

MARK	DIA "Z"
A	6 B.A.
B	4 B.A.
C	2 B.A.
D	$\frac{7}{32}$ " BSF
E	$\frac{1}{4}$ " BSF

SPECIFICATION

S11 or D.T.D.153

THE MATERIAL TO BE STEEL TO B.S. SPECIFICATION S2 OR W8 (LATEST ISSUES)

SCREW THREADS:-

BRITISH ASSOCIATION (B.A.) TO B.S. SPEC<sup>N</sup> N° 93

BRITISH STANDARD FINE (B.S.F.) TO B.S. SPEC<sup>N</sup> N° 84-1940 MEDIUM FIT.

THE SCREW THREADS AFTER BEING PLATED SHALL BE REQUIRED TO

PASS APPROVED GAUGES.

FINISH:- TO BE CADMIUM PLATED TO SPEC: D.T.D. 904 (LATEST ISSUE)

ISSUED BY DRAWING OFFICE DIRECTORATE OF TECHNICAL DEVELOPMENT AIR MINISTRY	TITLE - SCREWED ROD (S2 OR W8) (PLATED) D.T.D.153		RETRACED FOR A.F.C.	DRAWN A. W. Shetty	TRACED H.M. 4.335
	ISSUE NO.	1 2 3 4		CHECKED J.H. BRASHER	APPROVED Allan...

12-3-37  
401926/5

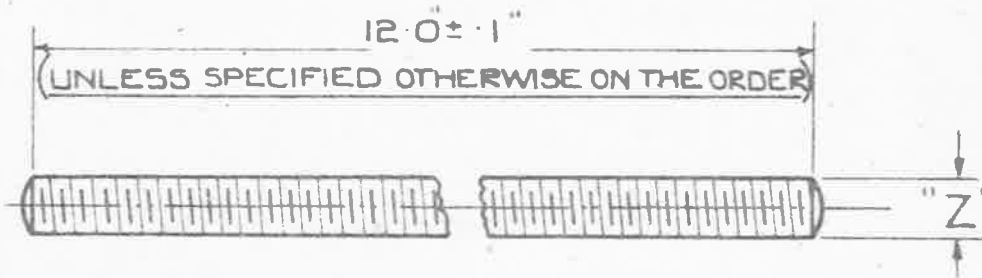
**OBSOLESCE** - NOT TO BE  
USED ON NEW DESIGN WORK.

MINISTRY OF  
SUPPLY

AGS.No. 935

SHEET No. 1.

No. of SHEETS. 1



MARK	DIA. "Z"
A	6 B.A.
B	4 B.A.
C	2 B.A.
D	$\frac{7}{32}$ " B.S.F.
E	$\frac{1}{4}$ " B.S.F.

**SPECIFICATION:-**

THE MATERIAL TO BE STEEL TO B.S. SPECIFICATION S2, S11 OR D.T.D. 153. (LATEST ISSUES.)

**SCREW THREADS:-**

BRITISH ASSOCIATION (B.A.) TO B.S. SPEC<sup>N</sup> N° 93.

BRITISH STANDARD FINE (B.S.F.) TO B.S. SPEC<sup>N</sup> N° 84-1940, MEDIUM FIT.

THE SCREW THREADS AFTER BEING PLATED SHALL BE REQUIRED TO PASS APPROVED GAUGES.

FINISH:- TO BE CADMIUM PLATED TO SPEC: D.T.D. 904 (LATEST ISSUE).

3M874

ISSUE N°	1937 A	C 5							
ALTERATION N°	A.S. N° AGS/663	MOD/AGS 997							
ISSUED BY ROYAL AIRCRAFT ESTABLISHMENT	TITLE:- SCREWED ROD (S2, S11 OR (PLATED) D.T.D. 153.)						DRAWN M.W. SHIPPEY	RE-TRACED V.R.W. 16-1-33	
						CHECKED J.H. BRASHER	APPROVED A.A.M. 19-3-35		
						RE-CH. N.B. BASTABLE			