

APPENDIX I

COMPARISON OF THE MATERIALS
LISTED IN THE APPENDIX
TO REPORT N° 4 WITH
BRITISH & AMERICAN SPECIFICATIONS

1. CARBON STEEL BAR OR FORGING

No	NAME	TENSILE STRENGTH (0.2% PROOF STRESS) ELONGATION			HARDNESS		BRITISH AND/OR AMERICAN SPECIFICATION EQUIVALENT			JAPANESE CODE NUMBER
		TONS PER SQ IN.	POUNDS PER SQ IN.	TONS PER SQ IN. PER 50 IN.	IN. 2%	BRINELL	ROCKWELL	OVERALL	CHEMICAL	
1	EXTRA MILD STEEL	>22.5 >26.6	>51,000 >59,600	>17.1 >19.4	>28,300 >41,200	>30	82 100	B48 B60	BSS 32 Grade 4, (-)D543	1 001
2	SEMI-MILD STEEL	>28.5	>63,700	>17.6	>39,800	>28	110 160	B55 B84	AN-QQ- S-646	1 002
	MILD STEEL	>31.7	>71,000	>19.7	>44,100	>24	120 170	B70 B87	S 6	1 003
		>31.7	>71,000	>25.4	>56,700	>22	170 230	B87 B98	S 76	1 003
4	SEMI-HARD STEEL	>44.4	>99,100	>31.7	>70,900	>17	200 250	B94 C24		1 004
5	HARD STEEL	>50.8	>113,400	>36.1	>85,000	>14	230 280	C 21 C 29	S 79	1 005

3 SPECIAL STEELS (GROUP I) BAR OR FORGING

Nº	NAME	TENSILE STRENGTH		0.2% PROOF STRESS (ELONGATION)		HARDNESS		BRITISH AND/OR AMERICAN SPECIFICATION EQUIVALENT		JAPANESE CODE NUMBER	
		TONS PER SQ. IN.	POUNDS PER SQ. IN.	TONS PER SQ. IN.	POUNDS PER SQ. IN.	BRINELL	ROCKWELL	OVERALL	CHEMICAL		PHYSICAL
1	80 KGM NI-Cr STEEL	>54.5	>122,000	>44.4	>99,000	>18	250 - 302	C24 - C32	511	---	J 204
2	94 KGM NI-Cr STEEL	>59	>133,000	>49.5	>110,500	>15	270 - 321	C28 - C34	581	---	J 205
3	100 KGM NI-Cr STEEL	>64	>144,000	---	---	>17	290 - 341	C31 - C36	565	---	J 206
4	115 KGM NI-Cr STEEL	>73.0	>163,000	>63.5	>142,000	>14	350	C37	DTP 331	---	J 208
5	160 KGM NI-Cr STEEL	>101.6	>227,000	---	---	>7	7447	>C46	528	---	J 210
6	TAHARD STEEL	>116.0	>259,500	---	---	13	APPROX. 500	APPROX. C50	---	---	---
		>107.8	>241,000	---	---	15	465 - 475	C47 - C49	---	---	---
		>69.0	>156,000	---	---	>17	APPROX. 363	APPROX. C38	---	---	---

4 SPECIAL STEELS (GROUP 2) BAR OR FORGING

SHT. 2b

N ^o	NAME	TENSILE STRENGTH		0.2% PROOF STRESS/ELONGATION		HARDNESS		BRITISH AND/OR AMERICAN SPECIFICATION EQUIVALENT		JAPANESE CODE NUMBER		
		TONS PER SQ IN.	POUNDS PER SQ IN.	TONS PER SQ IN.	POUNDS PER SQ IN.	IN 2"	%	BRINELL	ROCKWELL		OVERALL	CHEMICAL
1	Cr SEMI-HARD STEEL	>50.8	>113,300	>43.2	>96,400	>15	250-290	C24-C31	---	---	---	T 201
2	Cr-V ₆ STEEL	---	---	---	---	---	---	---	---	AN-QQ-S-687	---	T 112A
3	Cr-V ₆ STEEL	>60.3	>134,700	---	---	>16	270-320	C28-C34	AN-QQ-S-687	---	---	T 112A
4	Cr-Mn STEEL	53.9	120,200	44.4	99,000	15	200-275	B94-C29	AN-QQ-S-684	---	---	T 203
5	Sr-Mn STEEL	50.8-60.3	113,300-134,700	44.4-50.6	99,000-113,300	15-10	---	---	---	DTD115	---	---
6	Cr-Mn STEEL	>53.9	>120,200	>44.4	>99,000	>16	241	C23	DTD188	---	---	T 234

6 CASE HARDENING (NITRIDING) STEEL BAR OR FORGING

SHT. 3b.

