



MARK	Z	Y	X	W	V	U		T	S	R	Q	P	M	L	K	JOINTS WASHER A 138 W 117 P 117
	BS PIPE	+02 -0	+01 -0	+005 -0	+0 -01	MAX	MIN	+01 -0		+005 -005		DIA DRILL	+0 -01	+0 -0		
A	1/8"	.49	.30	3/16"	.39	.445	.440	.10	.01	.65	.04	.39	1/16"	.39	.33	
B	1/4"	.53	.32	9/32"	.42	.600	.595	.14	.01	.75	.04	.60	1/16"	.52	.440	B
C	3/8"	.57	.34	13/32"	.45	.710	.705	.18	.01	.90	.05	.67	1/16"	.66	.580	C
D	1/2"	.66	.41	17/32"	.54	.915	.910	.18	.015	1.08	.05	.92	1/16"	.83	.720	D
L	5/8"	.76	.42	1 1/8"	.54	1.010	1.002	.18	.015	1.18	.05	.96	1/16"	.91	.800	E
F	3/4"	.76	.43	3/4"	.57	1.100	1.092	.18	.015	1.35	.10	1.06	1/16"	1.05	.940	F
M	7/8"	.81	.46	7/8"	.60	1.200	1.192	.18	.015	1.48	.10	1.17	1/16"	1.19	1.085	G
N	1"	.89	.53	31/32"	.68	1.300	1.292	.23	.020	1.60	.10	1.26	.076 N°48	1.31	1.180	H
Q	1 1/4"	.95	.55	1 1/4"	.71	1.670	1.658	.23	.020	1.95	.10	1.68	.076 N°48	1.66	1.520	J
K	1 1/2"	1.00	.59	1 7/16"	.73	1.860	1.845	.23	.020	2.20	.10	1.90	.076 N°48	1.89	1.750	K

MATERIAL :- TO BE LIGHT ALLOY TO DTD SPEC 423 (LATEST ISSUE)
FINISH :- TO BE ANODISED TO DTD SPEC 910 (LATEST ISSUE)
NOTE :- SCREW THREADS TO BS SPEC N° 84 - 1940,
MEDIUM FIT, TRUNCATED THREADS TO AMENDMENT N°3-1945

ISSUED BY ROYAL AIRCRAFT ESTABLISHMENT	TITLE: PLUGS, FLANGED (LIGHT ALLOY)	DRAWN	TRAILED
	ISSUE NO: 8 5 9 5	10/11/45	11/11/45
ALTER NO:	ADD NO: 100/505	CHECKED	APPROVED
	10/11/45	10/11/45	11/11/45