



TRUNCATED
MAJOR DIA. $.2442''$
 $.2412''$
EFFECTIVE DIA. $.2254''$
 $.2229''$
MINOR DIA. $.2008''$
 $.1958''$
AT BOTH ENDS
AFTER COATING.

MARK	A $\pm .02''$
11	1.10"
12	1.20"
13	1.30"
14	1.40"
15	1.50"
16	1.60"
17	1.70"
18	1.80"
19	1.90"
20	2.00"
21	2.10"
22	2.20"
23	2.30"
24	2.40"
25	2.50"

MARK	A $\pm .02''$
26	2.60"
27	2.70"
28	2.80"
29	2.90"
30	3.00"
31	3.10"
32	3.20"
33	3.30"
34	3.40"
35	3.50"
36	3.60"
37	3.70"
38	3.80"
39	3.90"
40	4.00"

SPECIFICATION

THE MATERIAL TO BE BRITISH STANDARD SPECIFICATION S11 OR DTD 188 (LATEST ISSUES).

SCREW THREADS: - $\frac{1}{4}$ BSF. (BRITISH STANDARD FINE) TOLERANCES TO BRITISH STANDARD 1171:1944 (TRUNCATED).

ANTI-CORROSION COATING: - THE FINISHED PARTS SHALL BE CADMIUM PLATED TO SPEC. DTD 904. (LATEST ISSUE).

ISSUED BY ROYAL AIRCRAFT ESTABLISHMENT	TITLE: - STUDS $\frac{1}{4}$ " BSF HIGH DUTY				DRAWN	TRACED. FOR DIV. OF AIRCR. PR. FLYING STON. 19.5.48.
	ISSUE NO	1			CHECKED.	APPROVED.
	ALTERN. NO	MOO. NO AGS/618				