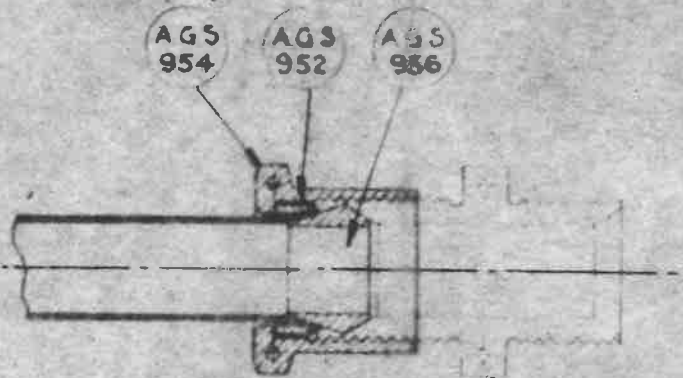
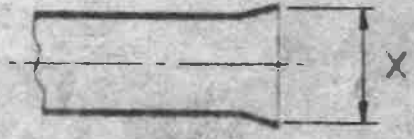


METAL PIPE JOINT



STANDARD UNION BODY OR SIMILAR END FITTING



MARK	A	B	BB	C	CC	D	E	F	G	H	J	K
EXTERNAL DIA OF PIPE	$\frac{3}{16}$	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$
EXPANDING TOOL	AGS 772	AGS 772	AGS 772	AGS 772	AGS 772	AGS 772	AGS 773	AGS 773	AGS 773	AGS 773	AGS 773	AGS 773
DIA MAX	.225	.315	.385	.455	.515	.575	.705	.835	.955	1.085	1.335	1.600
X MIN	.215	.305	.375	.440	.500	.560	.685	.815	.935	1.065	1.315	1.580

NOTE :-

THESE METAL COUPLINGS MAY BE USED WITH STEEL (NON-CORRODING) TUBES TO SPECIFICATION DTD 207 (LATEST ISSUE) THICKNESS OF TUBES - MARK 'A' TO 'J' 22 SWG OR 24 SWG MARK 'K' 20 SWG OR 22 SWG

ISSUED BY DRAWING OFFICE TITLE METAL COUPLINGS (STEEL) ARRANGEMENT DRAWN TRACED
 DIRECTORATE OF TECHNICAL DEVELOPMENT ISSUE No 1 2 3 4 CHECKED APPROVED
 AIR MINISTRY