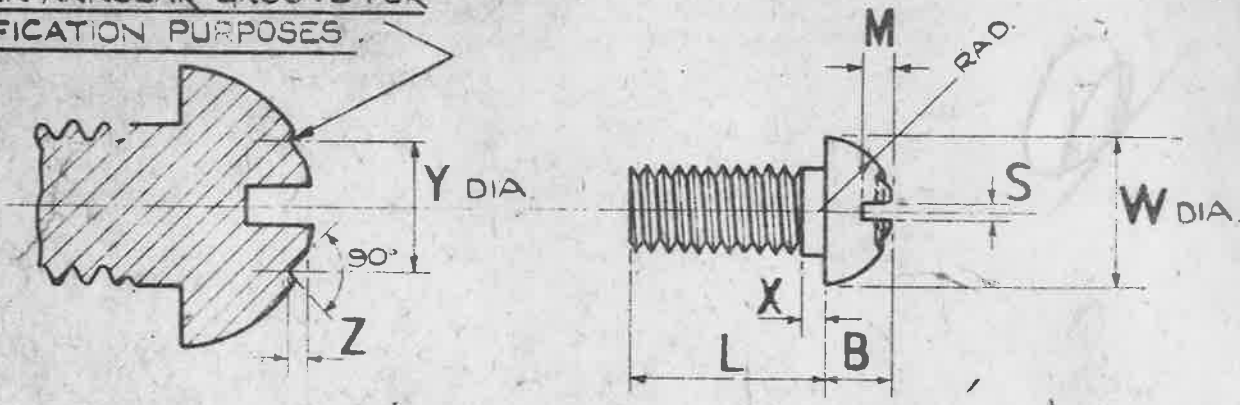


NO 0, AND 2 B.A. SCREWS MADE FROM STEEL TO SPEC. S. 80. ARE TO BE MARKED WITH AN ANNULAR GROOVE FOR IDENTIFICATION PURPOSES.

DATE 2-11-36
SIC 574070/36



B. A. NUMBERS.

	0	1	2	4	6	8	10
W	.413 405	.365" 357	.324 316	.248 242	.193 188	.152 147	.117" 113
B	.189 181	.16" 160	.148 141	.113" 107	.088" 083	.069" 065	.054 050
S	.052" 044	.052" 044	.044" 037	.035" 029	.026" 022	.026" 022	.020" 016
M	.102" 087	.090 077	.080 068	.062" 053	.048" 040	.038" 032	.030" 025
X	.071"	.063	.056	.043	.033	.026	.020
Y	.19	.17	.15				
Z	.02"	.02'	.015				

PART NUMBERS.

LENGTH L	PART NUMBERS.						
3/16"				19	28	37	46
1/4"		2A	11	20	29	38	47
3/8"	3	3A	12	21	30	39	48
1/2"	4	4A	13	22	31	40	49
5/8"	5	5A	14	23	32	41	50
3/4"	6	6A	15	24	33	42	51
7/8"	7	7A	16	25	34	43	
1"	8	8A	17	26	35		
1 1/4"	9	9A	18	27			

MATERIAL:- HIGH CHROMIUM STEEL (NON CORRODING) TO B.S. SPEC. S. 80. (LATEST ISSUE) OR HIGH NICKEL-COPPER ALLOY TO SPECIFICATION DTD 204 (LATEST ISSUE)
SCREW THREADS:- BRITISH ASSOCIATION (B A) TO B.S. SPEC. NO 93

NOTE :- FOR 6B A & SMALLER SIZES COMMERCIAL THREADS & LIMITS MAY BE ACCEPTED INSTEAD OF THOSE STRICTLY IN ACCORDANCE WITH THE SPECIFICATION STATED.

TERMINAL AMEND 10.5.43 4.10.47

DESIGNED BY DRAWING OFFICE	TITLE - SCREWS, ROUNDHEAD, B.A. (STEEL, NON-CORRODING)	DRAWN BY J.H. BRASHER	RETRACTED. P.L.N. 25-1-39
APPROVED BY DIRECTORATE OF TECHNICAL DEVELOPMENT AIR MINISTRY	ISSUE NO 1	CHECKED BY M.W. SHIPPEY	APPROVED BY G.W. 15-10-36
OPERATION NO 326	A.G.S. 134	AMEND NO 1	AMEND RE-CH. REBASTABLE