No	NAME	TENSILE STRENGTH			0.2% PROOF STRESS			ELONGATION		HARDNESS		BRITISH AND/OR AMERICAN SPECIFICATION EQUIVALENT			JAPANESE CODE NUMBER
		TONS PER SQ. IN.	POUNDS PER SQ. IN.	TONS PER SQ. IN.	POUNDS PER SQ. IN.	IN 2	%	BRINELL	ROCKWELL	OVERALL	CHEMICAL	PHYSICAL			
1	—	54.5	121,700	46.2	103,200	25		260	C26	DTD 87	—	—	T 131		
		55.8	124,600	52.0	116,000	6.8		270	C28	—	—	—	T 131		
2	—	53.3	119,000	46.9	104,600	26		890	—	DTD 286	—	—	—		
		54.5	121,700	46.2	107,600	18		630	C60	DTD 286	—	—	—		
3	—	>53.9	>120,200	>47.6	>106,300	> 15		660	C63	—	—	—	—		
		60.3	134,700	50.8	113,400	24		900	—	DTD 87	—	—	T 131		
4	—	64.0	142,700	53.3	119,000	7.5		1050	—	AN-S-19	—	—	—		
								280	C29	—	—	—	—		
								300	C32	—	—	—	—		
								1100	—	—	—	—	—		
								1130	—	—	—	—	—		

No	NAME	TENSILE STRENGTH		0.2% PROOF STRESS/ELONGATION		HARDNESS		BRITISH AND/OR AMERICAN SPECIFICATION EQUIVALENT		JAPANESE CODE NUMBER
		TONS PER SQ IN.	POUNDS PER SQ IN.	TONS PER SQ IN.	POUNDS PER SQ IN.	BRINELL	ROCKWELL	OVERALL	CHEMICAL	
7	STAINLESS STEEL BAR OR FORGING									
1	N-Cr STAINLESS	66.0	147,300	50.8	113,400	18		AN-QQ-5-771		
		43.2	96,400	17.6	39,800	60	175 B88	DTD176		
2	Ni-Cr STAINLESS							AN-QQ-5-771		
3	Cr STAINLESS							DTD176/AN-QQ-5-771		
								562		1 401
4	Cr STAINLESS	50.8	113,400	44.4	99,000	10		561	DTD463	1 401
		57.1	127,500	50.8	113,400	12				
5	Cr STAINLESS								AN-QQ-5-771	1 402
8	SPECIAL STEEL TUBE									
2	Ni STEEL	46.4	103,500			47				
3	Cr-Mn STEEL	>40.0	>89,300	31.7	>71,000	>15		DTD175/AN-WW-T-650		1 202 (2)
4	Cr STEEL	38.1	85,000	25.4	56,700	25				
		92	205,500	65.5	191,000	11				1 401
1	Cr-Ni STEEL	111	248,000	103.5	231,000	18			DTD1072/1	1 402
									AN-WW-T-555/658	

No	NAME	TENSILE STRENGTH			0.2% PROOF STRESS			ELONGATION		HARDNESS		BRITISH AND/OR AMERICAN SPECIFICATION - EQUIVALENT			JAPANESE CODE NUMBER
		TONS PER SQ. IN.	POUNDS PER SQ. IN.	TONS PER SQ. IN.	POUNDS PER SQ. IN.	IN. 2	%	BRINELL	ROCKWELL	OVERALL	CHEMICAL	PHYSICAL			
9	STEEL WIRE	44.3	39,800	—	—	23.3	160	B89	—	DTD 4	—	—	—	553	
1	C-V STEEL	104.6	235,000	101.5	227,000	12.2	APPROX 400	APPROX C42	—	DTD 4	—	—	—	553	
2	50 M _n STEEL	114.0	255,000	101.5	227,000	6	—	—	—	—	—	—	DTD 215	562	
3	Si-Mn-C STEEL	127.0	284,500	114.0	255,000	6	—	—	—	—	—	—	—	—	
10	SPRING STEEL SHEET OR STRIP	79.2	177,400	57.0	127,700	>11	>362	>C38	—	—	—	—	—	—	
1	CARBON STEEL	>25.5	>58,800	—	—	>10	—	—	—	DTD/AN	—	—	—	EN 521	
2	SI STEEL	95.0	212,600	85.7	192,000	7	—	—	—	BS 970-EN 46	—	—	—	—	
3	Si-C STEEL	62.0	138,900	53.9	120,800	12	—	—	—	BS 970-EN 47	—	—	—	—	
4	Si-Mn STEEL	>41.2	>92,300	—	—	>12	—	—	—	—	—	—	—	—	
5	LOW M _n STEEL	73.0	163,500	—	—	—	—	—	—	—	—	—	—	—	
11	STEEL FOR BALL AND ROLLER BEARINGS	85.7	192,000	—	—	—	—	—	—	—	—	—	—	—	
1	—	—	—	—	—	—	—	—	—	—	—	—	BS 970-EN 31	1 501	
2	—	44.4	99,400	28.5	63,800	>17	>220	>C19	—	—	—	—	SAE DOCUMENT 1001/419	1 501	
		—	—	—	—	—	APPROX 600	APPROX C63	—	SAE DOCUMENT 1001/419	—	—	—	1 501	

