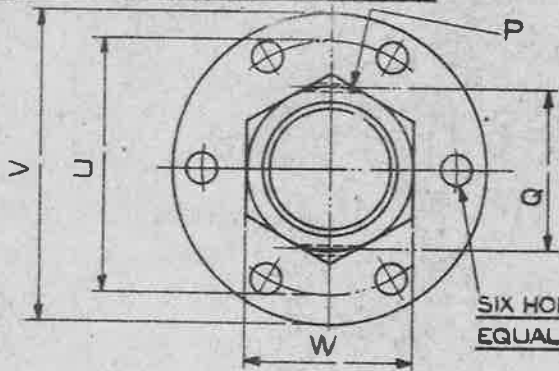
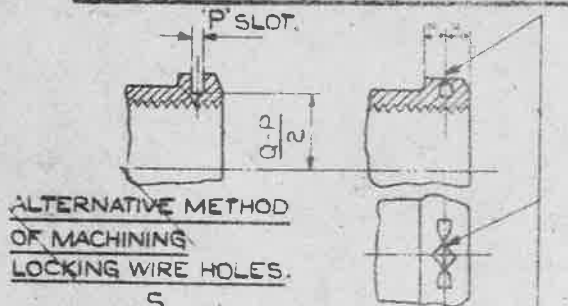


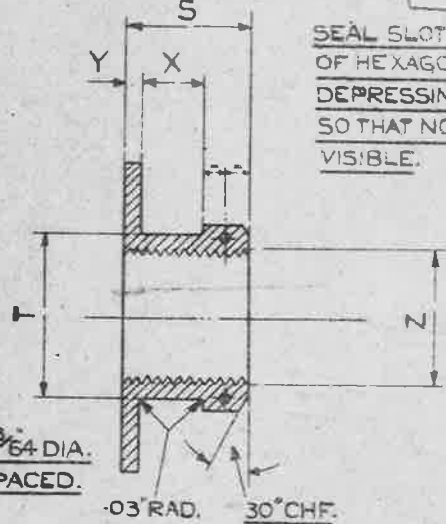
FOR MARKS J & K ONLY, EIGHT HOLES $\frac{13}{64}$ " DIA. EQUALLY SPACED AND EIGHT FLATS.



SIX HOLES $\frac{13}{64}$ " DIA. EQUALLY SPACED.



ALTERNATIVE METHOD OF MACHINING LOCKING WIRE HOLES.



SEAL SLOT AT CORNER OF HEXAGON BY DEPRESSING MATERIAL SO THAT NO GAP IS VISIBLE.

MARK	Z	Y	X	W		V	U	T	S	Q	P
	B.S.P. THREAD	+0.01 -0	±.005"	MIN.	MAX.	±.005"	±.005"	+0.01 -0	±.01"	±.01"	DIA DRILL.
A	$\frac{1}{8}$.08"	.35"	.520"	.525"	1.42"	1.025"	.495"	.60"	.48"	$\frac{1}{16}$
B	$\frac{1}{4}$.08"	.35"	.705"	.710"	1.50"	1.10"	.63"	.60"	.67"	$\frac{1}{16}$
BB	197 P.I. WHIT. FORM. 60% 75% 90%	.08"	.35"	.760"	.765"	1.60"	1.20"	.71"	.67"	.73"	$\frac{1}{16}$
C	$\frac{3}{8}$.08"	.35"	.815"	.820"	1.70"	1.30"	.77"	.67"	.79"	$\frac{1}{16}$
CC	147 P.I. WHIT. FORM. 75% 90%	.08"	.35"	.915"	.920"	1.80"	1.40"	.87"	.70"	.92"	$\frac{1}{16}$
D	$\frac{1}{2}$.08"	.40"	1.002"	1.010"	1.90"	1.50"	.99"	.75"	.96"	$\frac{1}{16}$
E	$\frac{5}{8}$.08"	.45"	1.092"	1.100"	2.00"	1.60"	1.06"	.85"	1.06"	$\frac{1}{16}$
F	$\frac{3}{4}$.08"	.50"	1.192"	1.200"	2.10"	1.70"	1.18"	.90"	1.17"	$\frac{1}{16}$
G	$\frac{7}{8}$.08"	.50"	1.382"	1.390"	2.25"	1.85"	1.34"	.95"	1.37"	.076" (N ^o 48)
H	1"	.08"	.50"	1.468"	1.480"	2.35"	1.95"	1.46"	.95"	1.47"	.076" (N ^o 48)
J	$1\frac{1}{4}$.08"	.50"	1.845"	1.860"	2.75"	2.35"	1.80"	.95"	1.85"	.076" (N ^o 48)
K	$1\frac{1}{2}$.08"	.50"	2.200"	2.220"	3.15"	2.70"	2.10"	1.00"	2.14"	.076" (N ^o 48)

THE MATERIAL TO BE BRASS TO B.S. SPEC: N^o. 249 OR 251 (LATEST ISSUES)

FINISH:- TO BE CADMIUM PLATED TO SPEC: D.T.D. 904, (LATEST ISSUE), ALTERNATIVELY, ELECTRO-TINNED, THICKNESS NOT LESS THAN .0002"

OBSOLESCE NO FURTHER MANUFACTURE.

NOTE:- SCREW THREADS TO B.S. SPEC. N^o. 84 - 1940, MEDIUM FIT.

ISSUED BY THE ROYAL AIRCRAFT ESTABLISHMENT.	TITLE:- FEMALE FLANGES (BOLTED) (BRASS)				DRAWN	TRACED	
	ISSUE N ^o	1	2	3	4	C.T. Reynolds.	O.M. 19 2-44.
	ALTER ⁿ N ^o	MOD. N ^o 433 543	A.S. N ^o 371	A.S. N ^o 663	MOD. A.S. 883	CHECKED Shubrey	APPROVED Glaw

11.10.45 16.10.47
24.10.45 SM 538

10-5-44
RES. AGS. 123

3684-