



MARK.	A.	B.		C.	± .005 D.
		MAX.	MIN.	APPROX. MAX.	
A.	$\frac{1}{8}$ B.S.P.	.525"	.520"	.61"	.19"
B.	$\frac{1}{4}$ "	.600"	.595"	.69"	.19"
C.	$\frac{3}{8}$ "	.820"	.815"	.95"	.22"
D.	$\frac{1}{2}$ "	.920"	.915"	1.06"	.25"
E.	$\frac{5}{8}$ "	1.100"	1.092"	1.27"	.30"

SPECIFICATION:-

MATERIAL: LIGHT ALLOY TO B.S. SPEC. L.1. (LATEST ISSUE) OR D.T.D. 423 (LATEST ISSUE).

SCREW THREADS TO BE IN ACCORDANCE WITH B.S. SPEC: 84-1940 FOR B.S.P. MEDIUM FIT.

FINISH:- TO BE ANODISED TO SPEC: D.T.D. 910 (LATEST ISSUE)

ISSUED BY DRAWING OFFICE DIRECTORATE OF TECHNICAL DEVELOPMENT AIR MINISTRY	TITLE:- UNION LOCK NUTS. (LIGHT ALLOY)			DRAWN	RE-TRACED
	ISSUE No.	2.	4	CHECKED	CHECKED TRACING
ALTERATION No.			AS N ^o AGS/608		