N°	NAME	TENSILE STRENGTH			0.2% PROOF STRESS/ELONGATION			HARDNESS		BRITISH AND/OR AMERICAN SPECIFICATION EQUIVALENT		JAPANESE CODE NUMBER
		TONS PER SQ IN.	POUNDS PER SQ IN.	TONS PER SQ IN.	POUNDS PER SQ IN.	IN 2"	%	BRINELL	ROCKWELL	OVERALL	CHEMICAL	
1	FORGED HIGH STRENGTH ALUMINIUM ALLOY											
1	Al-Cu-Mg TYPE D	>15.24	>34,170	---	---	>10	>65	>B19	---	L1 L39	---	F 201 F 211
		>24.13	>54,100	13.97	31,300	>14	>90	>B53	L1 L39	---	---	F 201 F 211
	Al-Cu-Mg TYPE SD, 245	>26.65	>59,700	16.50	36,980	>12	>100	>B59	QQ-A-354	---	---	F 202 F 212
									CONDITION T	---	---	
2	Al-Cu-Si TYPE 255	>24.13	>54,100	13.97	31,300	>14	>90	>B53	QQ-A-367	---	---	---
									CONDITION T	---	---	
3	Al-Cu-Mg ⁵⁰ HIROMINE	>27.32	>61,200	15.88	35,570	>8	>120	>B70	---	DTD 364	---	---
4	Al-Mg-Si TYPE A515, ARMINE	>19.05	>42,700	---	---	>10	>80	>B45	QQ-A-367	---	---	---
									CONDITION T	---	---	
2	HIGH STRENGTH ALUMINIUM ALLOY SHEET											
---	Al-Cu-Mg TYPE D	>24.13	>54,100	13.97	31,300	>15	---	---	---	L-3	---	F 221
		<15.88	<35,570	---	---	>10	---	---	---	L-3	---	F 221
		>27.32	>61,200	17.78	39,830	>14	---	---	QQ-A-355	---	---	F 222 Z
	Al-Cu-Mg TYPE SD, 245	>27.95	>62,600	20.33	45,500	>10	---	---	CONDITION T	---	---	---
									QQ-A-355	---	---	F 222 Pa
									CONDITION TR	---	---	---
---	Al-Cu-Mg TYPE C175	>27.32	>61,200	17.78	39,830	>14	---	---	---	---	QQ-A-355	---
									---	---	CONDITION T	---

No	NAME	TENSILE STRENGTH			0.2% PROOF STRESS/STRAIGHTENING		HARDNESS BRINELL ROCKWELL	BRITISH AND/OR AMERICAN SPECIFICATION EQUIVALENT		JAPANESE CODE NUMBER
		TONS PER SQ IN.	POUNDS PER SQ IN.	TONS PER SQ IN.	POUNDS PER SQ IN.	OVERALL		CHEMICAL	PHYSICAL	
3	HIGH STRENGTH ALUMINIUM ALLOY SHEET (CLAD)									
	OUTER PANEL TYPE SA3	>14.60	>32,700	—	—	>10	—	—	—	—
	INNER PANEL TYPE 5D	>26.67	>59,700	17.15	38,400	>12	—	—	—	F 232 Z
	245	>27.30	>61,000	19.69	44,050	>10	—	—	—	F 232 PA
4	FORGED HEAT RESISTING ALUMINIUM ALLOY									
	Al-Cu-Ni, Y ALLOY	>13.97	>31,280	—	—	>5	>60	>B11	L 25	F 311 φ
		>19.05	>42,650	—	—	>3	>90	>B53	L 25	F 311 Z
	Al-Cu-Ni, RR 56	>25.40	>56,900	—	—	>10	>120	>B70	DTD130, 410	—
	Al-Cu-Ni, RR 59	>22.23	>49,800	—	—	>10	>120	>B70	L 42	—
2	Al-Si TYPE 325 SILICON	>22.23	>49,600	—	—	>2	>110	>B65	DTD 324 DZ-A-367	—
5	ALUMINIUM ALLOY RIVET MATERIAL AND MISCELLANEOUS									
	Al RIVET	>9.52	>21,330	—	—	>2	—	—	L36, AN DZ-W-298	F 082
	D RIVET	>24.13	>54,050	—	—	>16	—	—	L37, AN DZ-W-298	F 281
	MILD D RIVET	>16.50	>36,970	—	—	>20	—	—	D16, AN DZ-W-298	F 181
	H _g RIVET	>15.88	>35,600	—	—	>25	—	—	D18, AN DZ-W-298	F 451
	E 5 D	—	—	—	—	—	—	—	DTD 363	—
	H D	—	—	—	—	—	—	—	DTD 683	—

6 ALUMINIUM ALLOY CASTING

SHT. 9.

