	7/32 B S F	520	.07	.28
	3740	JM	.50		525		
		JS	.30				
7/16	4355	LL	.80	7/32 B S F	595	.08	.28
	4365	LM	.60		600		
		LS	.35				
1/2	4980	NL	.90	1/4 B S F	595	.08	.30
	4990	NM	.65		600		
		NS	.40				

OBSOLESCE - NOT TO BE USED ON NEW DESIGN WORK.

NOTE - RE-PRODUCED FROM MESSRS ARMSTRONG WHITWORTH DRG. NO. 319.

SPECIFICATION:-

THE MATERIAL TO BE STEEL, (NON-CORRODIBLE) TO B.S. SPECIFICATION S. 80.

SCREW THREADS:-

BRITISH ASSOCIATION (B.A) TO B.S. SPECN. NO. 93.
BRITISH STANDARD FINE (B.S.F.) TO B.S. SPECN. NO. 84-1940, MEDIUM FIT.

MARKING:-

THE LETTERS "SS" ARE TO BE STAMPED ON THE END FACE.

ISSUED BY ROYAL AIRCRAFT ESTABLISHMENT

FERRULES (NON-CORRODIBLE) FOR SCREWED ROD.

RE-TRACED D. STEVENS 25-1-39

J.H. BRASHER 15-3-37

AGS 920