N°	NAME		TENSILE STRENGTH		ELONGATION IN 2" %	HARDNESS		BRITISH AND/OR AMERICAN SPECIFICATION EQUIVALENT		JAPANESE CODE NUMBER
			TONS PER SQ. IN.	POUNDS PER SQ. IN.		BRINELL	ROCKWELL	OVERALL	CHEMICAL	
—	Al-Cu	(a) N° 195	>9.52	>21,330	>5	—	—	AN-QQ-A-390	—	—
—			>16.50	>36,970	>3	>70	>B34	QQ-A-601	—	—
—		(b) L 8	>11.43	>25,620	>1	—	—	CLASS 4	L 8	—
—		(c) N° 12	>8.89	>19,920	>3	—	—	CONDITION HT3	L 11	—
—	Al-Cu-Si	H S A	>10.17	>22,780	>2	—	—	DTD 424	—	〒 502 甲
—		LAUTAL	>17.78	>39,850	>1	>85	>B50	—	—	〒 502 Z
—	Al-Cu-Ni	(a) "Y" ALLOY	>11.43	>25,620	—	>65	>B19	—	L 24	—
—			>17.78	>39,850	—	>95	>B57	—	L 35	—
—		(b) RR 50	>11.43	>25,620	>3	>70	>B34	—	DTD 133	—
—			>12.70	>28,450	>2	>75	>B42	—	DTD 133	—
—		(c) RR 53	>11.43	>25,620	—	>75	>B42	—	DTD 238	—
—			>17.78	>39,850	—	130-150	B74-B81	DTD 131	—	—
—	Al-Si	(a) SILUMIN	>11.43	>25,620	>4	—	—	L 33	—	—
—		(b) 26 G, Y SILUMIN	>11.43	>25,620	>3	—	—	—	—	—
—		(c) Z ₂ SILUMIN	>15.88	>35,600	>2	>85	>B50	—	—	—
—		(d) Z ₂ SILUMIN	>12.07	>27,000	>4	—	—	—	—	—
—	Al-Mg	(a) H ₃ , SA 2	>11.43	>25,620	>5	>70	>B34	—	—	—
—		(b) PANTAL, ANTICORODAL	>9.52	>21,330	>1.5	>60	>B11	—	—	—
—		(c) TI SEEWASSER (KS SEEWASSER)	>15.88	>35,600	>1	>90	>B53	—	—	—
—			>10.17	>22,780	>2	>60	>B11	—	—	—
—			>15.88	>35,600	>1	>80	>B45	—	—	—

No	NAME	TENSILE STRENGTH		ELONGATION IN 2"	BRITISH AND/OR AMERICAN SPECIFICATION EQUIVALENT		JAPANESE CODE NUMBER
		TONS PER SQ. IN	POUNDS PER SQ. IN		OVERALL	CHEMICAL	
1	SPECIAL BRASS						
—	NAVAL BRASS	> 22.23	> 49,800	> 20	BSS 251		F 101
—	HIGH STRENGTH BRASS (Mn BRONZE)	38.1 - 41.2	85,000-92,300	> 18		Q Q-B-721 CLASS B	
—		31.7 - 34.9	71,000-76,900	> 18	BSS 1002		
2	PHOSPHOR BRONZE						
1	ROLLED FORGED	> 29.8	> 66,500	> 15	BSS 369		F 201
—	EXTRUDED DRAWN	> 29.8	> 66,500	> 15			F 201
2	ROLLED SHEET	> 41.2	> 92,300	> 7		BSS 407 GRADE 3	F 211
—	EXTRUDED WIRE	> 55.2	> 123,700		BSS 384		F 231
3	CASTING	> 9.52	> 21,330	> 1.5	B 8		F 245
3	BEARING METAL						
—	HOYT No 11					B 22, QQ-M-161 GRADE 1	
—	YAMATO METAL	5.56	12,470			B 22, QQ-M-161 GRADE 1	
—	ISODA METAL	5.08	11,380	11.5			
—		5.72	12,620				